

An aerial photograph of the SuperKEKB site. In the foreground, there are various buildings, parking lots, and green spaces. A large, prominent mountain rises in the background under a blue sky with scattered white clouds. The text "Overview of SuperKEKB, issues and commissioning plan" is overlaid in white, bold font across the center of the image.

# Overview of SuperKEKB, issues and commissioning plan

Y. Funakoshi  
KEK

Nov. 11 2013 SuperKEKB  
commissioning WS@KEK

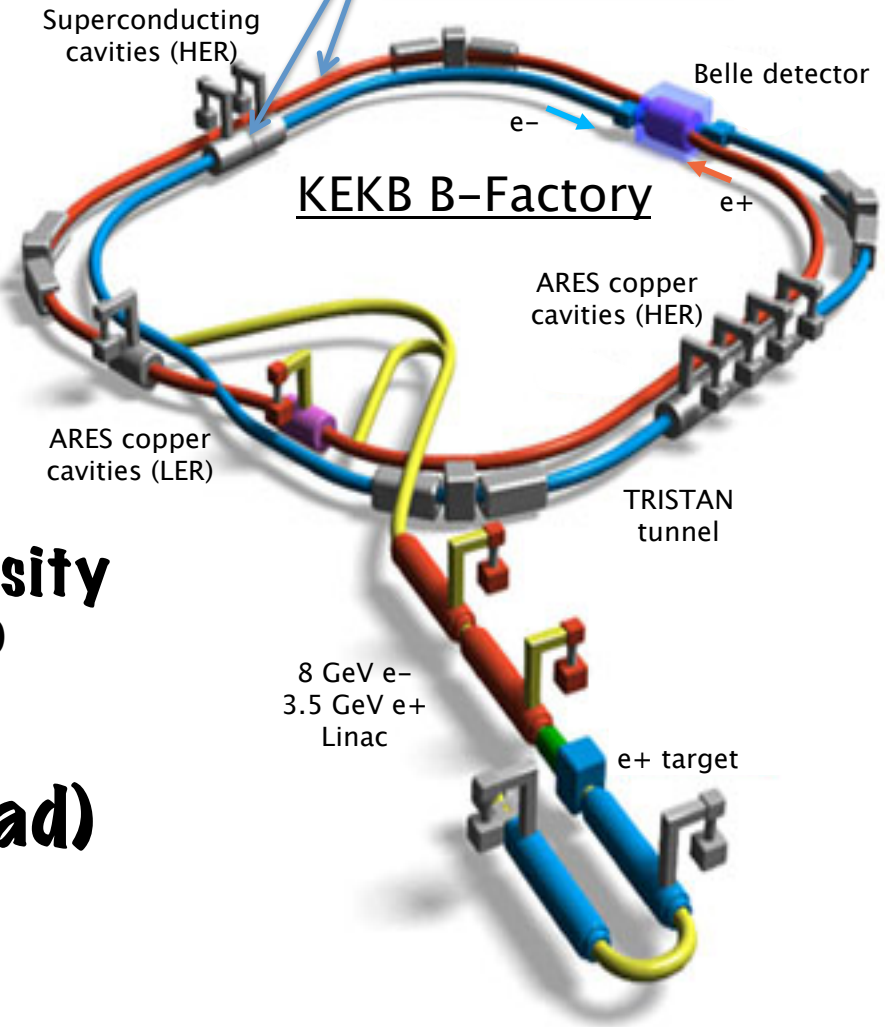
# Contents

- Concept of SuperKEKB
- Issues
- Commissioning plan

**CONCEPT OF SUPERKEKB**

# KEKB B-Factory

Crab cavities  
1 for each ring



## ◆World-highest Peak Luminosity

- $2.11 \times 10^{34} \text{cm}^{-2} \text{s}^{-1}$
- Twice as high as design value

## ◆World-highest Integrated Luminosity

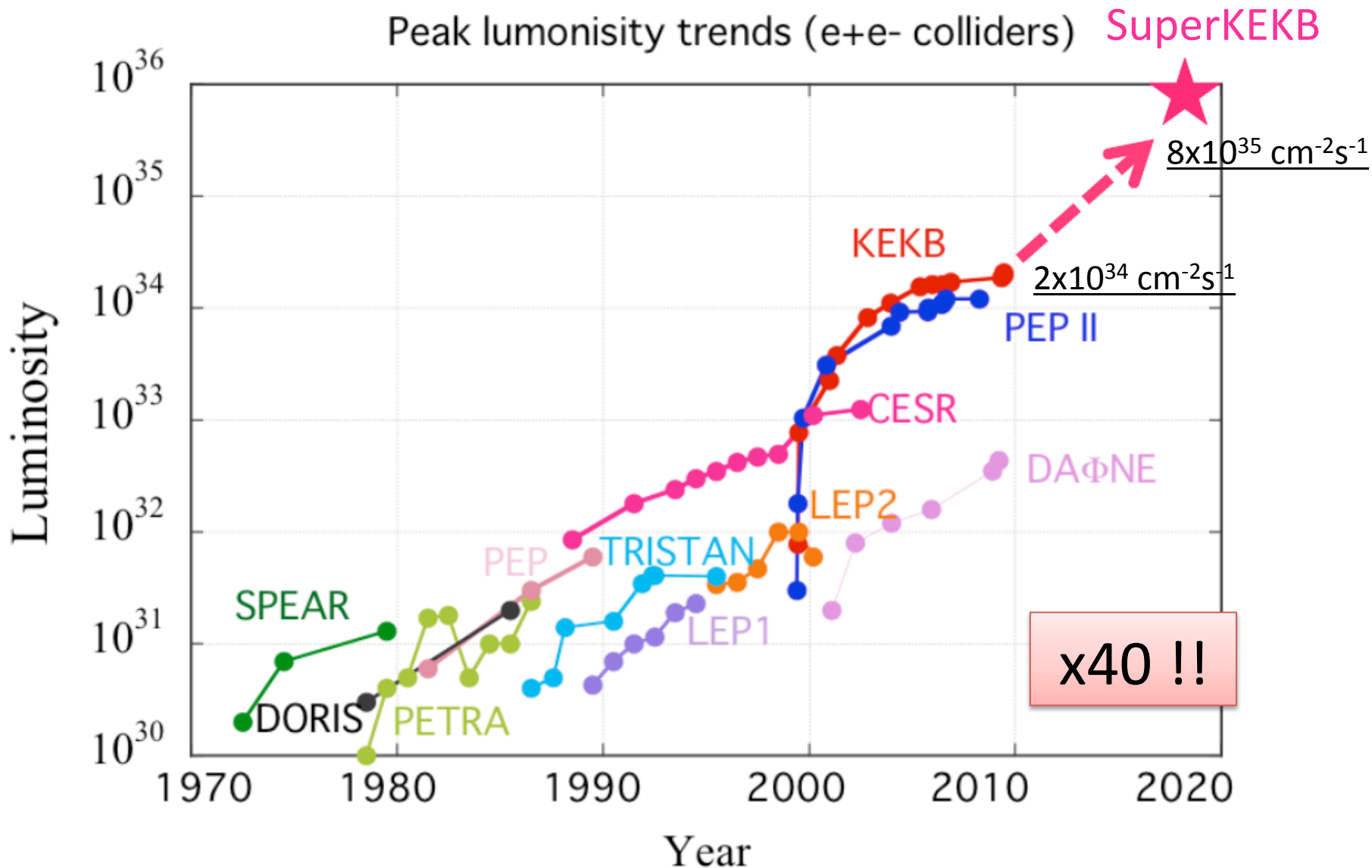
- Total:  $1041 \text{fb}^{-1}$  as of June 30<sup>th</sup> 2010

## ◆Crab crossing ( $\phi = 11 \text{ mrad}$ )

## ◆Skew-sextupole magnets

The KEKB operation was terminated at the end of June 2010 for the upgrade toward SuperKEKB. Operation of SuperKEKB will start in Jan. 2015.

# SuperKEKB Luminosity Target



# Luminosity of KEKB and SuperKEKB

|   | KEKB<br>Achieved     |      | SuperKEKB<br>Nano-Beam |       |
|---|----------------------|------|------------------------|-------|
|   | LER                  | HER  | LER                    | HER   |
| $I_{\text{beam}}$<br>[A]                          | 1.6                  | 1.2  | 3.6                    | 2.6   |
| $\beta_y^*$<br>[mm]                               | 5.9                  | 5.9  | 0.27                   | 0.30  |
| $\xi_y$   | 0.09                 | 0.12 | 0.088                  | 0.081 |
| Luminosity<br>[cm <sup>-2</sup> s <sup>-1</sup> ] | $2.1 \times 10^{34}$ |      | $8.0 \times 10^{35}$   |       |

$$L = \frac{\gamma_{\pm}}{2e r_e} \left( 1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{\pm} \xi_{y\pm}}{\beta_{y\pm}^*} \frac{R_L}{R_{\xi_y}}$$

← Factor 2

← Factor 20

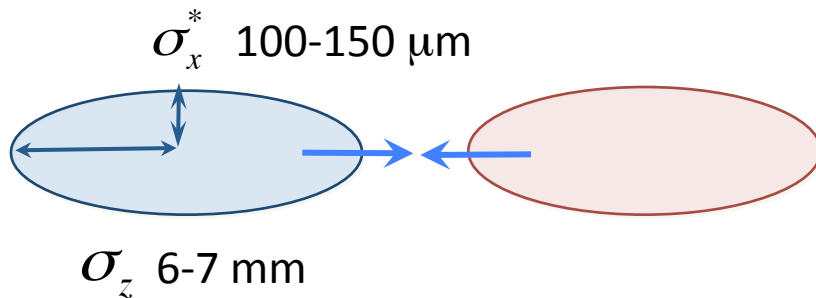
← Almost same

← 40 times higher

# Collision Scheme

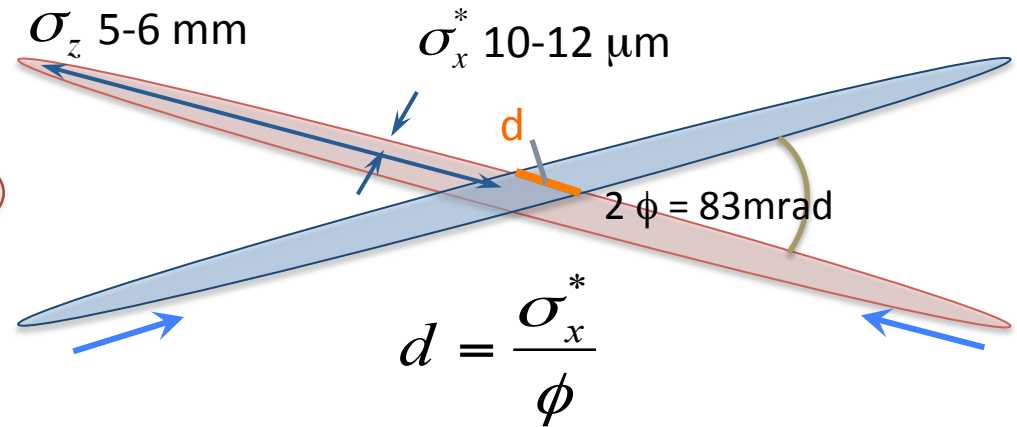
P. Raimondi

KEKB head-on (crab crossing)



overlap region = bunch length

Nano-Beam Scheme SuperKEKB



Half crossing angle:  $\phi$

overlap region << bunch length

Hourglass requirement

$$\beta_y^* \geq \sigma_z \sim 6 \text{ mm}$$

$$\beta_y^* \geq \frac{\sigma_x^*}{\phi} \sim 300 \mu\text{m}$$

Vertical beta function at IP can be squeezed to  $\sim 300\mu\text{m}$ .  
Need small horizontal beam size at IP.

→ low emittance, small horizontal beta function at IP.

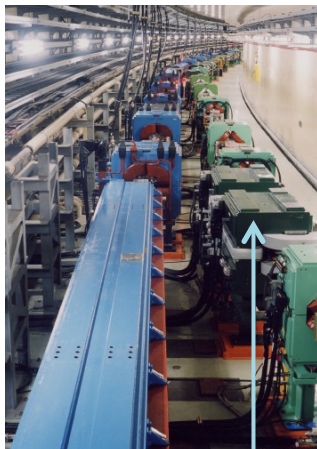
No crab waist scheme has been assumed at SuperKEKB

# Machine Design Parameters

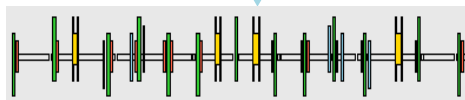
| parameters           |                       | KEKB                 |       | SuperKEKB          |         | units                         |
|----------------------|-----------------------|----------------------|-------|--------------------|---------|-------------------------------|
|                      |                       | LER                  | HER   | LER                | HER     |                               |
| Beam energy          | $E_b$                 | 3.5                  | 8     | 4                  | 7.007   | GeV                           |
| Half crossing angle  | $\phi$                | 11                   |       | 41.5               |         | mrad                          |
| # of Bunches         | N                     | 1584                 |       | 2500               |         |                               |
| Horizontal emittance | $\epsilon_x$          | 18                   | 24    | 3.2                | 4.6     | nm                            |
| Emittance ratio      | $\kappa$              | 0.88                 | 0.66  | 0.27               | 0.25    | %                             |
| Beta functions at IP | $\beta_x^*/\beta_y^*$ | 1200/5.9             |       | 32/0.27            | 25/0.30 | mm                            |
| Beam currents        | $I_b$                 | 1.64                 | 1.19  | 3.6                | 2.6     | A                             |
| beam-beam param.     | $\xi_y$               | 0.129                | 0.090 | 0.088              | 0.081   |                               |
| Bunch Length         | $\sigma_z$            | 6.0                  | 6.0   | 6.0                | 5.0     | mm                            |
| Horizontal Beam Size | $\sigma_x^*$          | 150                  | 150   | 10                 | 11      | $\mu\text{m}$                 |
| Vertical Beam Size   | $\sigma_y^*$          | 0.94                 |       | 0.048              | 0.062   | $\mu\text{m}$                 |
| Luminosity           | L                     | $2.1 \times 10^{34}$ |       | $8 \times 10^{35}$ |         | $\text{cm}^{-2}\text{s}^{-1}$ |

# What's new at SuperKEKB

Belle II

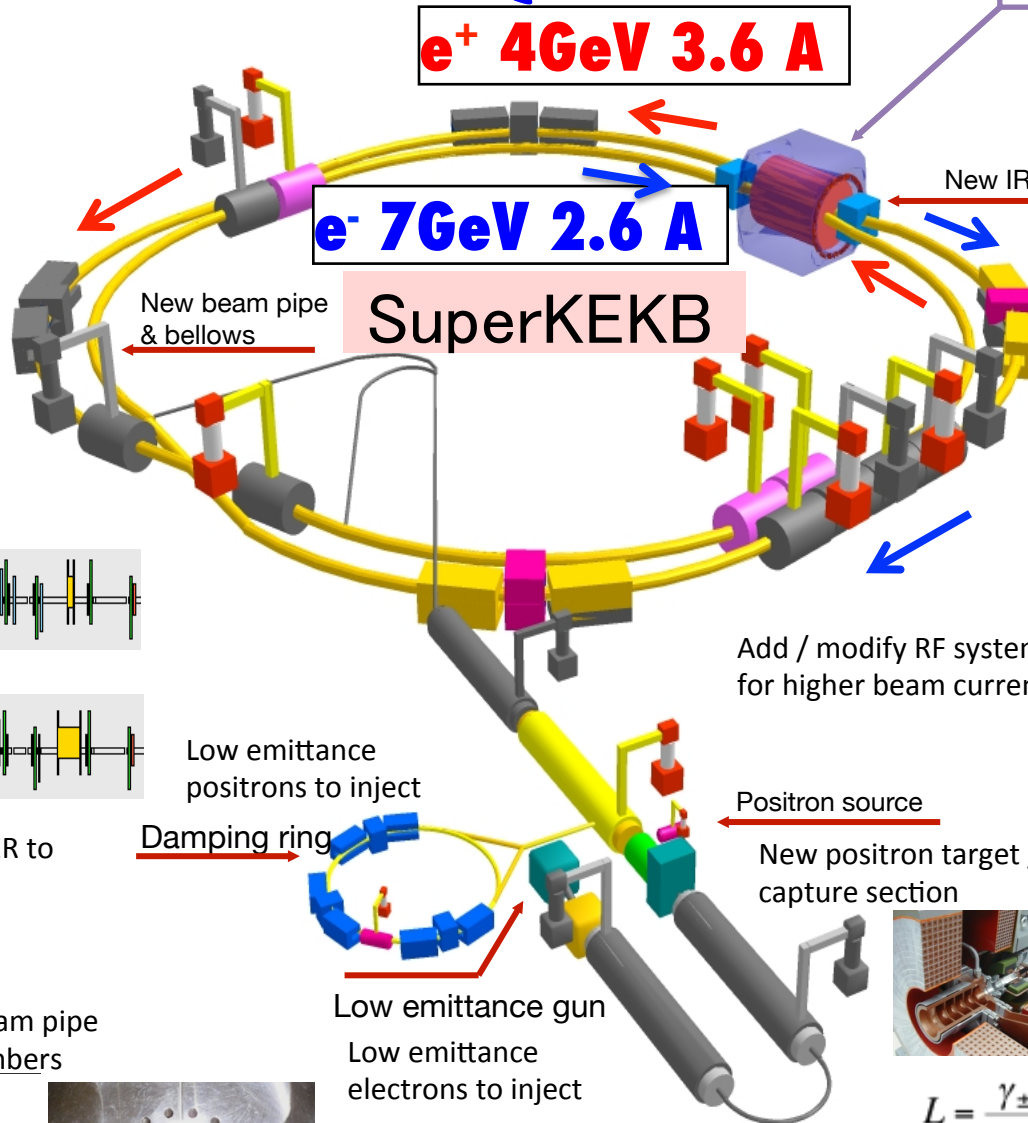
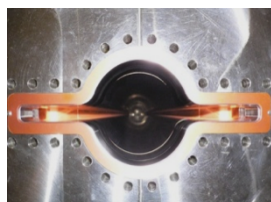
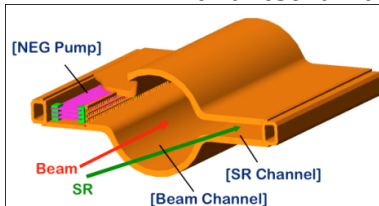


Replace short dipoles with longer ones (LER)

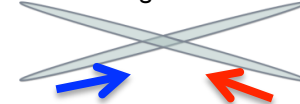


Redesign the lattices of LER to squeeze the emittance

TiN-coated beam pipe with antechambers



Colliding bunches



New superconducting final focusing quads near the IP



$$L = \frac{\gamma_{\pm}}{2e r_e} \left( 1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left( \frac{R_L}{R_y} \right)$$

Target:  $L = 8 \times 10^{35} / \text{cm}^2 / \text{s}$

# Issues

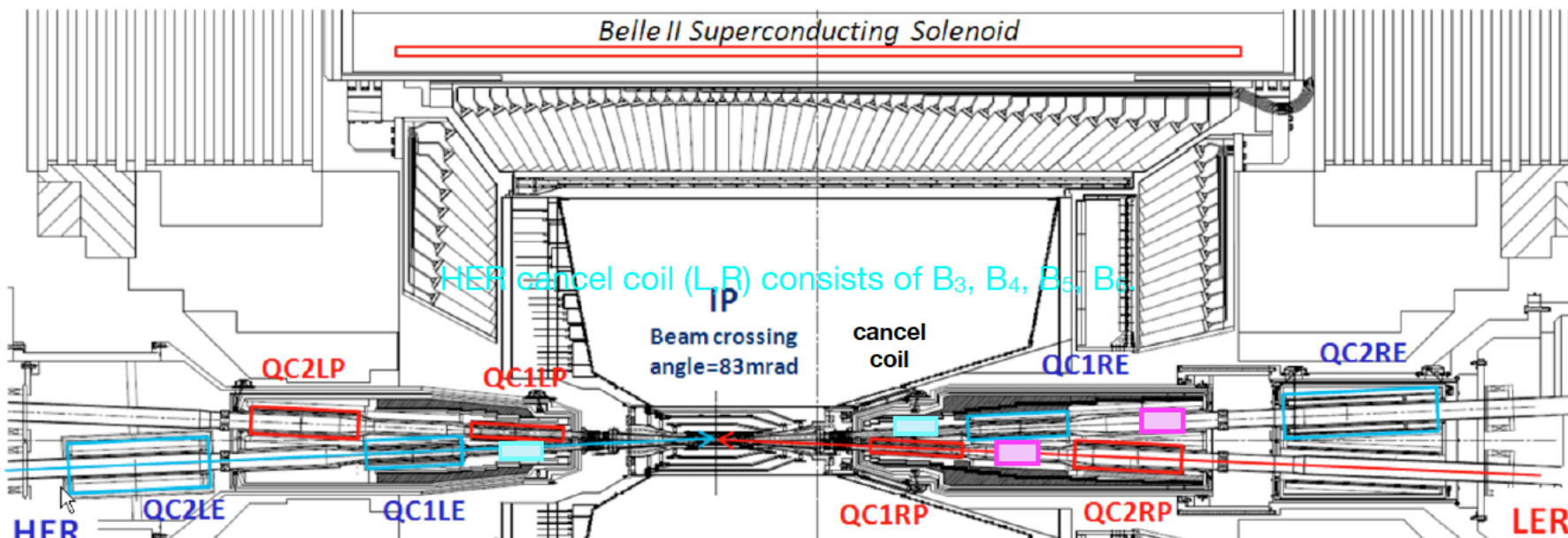
- IR design and dynamic aperture
- Low emittance tuning
- Magnet alignment strategy
- Beam-beam related issues
- IP orbit control
- Beam loss and beam injection
- Electron clouds
- Detector beam background

# IR design and dynamic aperture

- One of the key issues at SuperKEKB
  - Success of SuperKEKB largely depends on how low values of IP beta-functions will be achieved with enough dynamic aperture.

# Final Focus System: QCS

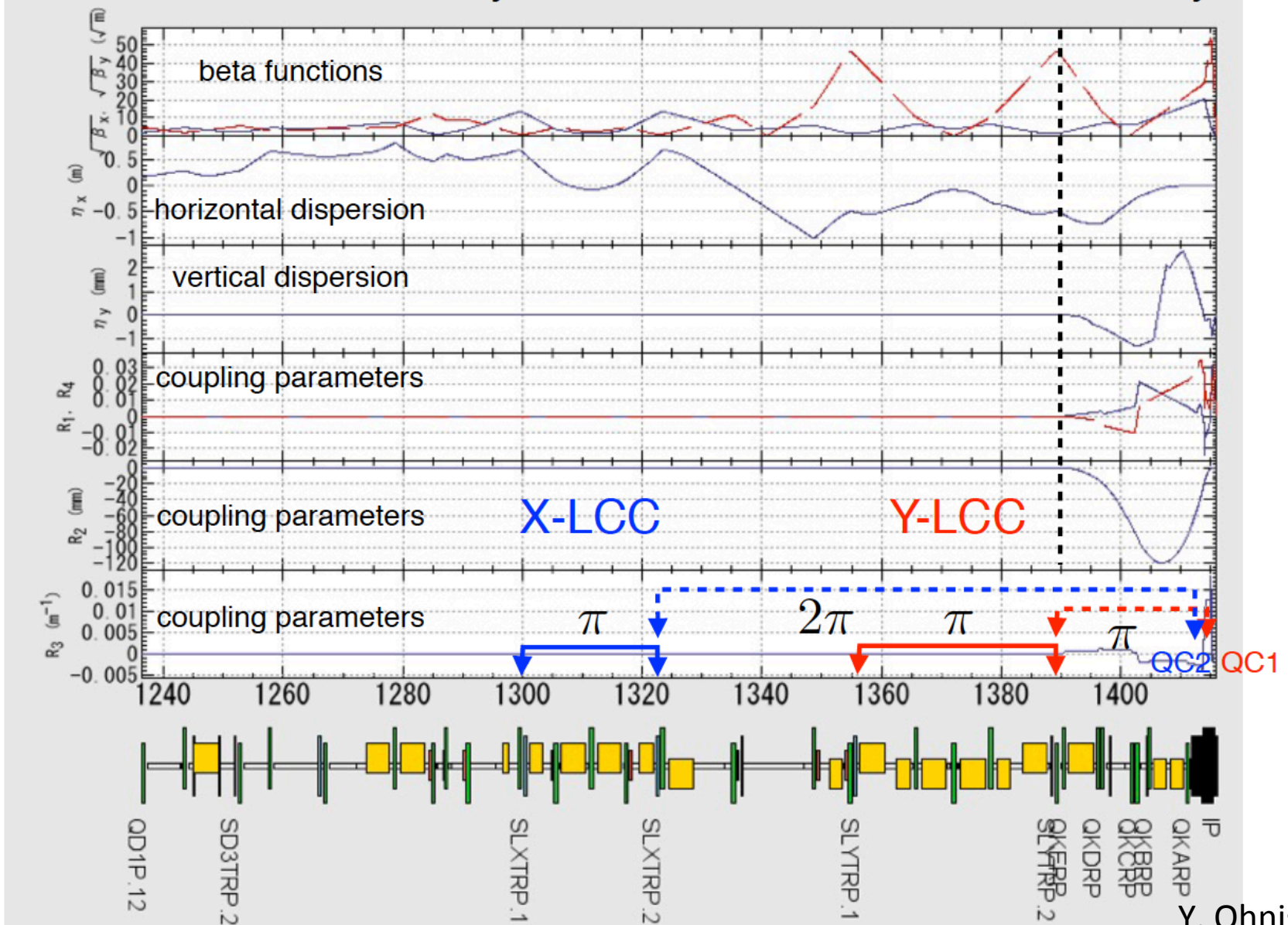
N. Ohuchi, Y. Arimoto



| Design param. | Dipole      | Skew dipole | Quad           | Skew quad      | Sextupole          | Skew sext          | Octupole                         |
|---------------|-------------|-------------|----------------|----------------|--------------------|--------------------|----------------------------------|
|               | $B_1L$ (Tm) | $A_1L$ (Tm) | $B_2L/r_0$ (T) | $A_2L/r_0$ (T) | $B_3L/r_0^2$ (T/m) | $A_3L/r_0^2$ (T/m) | $B_4L/r_0^3$ (T/m <sup>2</sup> ) |
| QC1LP         | 0.004       | -0.002      | -22.96         | -9.50E-05      |                    |                    | -27.0                            |
| QC2LP         | -0.0217     | 0.022       | 11.48          | 0.0095         |                    |                    | 48.2                             |
| QC1RP         | 0.0050      | -0.0086     | -22.96         | 1.92E-05       |                    | 0.0                | -26.7                            |
| QC2RP         | -0.0023     | 0.0214      | 11.54          | -6.30E-06      |                    | 0.0                |                                  |
| QC1RP-QC2RP   |             |             |                |                | 0.0                |                    |                                  |
| QC1LE         | 0.030       | 0.0092      | -26.94         | -0.0729        |                    |                    | 8.9                              |
| QC2LE         | 0.000       | -0.0016     | 15.27          | 0.0271         |                    |                    | 23.6                             |
| QC1RE         | -0.0305     | 0.0053      | -25.39         | 0.0653         |                    | 0.0                |                                  |
| QC2RE         | 0.000       | -0.0022     | 13.04          | 0.0559         |                    | 0.0                |                                  |
| QC1RE-QC2RE   |             |             |                |                | 0.0                |                    |                                  |

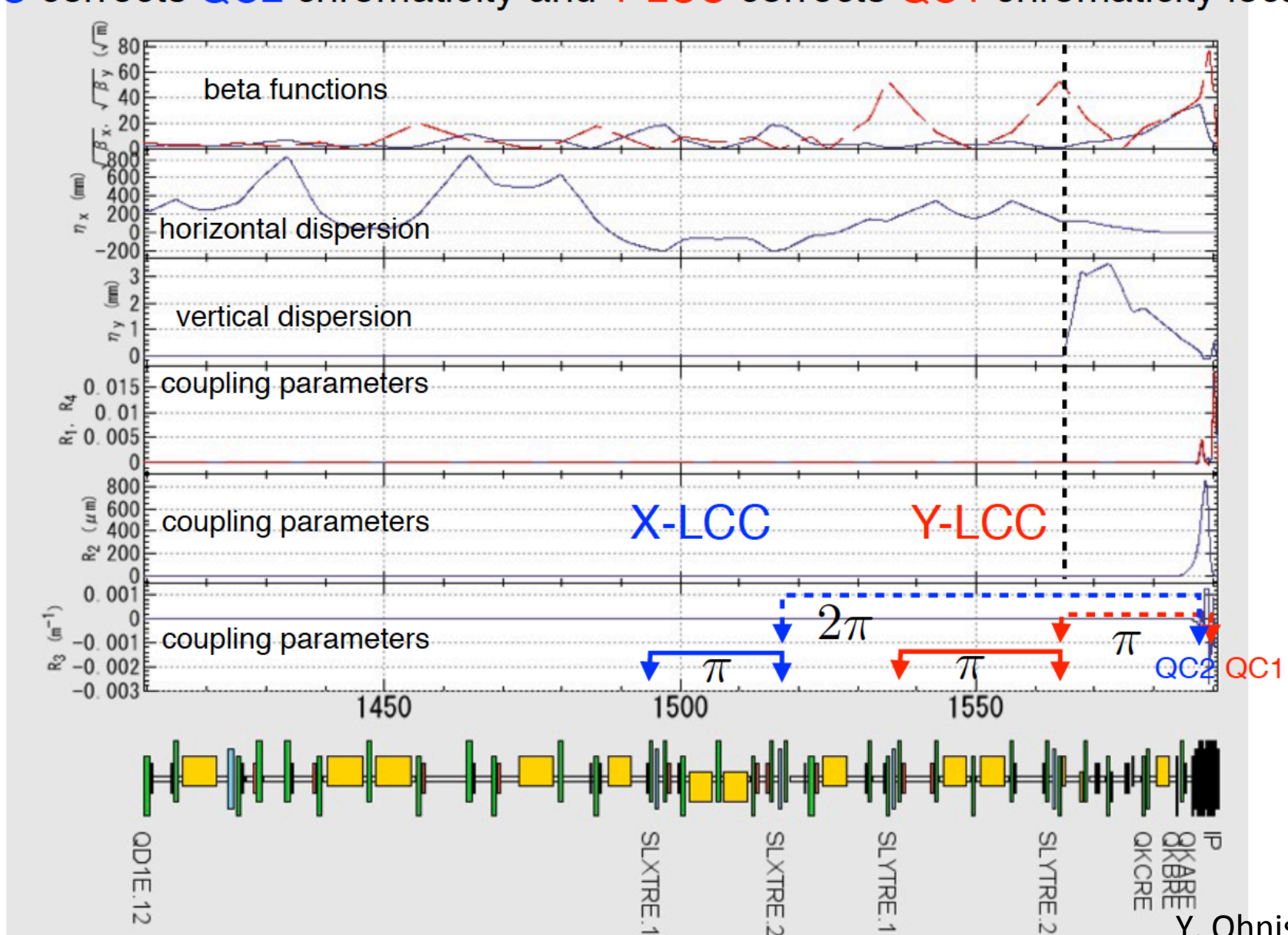
# IR Optics in LER

X-LCC corrects QC2 chromaticity and Y-LCC corrects QC1 chromaticity locally.



# IR Optics in HER

X-LCC corrects QC2 chromaticity and Y-LCC corrects QC1 chromaticity locally.

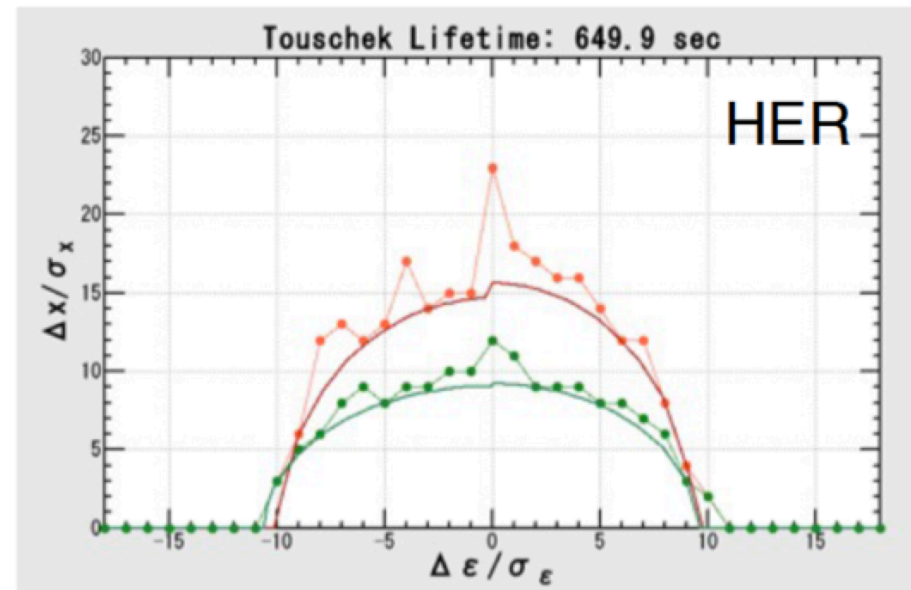
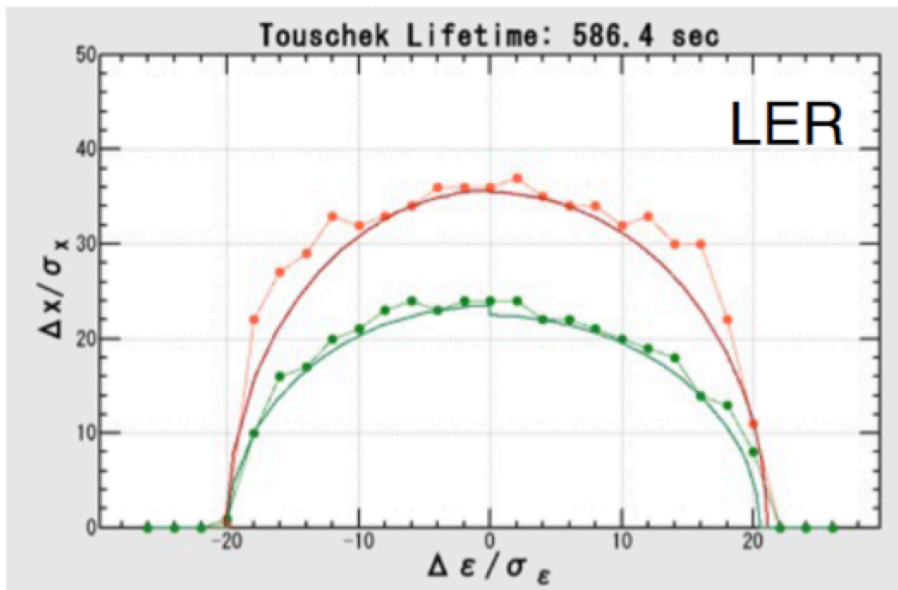


# Corrector coils

- Dipole and skew dipole coils make a beam-line geometry and correct dispersions.
- Skew quadrupole coils correct x-y couplings.
- Sextupole and skew sextupole coils correct error field due to a misalignment of quadrupole coils. This error field affects the dynamic aperture significantly.
- Octupole coils at QC1 and QC2 enlarge a transverse aperture.
- HER cancel coils correct sextupole, octupole, decapole and dodecapole leakage field from QC1P in LER.

# Touschek Lifetime

- Touschek lifetime depends on dynamic aperture.
- Efforts to widen dynamic aperture
  - Careful design of QCS magnets to minimize higher multipoles etc.
  - Careful IR design: LCC, x-y coupling correction etc.
  - Optimization of octupoles, ARC sextupoles, skew-sextupoles



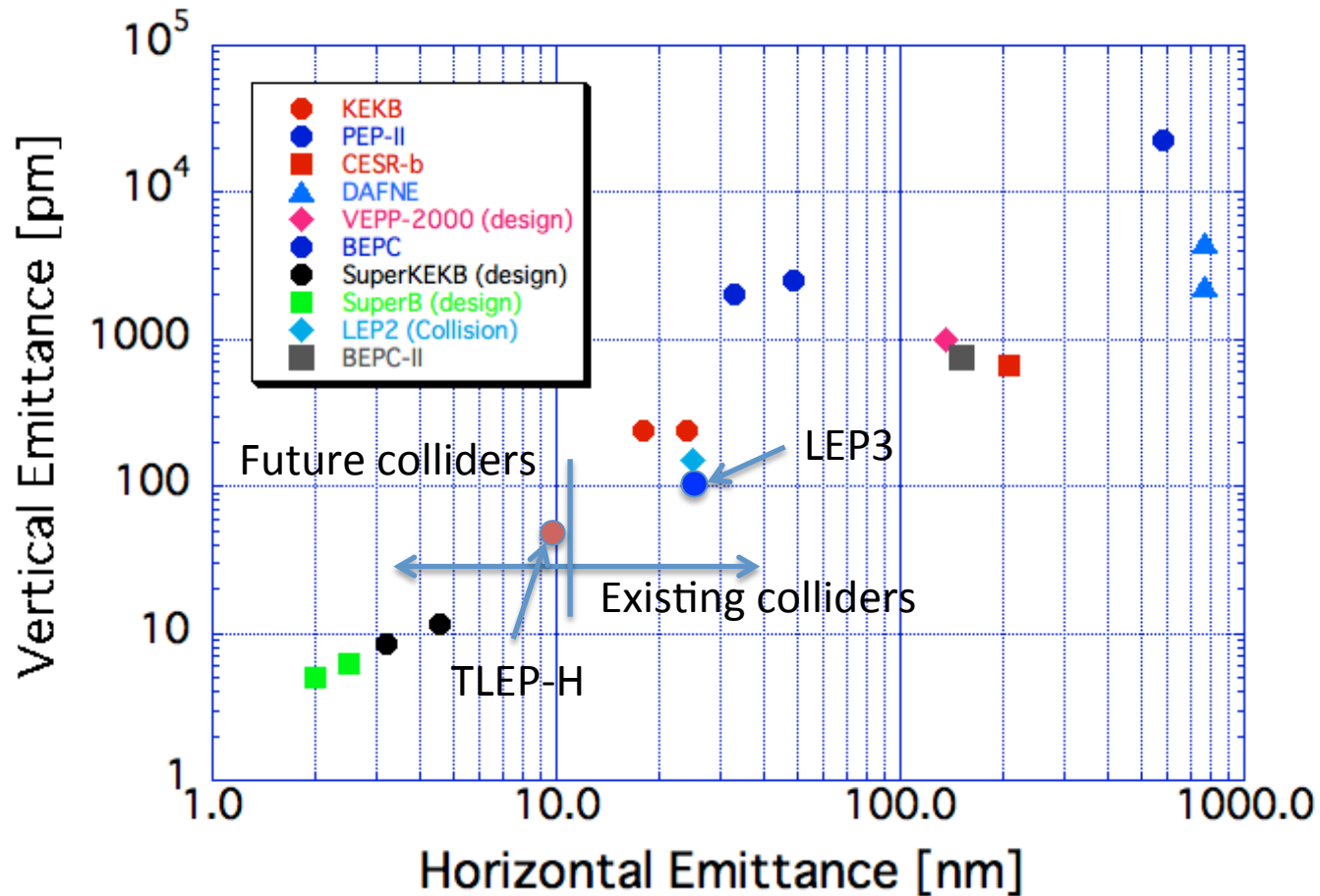
w/o machine errors

Y. Ohnishi

# Low emittance tuning

- The design vertical emittance of SuperKEKB is very small compared to those of existing colliders.
- The low vertical emittances have been achieved in SR machines. However, low emittance tuning in colliders is much more difficult.
- One of the key tuning issues at SuperKEKB will be low emittance tuning.

# Comparison of emittances of colliders



From Beam Dynamics Newsletter No. 31

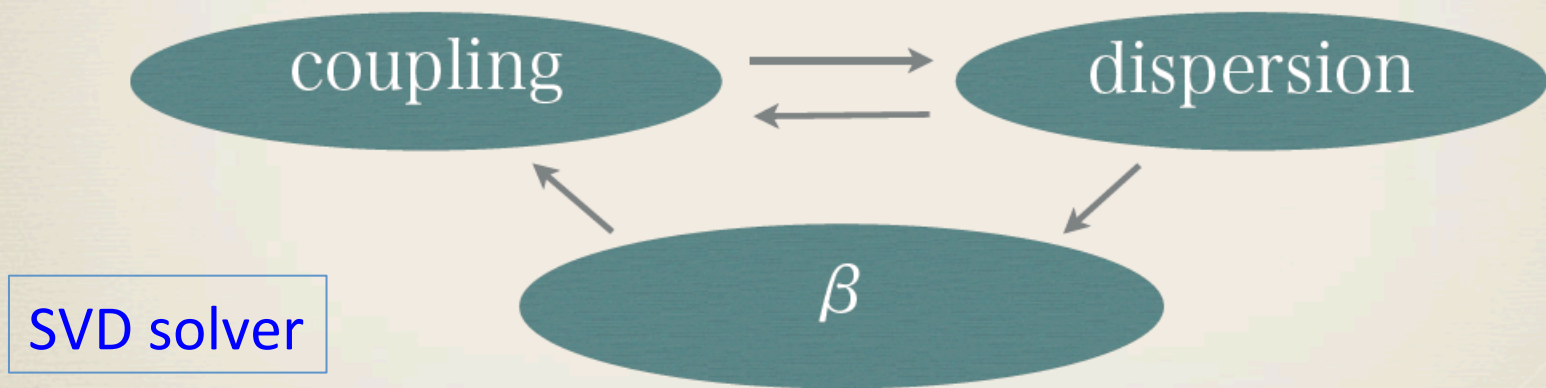
Courtesy of F. Zimmermann, H. Burkhardt and Q. Qin

## KEKB method of optics correction

# Iteration

|                                |  |
|--------------------------------|--|
| 2008_06_19_19_06_29fop         | <a href="#">Fill-Length Optimization</a> |
| 2008_06_19_19_06_32luh         | <a href="#">Beam Collision Panel</a>     |
| 2008_06_19_19_09_12XY_Coupling | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_12_59Dispersion  | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_18_27XY_Coupling | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_21_34Dispersion  | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_22_29Dispersion  | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_23_29Dispersion  | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_31_36Global_Beta | <a href="#">MeasOptHER</a>               |
| 2008_06_19_19_38_29Global_Beta | <a href="#">MeasOptHER</a>               |
| 2008_06_19_20_16_46_amsad8     | <a href="#">amsad8 screen capture</a>    |
| 2008_06_19_20_34_16_amsad8     | <a href="#">amsad8 screen capture</a>    |

\*A loop of coupling, dispersion,  $\beta$  corrections takes 30-60 minutes per ring to converge. (1 correction takes 3.5 to 7 minutes)



- \* We do not have to solve the entire problem at once by a single big matrix.
- \* Although these corrections are not independent, their cross-talks are smaller than the diagonal parts, so the iteration converges quickly.

# Simulation for SuperKEKB with machine errors

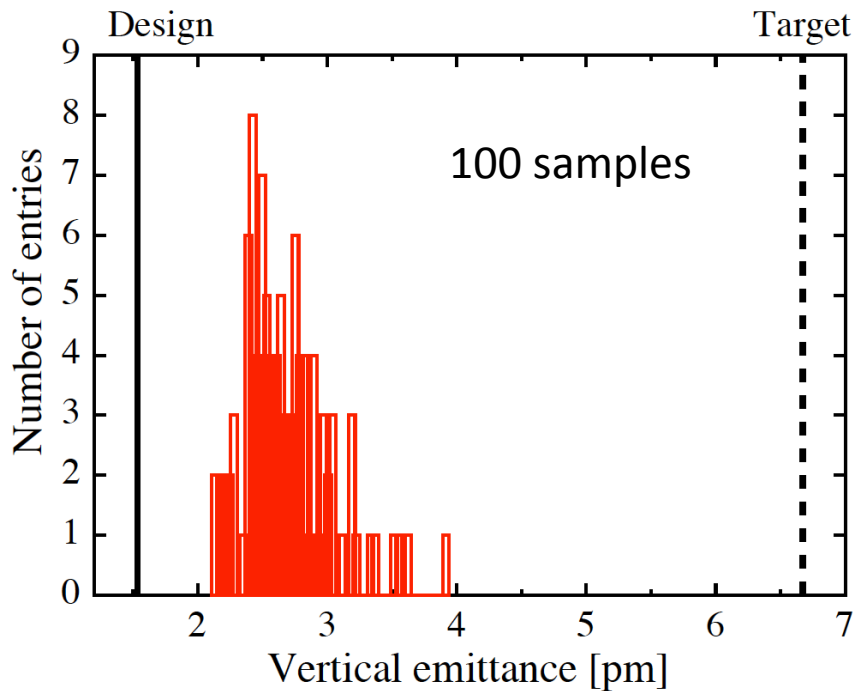
- Simulation was done by H. Sugimoto in case of HER.
- Assumed machine errors

|             | $\sigma_x = \sigma_y$ [ $\mu\text{m}$ ] | $\sigma_\theta$ [ $\mu\text{rad}$ ] | $\Delta K/K$                   |
|-------------|---|-------------------------------------|--------------------------------|
| Normal Quad | 100                                     | 100                                 | $2.5 \times 10^{-4}$           |
| Sextu.      | 100                                     | 100                                 | $2.5 \times 10^{-4}$           |
| Bend.       | 0                                       | 100                                 | 0                              |
| QC1, QC2    | 100                                     | 0                                   | 0                              |
| BPM         | 0                                       | $10 \times 10^3$                    | $2\mu\text{m}$<br>(resolution) |

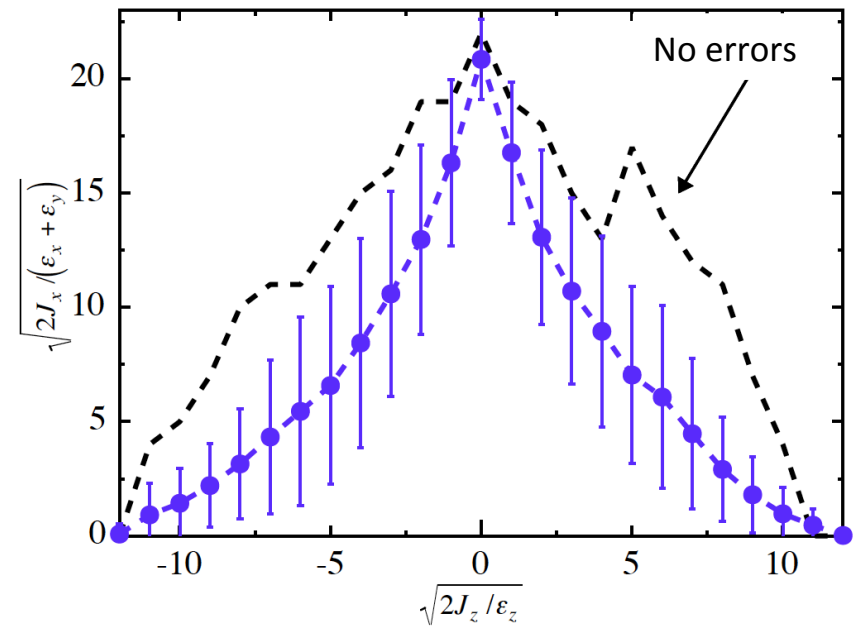
Machine errors are created randomly with gaussian distributions.

- Corrections
  - Closed orbit, x-y coupling, beta-beat, dispersions (KEKB methods)
    - SVD threshold =  $10^{-2}$

# Results of simulation



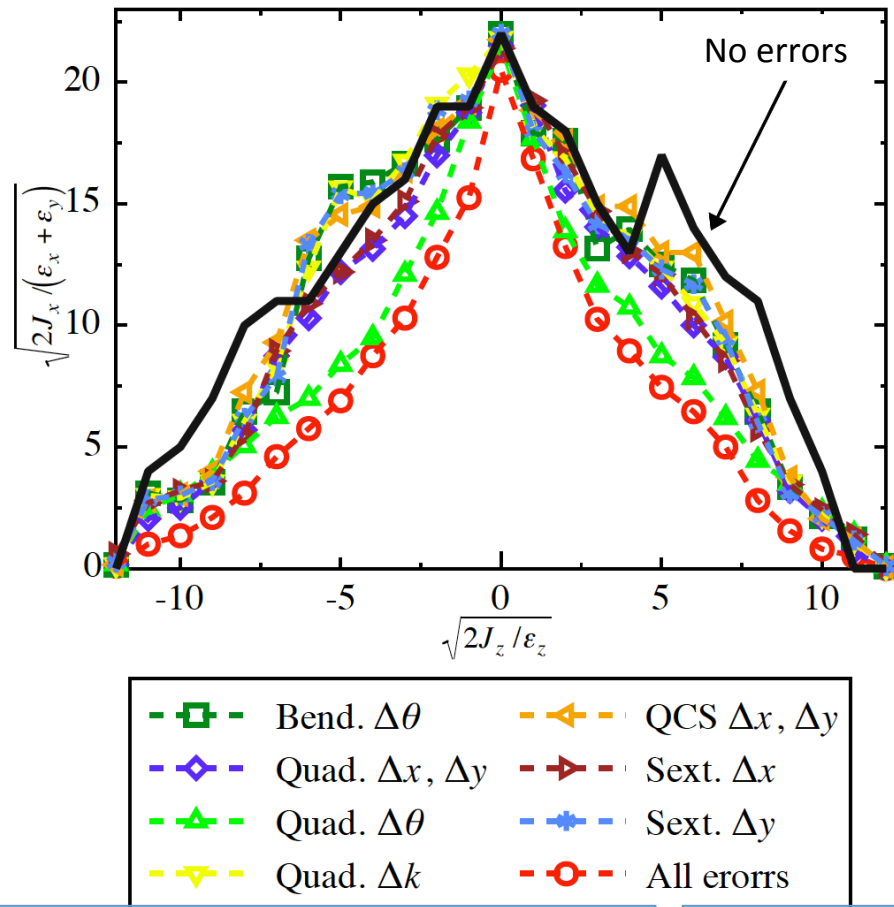
Vertical emittance distribution after LET



Dynamic aperture after LET.

This simulation shows that the target vertical emittance is achievable.  
(This simulation does not include alignment error in LCC section.)

# Dynamic aperture with different types of errors



Rotation errors of quadrupoles seems most dangerous.

Each sextupole has a skew quadrupole corrector coil.

We may have to rethink tolerance of rotation errors of normal quadrupoles.

Nov. 12 13:20

**Ring optics design and correction 20'**

Speaker: Hiroshi Sugimoto (KEK)

Nov. 12 14:40

**Beam sizes 20'**

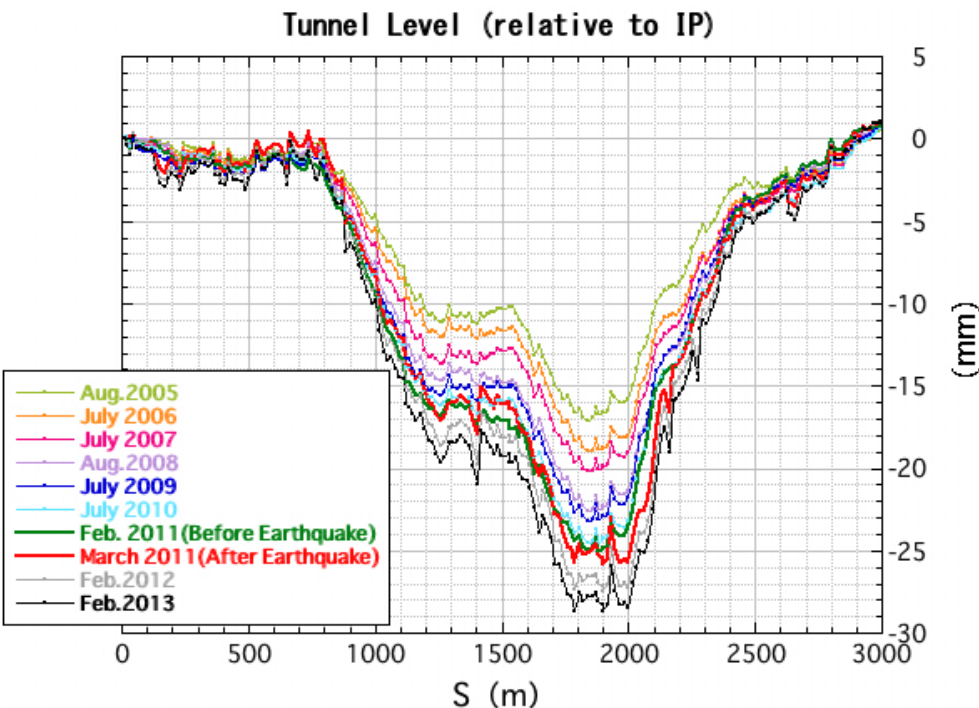
Speaker: John FLANAGAN (KEK)

H. Sugimoto

# Magnet alignment strategy at SuperKEKB

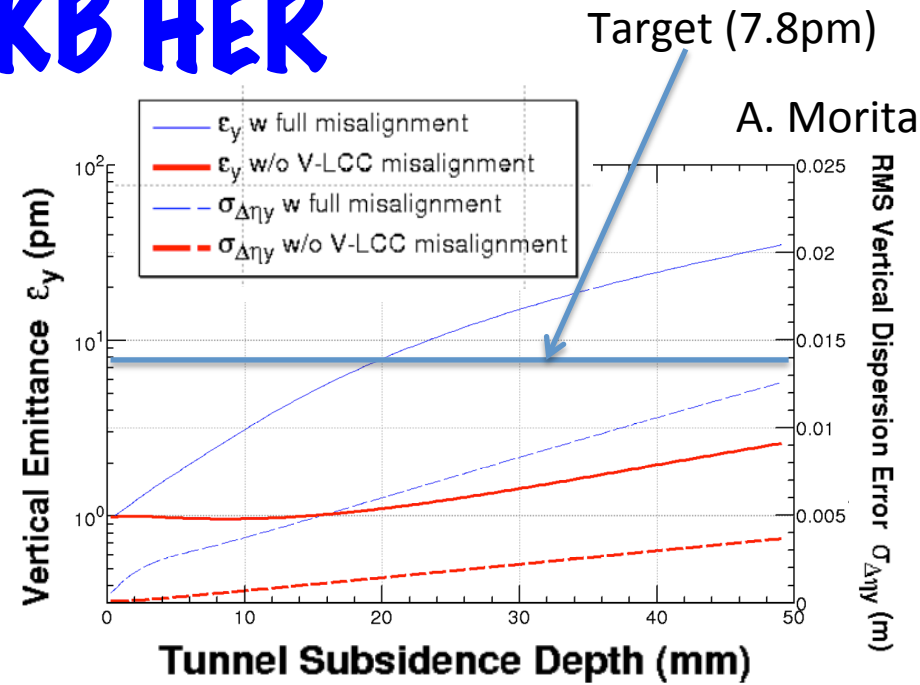
- The target positions of the initial alignment of SuperKEKB is a smoothed curve made from present (2013 )magnet positions (not on a plane).
- The tolerance of magnets alignment around the target curve is the same as KEKB.
  - Position error:  $100\text{ }\mu\text{m}$  ( $1\text{ }\sigma$ )
  - Rotational error:  $100\text{ }\mu\text{rad}$  ( $1\text{ }\sigma$ )
    - We have to rethink about this?
- We will need special care for the alignment of the magnets around the local chromaticity correction.

# Effects of Tunnel deformation at SuperKEKB HER



Tunnel deformation observed at KEKB

- A large subsidence has been observed:  $\sim 2\text{mm/year}$  and still in progress.
- In the construction period of KEKB (1998), all magnets were aligned on the same plane.



Vertical emittance

-If the alignment error around the V-LCC (vertical local chromaticity correction) area is excluded, the vertical emittance can be preserved well below the target value with optics corrections.

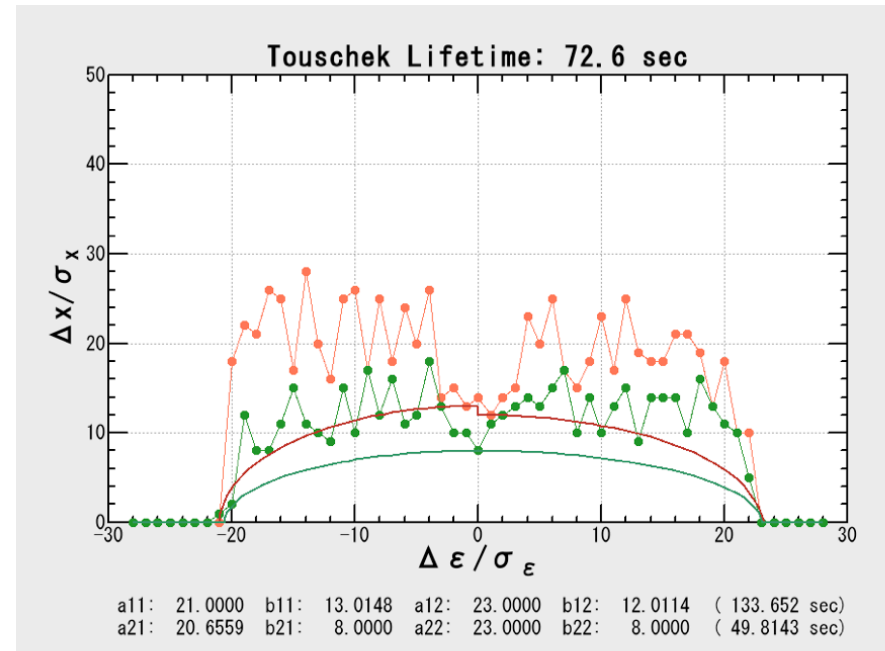
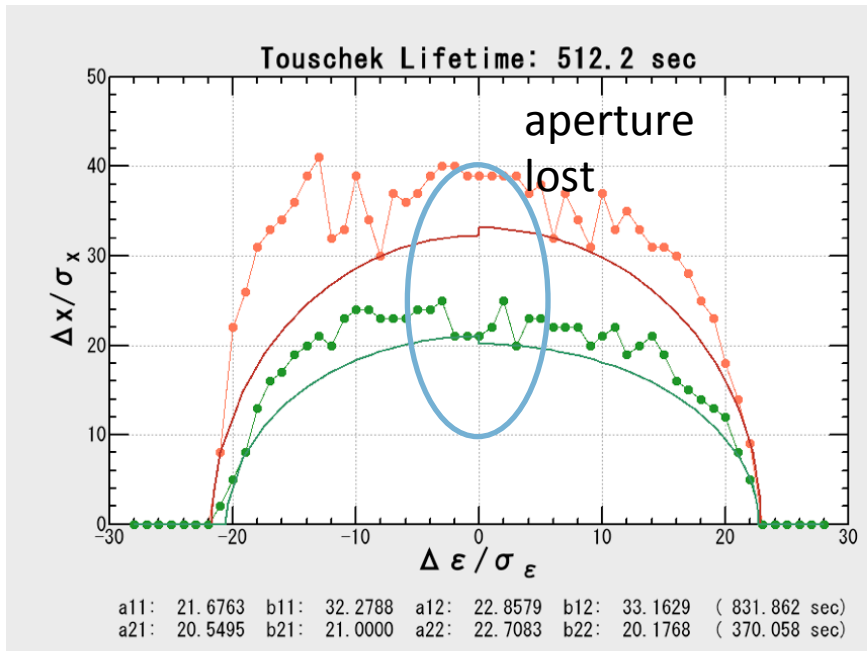
- As for the alignment error of V-LCC, we will need a special care. This is a remaining problem.

# Beam-beam related issues

- Beam lifetime shortening with beam-beam effects
- Luminosity degradation
  - The design luminosity was determined based on the strong-strong beam-beam simulation.
  - Beam-beam + lattice nonlinearity and space charge effect

# LER Dynamic Aperture

beam-beam



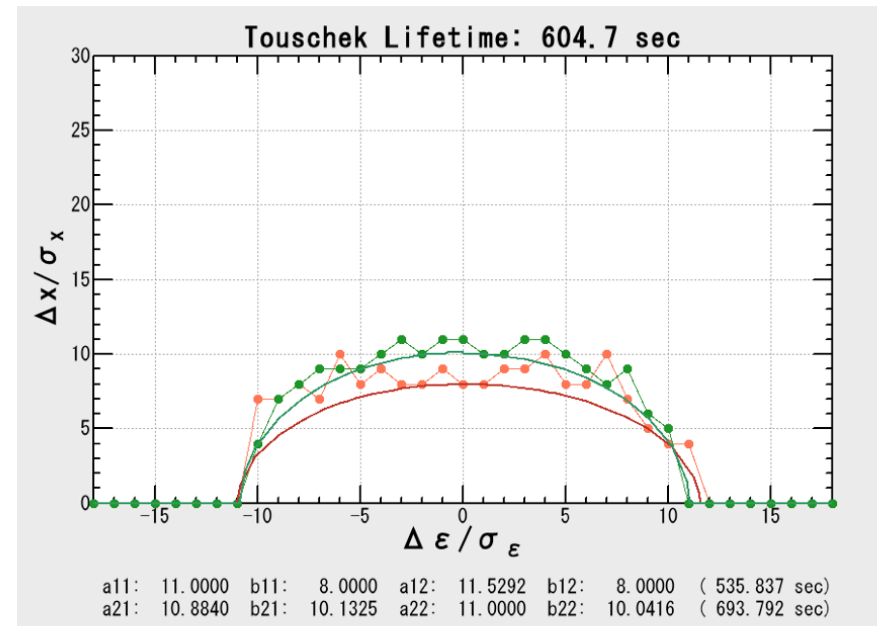
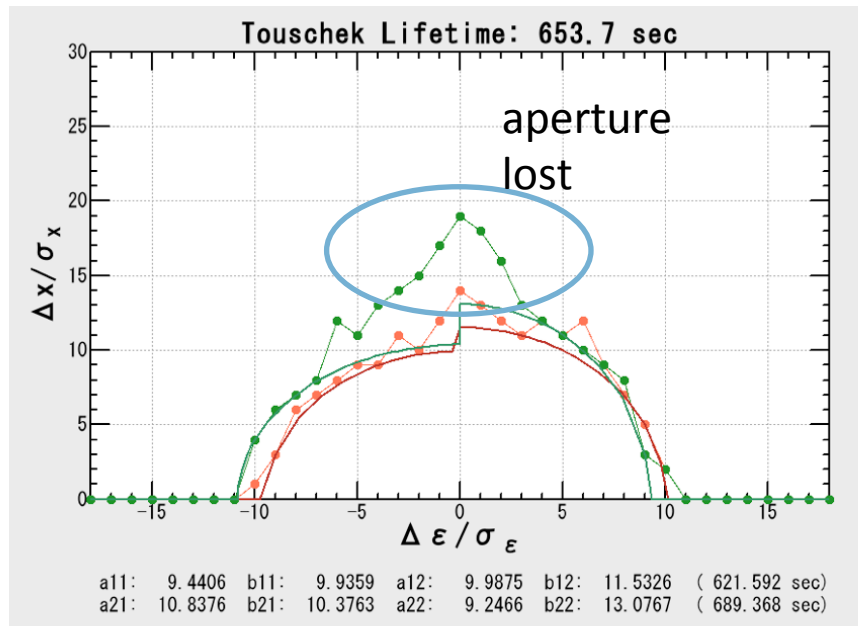
Nov. 12 13:40

**Beam-beam + dynamic aperture 20'**

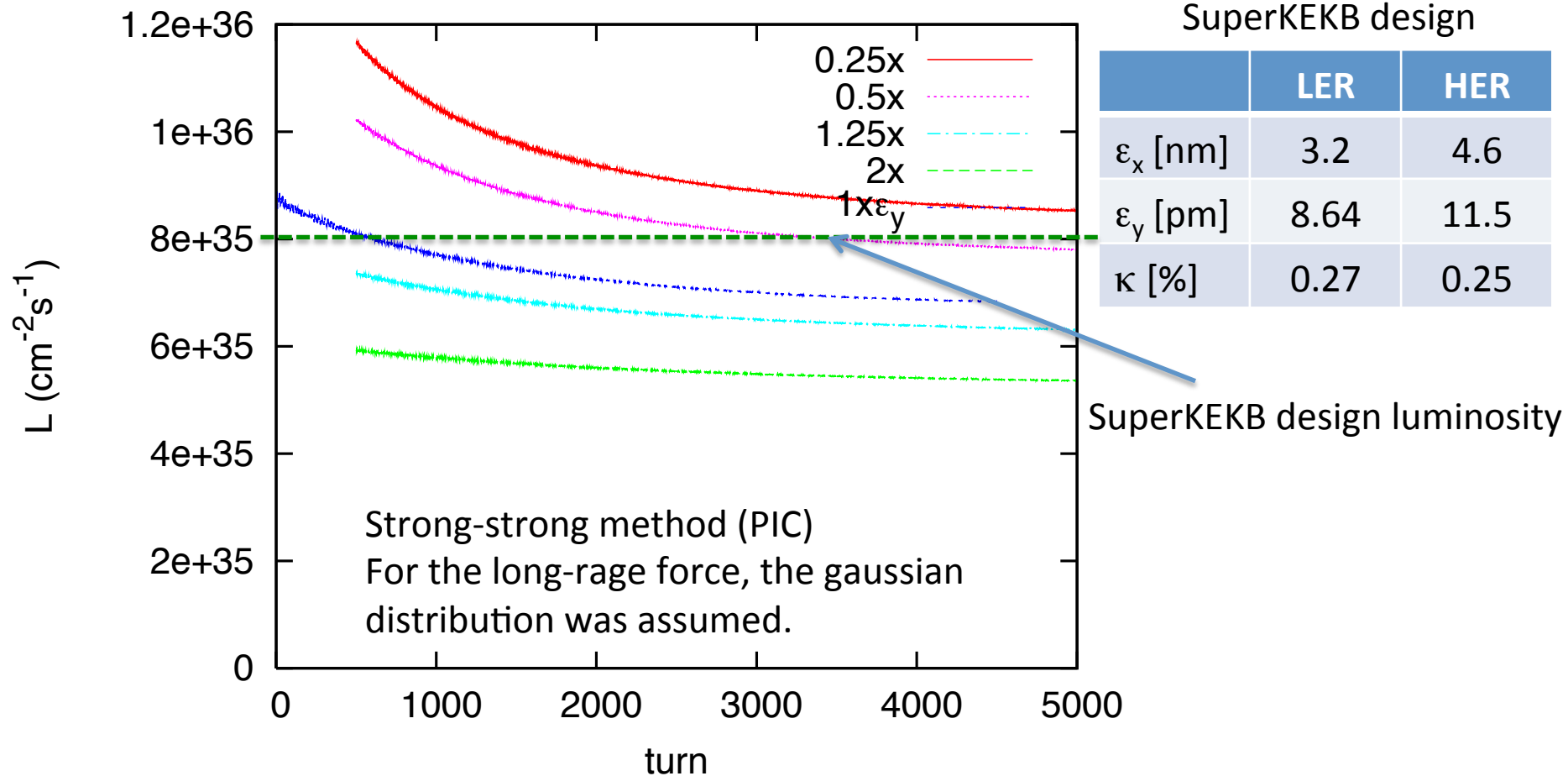
Speaker: Akio Morita (KEK)

# HER Dynamic Aperture

beam-beam



# SuperKEKB beam-beam simulation



Smaller (single beam ) vertical emittance gives higher luminosity.  
Much lower vertical emittance than the design (**about half**) will be needed to achieve the design luminosity.

# 1. Lum.: LER: BB + LN + SC

➤ SC causes lum. degradation

➤ BB + SC: compensate at low

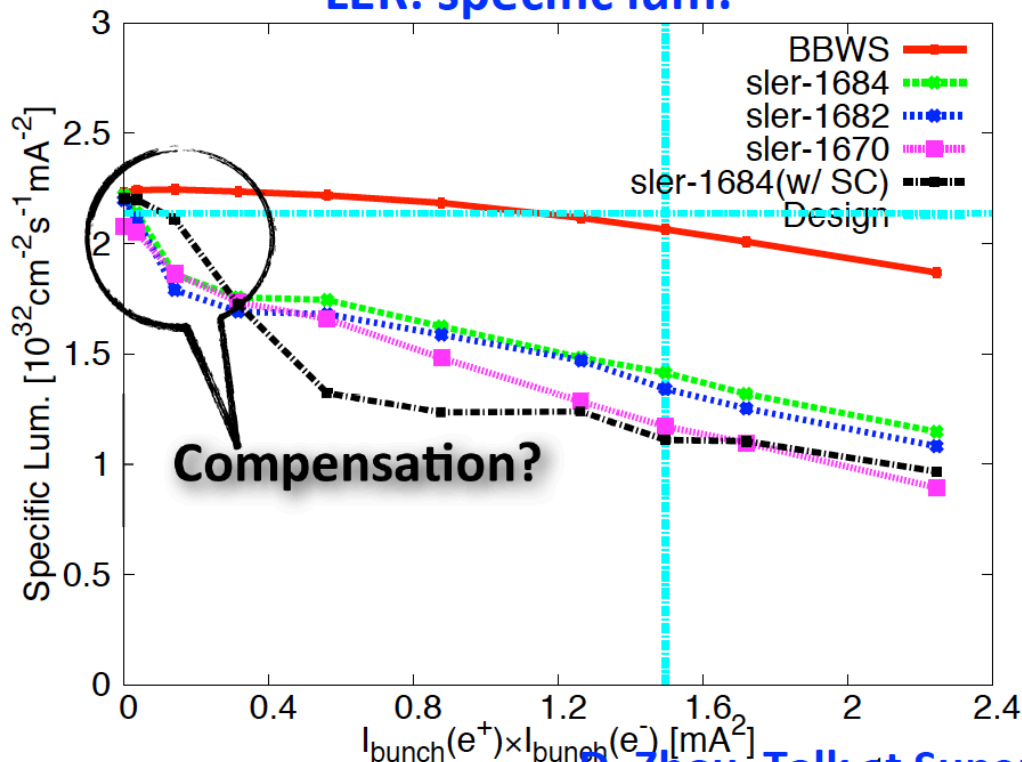
current?

Nov. 1214:00

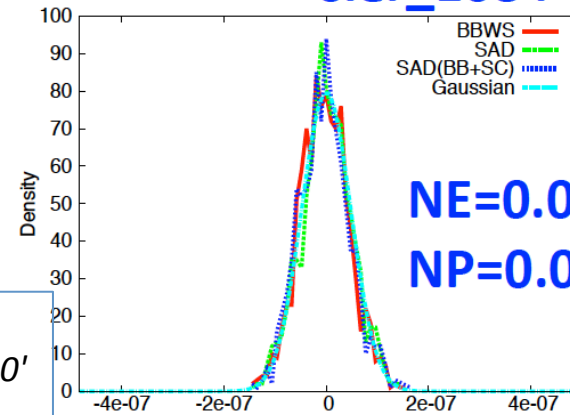
Beam-beam + lattice nonlinear + space charge 20'

Speaker: Demin Zhou (KEK)

LER: specific lum.

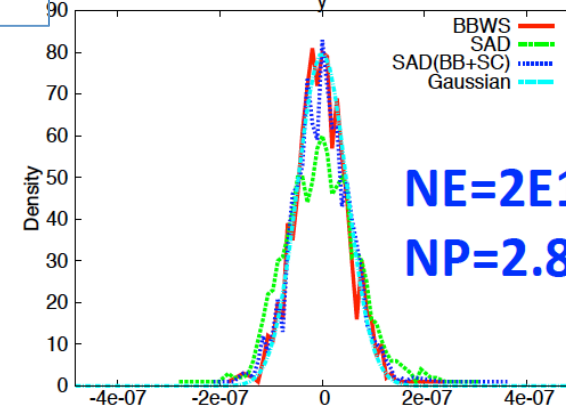


sler\_1684



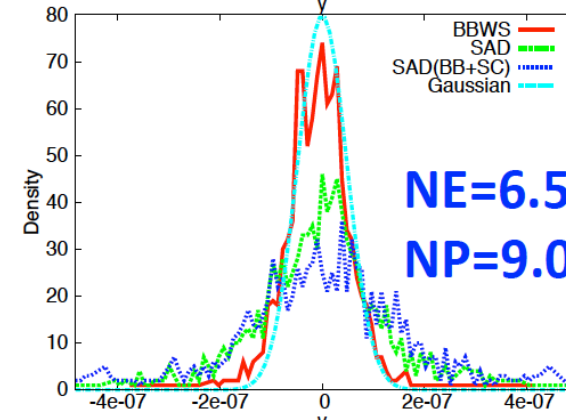
$NE=0.01E10$

$NP=0.014E10$



$NE=2E10$

$NP=2.8E10$



$NE=6.53E10$

$NP=9.04E10$

D. Zhou, Talk at SuperKEKB optics meeting, Apr.16, 2013

# IP orbit control

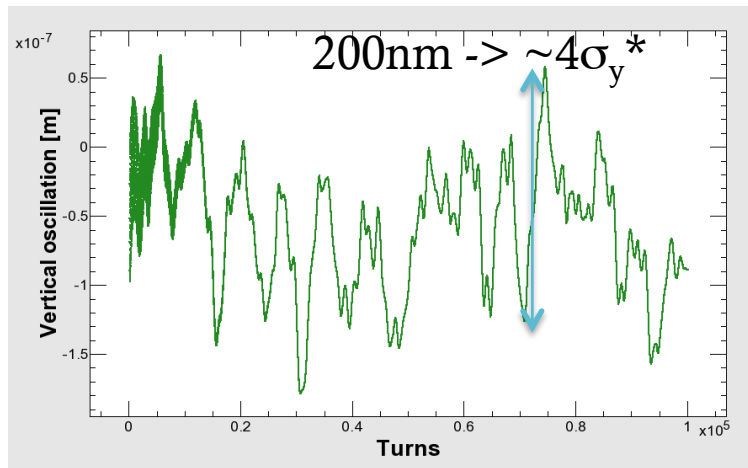
- The IP orbit control to maintain an optimum beam collision is more difficult than the KEKB case.

|                 | KEKB  | SuperKEKB    |
|-----------------|-------|--------------|
| $\varepsilon_y$ | 150pm | ~8.6pm (LER) |
| $\beta_y^*$     | 5.9mm | 0.27mm(LER)  |
| $\sigma_y^*$    | 940nm | 48nm         |

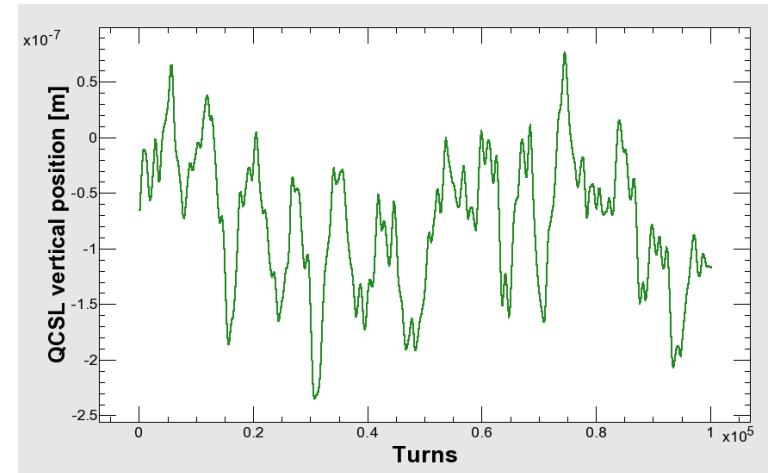
- IP orbit is very sensitive to the vibration of QCS (QC1, QC2) magnets.

# QCSL vertical position oscillation (measurement) and orbit change (tracking) : SuperKEKB HER

Vertical orbit at IP  
(simulation)



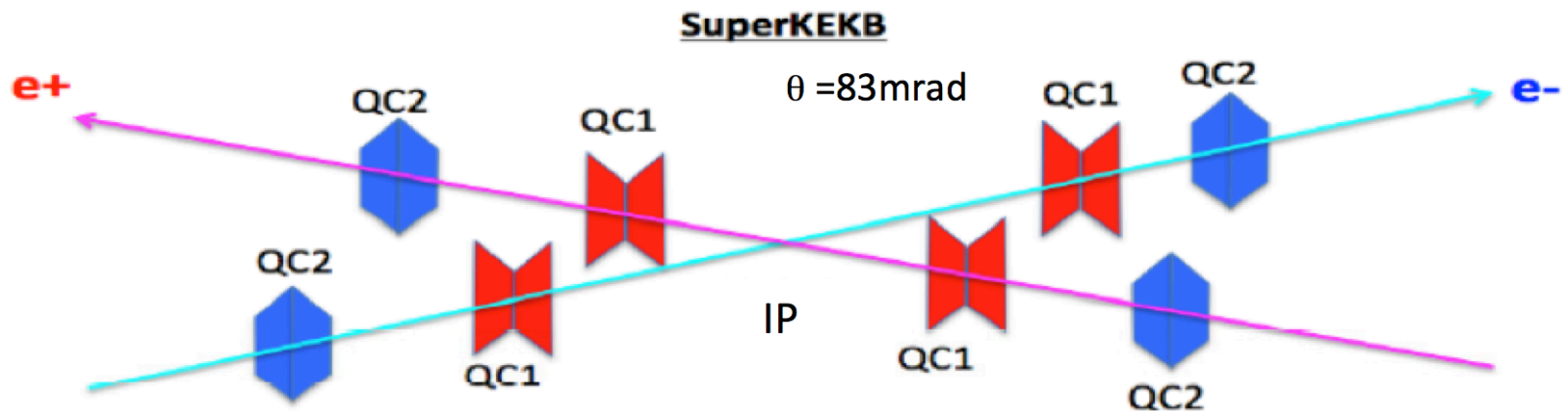
QCSL vertical position  
(measurement)  
-> QC1L (HER)



If the QC1L magnets of SuperKEKB vibrates with the same amplitude of the QCSL of the KEKB, the orbit change at IP amounts to  $4\sigma_y^*$ .

# Countermeasures

- Reinforcement of supports for QCS magnets
- Rely on the coherency of the oscillation of QC1P and QC1E (QC2P and QC1E).
- Fast orbit feedback



Nov. 12 16:20 **IP feedback** 20' Speaker: Toshiyuki Oki (KEK)

Nov. 12 16:00 **IR magnet measurements** 20' Speaker: Yasushi Arimoto (KEK)

# Electron cloud issues

- The single bunch instability is main concern.
  - Leads to increase in emittance
  - Coupled bunch instabilities will be cured by feedback system.
- Simulation and calculation by Ohmi, et al. K. Ohmi , KEK Preprint 2005-100 (2006)

Threshold  
of density

$$\rho_{e,th} = \frac{2\gamma\nu_s\omega_{e,y}\sigma_z/c}{\sqrt{3}KQr_e\beta L}.$$

Here,

$$\omega_{e,y} = \sqrt{\frac{\lambda_+ r_e c^2}{\sigma_y(\sigma_x + \sigma_y)}}$$

|                |            |                       |            |   |
|----------------|------------|-----------------------|------------|---|
| $E$ [GeV]      | = 4.0      | $N_b$                 | = 6.25E+10 |   |
| $\gamma$       | = 7828     | $Q_b$ [C]             | = 1.4E-08  | (1.4 mA/bunch)                                |
| $\nu_s$        | = 0.026    | $S_b$ [m]             | = 1.2      | (4ns)   |
|                |            | $\lambda$ [C/m]       | = 5.2E+12  | ( $Q_b/2/\sigma_z$ )                          |
| $\sigma_z$ [m] | = 6.E-03   | $\sigma_y$ [m]        | = 2.E-05   |   |
| $c$ [m/s]      | = 3.E+08   | $\sigma_x$ [m]        | = 2.E-04   |   |
| $K$            | = 11       |                       |            |   |
| $Q$            | = 7        |                       |            |   |
| $r_e$ [m]      | = 2.80E-15 | $\omega_e$            | = 5.46E+11 | $K = \omega_e \sigma_z/c$                     |
| $\beta_y$ [m]  | = 25       | $\omega_e \sigma_z/c$ | = 10.9     | $Q = \text{Min}(Q_{nl}, \omega_e \sigma_z/c)$ |
| $L$ [m]        | = 3016     |                       |            | $Q_{nl} \sim 7$                               |

$$\rho_{th} [e^-/m^3] = 1.59E11$$



Target: 1E11

# Latest simulation result on the threshold value of instability

- Simulation with PEHTS2 by D. Zhou and K. Ohmi
  - With uniform beta functions and uniform electron cloud density along the ring, the threshold for electron cloud density is about  $5.0 \times 10^{11} \text{ m}^{-3}$ .
  - With realistic beta functions and uniform electron cloud density along the ring, the threshold reduces to about  $1.6 \times 10^{11} \text{ m}^{-3}$ .
  - With realistic beta functions and estimated s-dependent electron cloud density along the ring, the threshold is about  $5.0 \times 10^{11} \text{ m}^{-3}$ .

Nov. 12 14:20

**Beam-beam and e-cloud 20'**

Speaker: Kazuhito Ohmi (KEK)

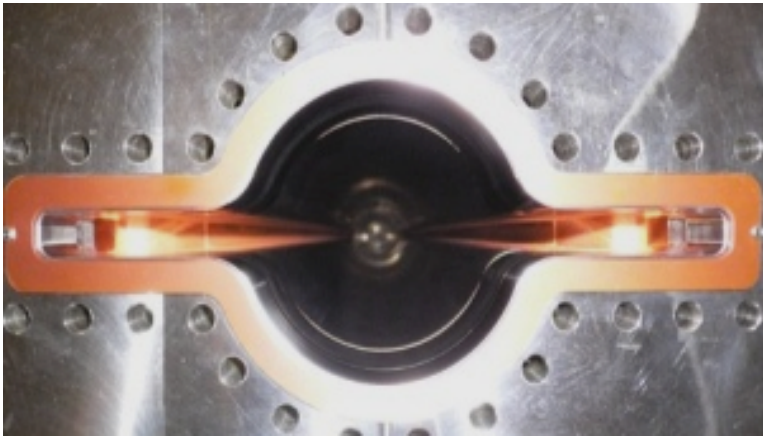
# Countermeasures

Y. Suetsugu

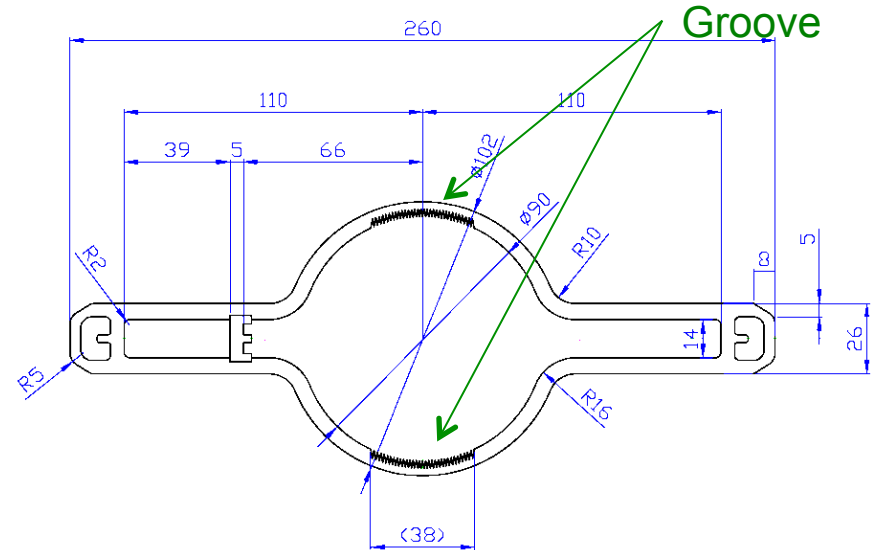
- For the upgrade of the vacuum system for SuperKEKB, the electron cloud is a key issue.
- Countermeasures are carefully chosen based on the various studies.

|                 |                                    |
|-----------------|------------------------------------|
| Drift section   | Antechamber +Solenoid +TiN Coating |
| Q and Sx mag.   | Antechamber +Solenoid +TiN Coating |
| Bend section    | Antechamber +Groove+ TiN Coating   |
| Wiggler section | Antechamber +Electrode (Cu)        |

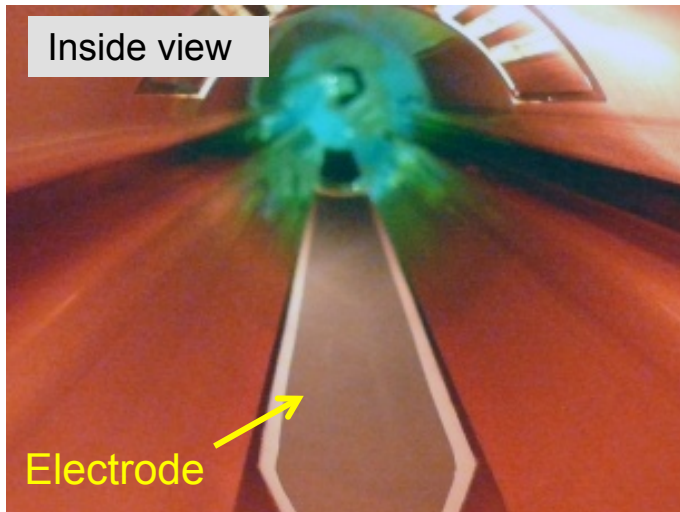
# Countermeasures for electron clouds



Drift section: Antechamber + TiN coating



Arc Bend Cross Section

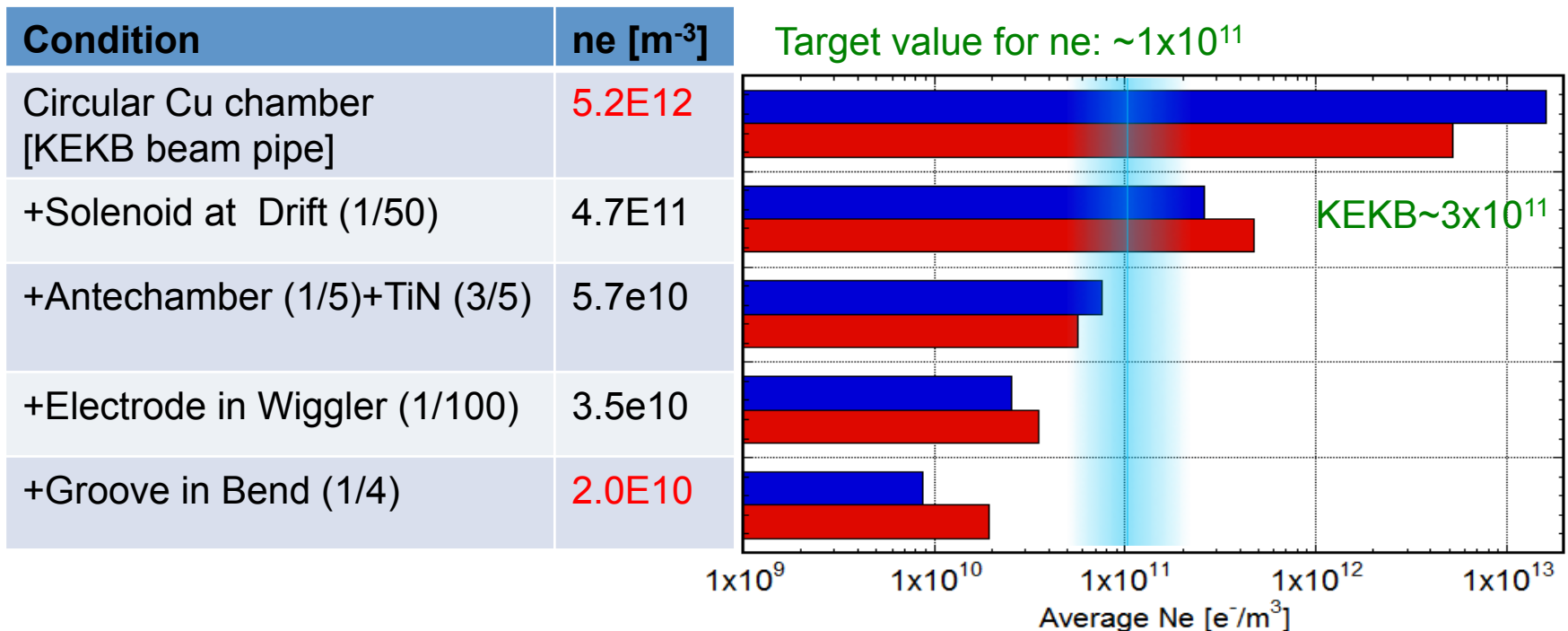


Wiggler section:  
Antechamber + Clearing electrode

# Expected electron density

Y. Suetsugu

- $n_e$  after applying countermeasures: estimated from experiments (Red)
- Compared with results of CLOUDLAND (Blue)
  - $\delta_{\max}=1.2$ , Solenoid field=50G ( $\rightarrow n_e=0$ ), Antechamber; photoelectron yield =0.01 (1/10)
- $n_e$  of approx. 1/5 of the target value is expected.



If the latest simulation result on the threshold is true, there is a margin of a factor 25!

# Beam lifetime

|                  | KEKB (design)     |                   | KEKB (operation) |          | SuperKEKB              |                      |
|------------------|-------------------|-------------------|------------------|----------|------------------------|----------------------|
|                  | LER               | HER               | LER              | HER      | LER                    | HER                  |
| Radiative Bhabha | 21.3h             | 9.0h              | 6.6h             | 4.5h     | 28min.                 | 20min.               |
| Beam-gas         | 45h <sup>a)</sup> | 45h <sup>a)</sup> |                  |          | 24.5min. <sup>b)</sup> | 46min. <sup>b)</sup> |
| Touschek         | 10h               | -                 |                  |          | 10min.                 | 10min.               |
| Total            | 5.9h              | 7.4h              | ~133min.         | ~200min. | 6min.                  | 6min.                |
| Beam current     | 2.6A              | 1.1A              | 1.6A             | 1.1A     | 3.6A                   | 2.6A                 |
| Loss Rate        | 0.12mA/s          | 0.04mA/s          | 0.23mA/s         | 0.11mA/s | 10mA/s                 | 7.2mA/s              |

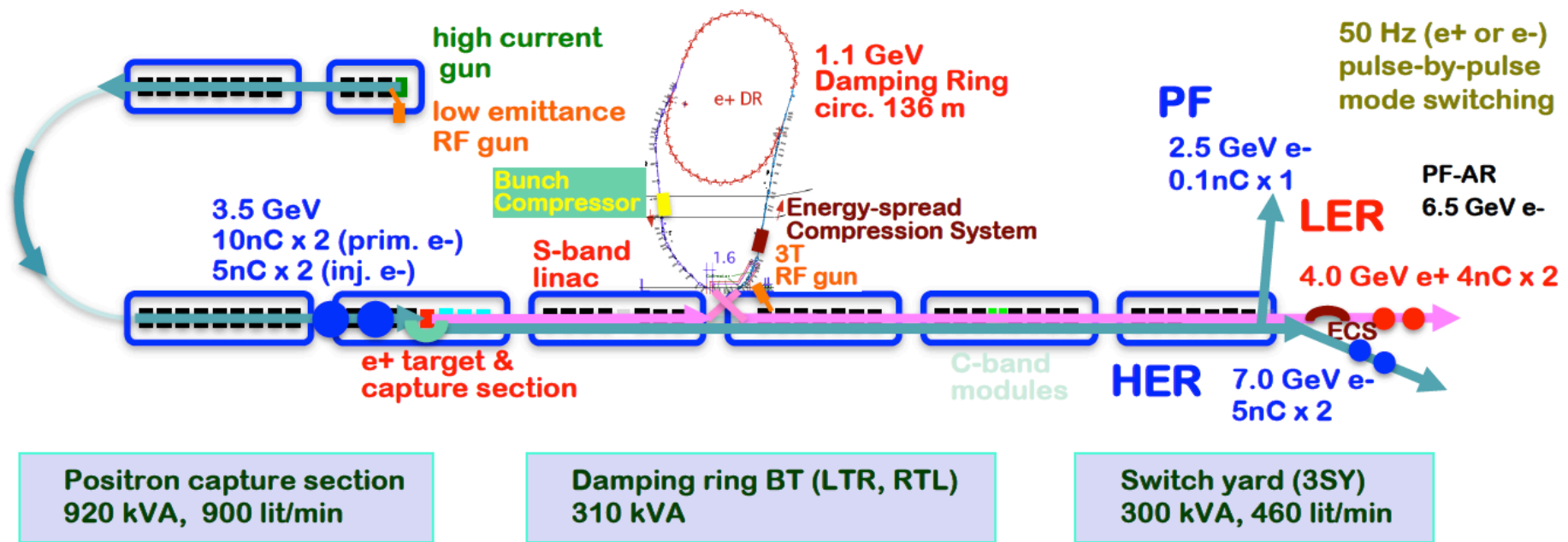
a) Bremsstrahlung

4nC@25Hz 2.9nC@25Hz

b) Coulomb scattering, sensitive to collimator setting

As for loss rate, beam loss accompanied with the beam injection should be added.

# Linac



- RF low-emittance gun for 5 nC
- Improve positron source for 4 nC
- Low-emittance transport
  - alignment error tolerance is 0.1 mm locally (0.3 mm global).
- Simultaneous and top-up injection (accompany PF and PF-AR)

SuperKEKB requirements (tentative)

|  | KEKB<br>(e+/e-) | SuperKEKB<br>(e+/e-) |
|--|-----------------|----------------------|
| Charge [nC]                              | 1/1             | 4/5                  |
| Normalized<br>emittance[ $\mu\text{m}$ ] | 2100/300        | 100/50 (H)           |
|  |                 | 20/20 (V)            |

09:50 **Injector commissioning and issues 30'**

Speaker: Masanori Satoh (KEK)

K. Furukawa, M. Satoh, M. Yoshida, T. Kamitani

# Beam injection issues

- Dynamic aperture with beam-beam effect in LER
  - Estimated injection efficiency with beam-beam
    - ~84% w/o machine errors
    - Requirements to Linac beam (emittance etc.) will be considered after we finish the investigation on dynamic aperture with beam-beam effects.
- HER injection
  - Transverse ring acceptance is marginal with the design optics to keep enough injection efficiency.
  - Maybe, we will need to switch to the “synchrotron injection” in the process of squeezing beta functions at IP.
- Synchronization issue between Linac and SuperKEKB rings
  - We will introduce a damping ring.

Nov. 12 11:00 **Injection, beam abort 20'**  
Speaker: Takashi Mori (KEK)

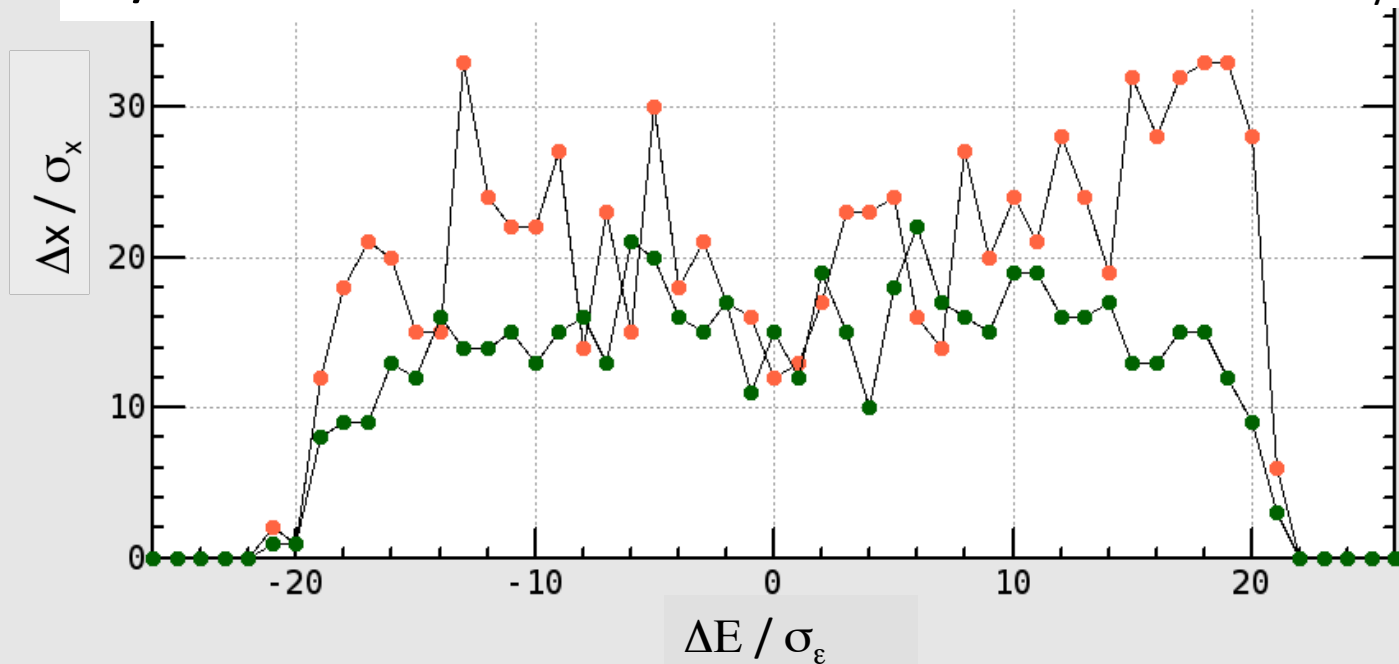
Nov. 11 11:30 **Synchronization 20'**  
Speaker: Hiroshi Kaji (KEK)

# Dynamic Aperture with beam-beam LER : w/ damping

Injection efficiency:  $\sim 84\%$   
w/o machine errors

Linac beam:

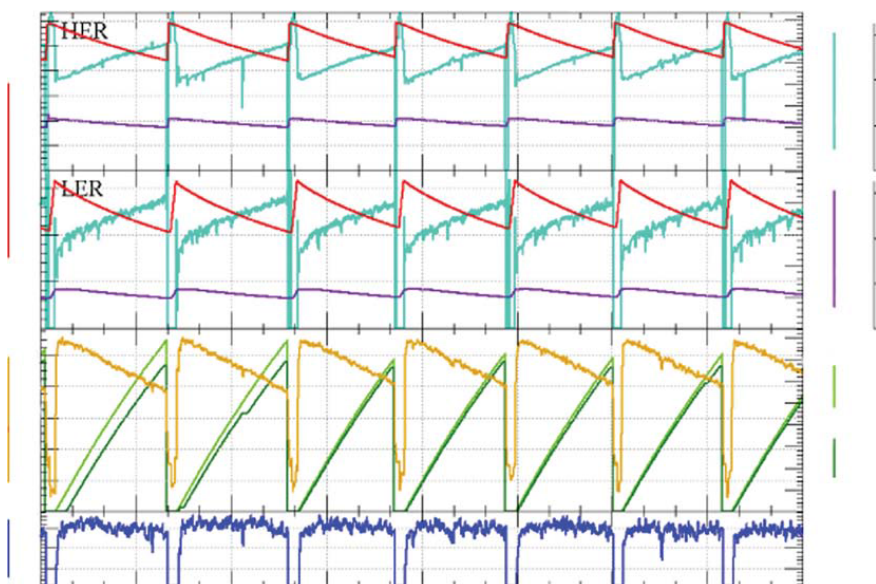
$\gamma\epsilon_x \sim 117\mu\text{m}$  ,  $\gamma\epsilon_y \sim 2.5\mu\text{m}$



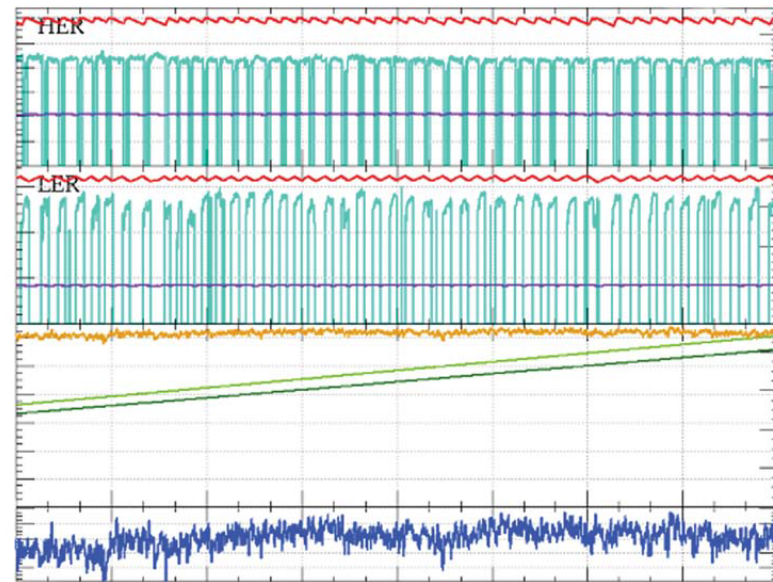
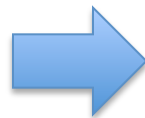
$\sigma_x @ \text{Injection} = 0.55\text{mm}$   
 $\rightarrow 12\sigma_x \sim 6.6\text{mm}$

# Continuous injection

- At SuperKEKB, the continuous injection (top-up injection) is indispensable, since the beam lifetime is very short.
  - Max. 50 Hz ( $e^- + e^+$ )
  - Azimuthal VETO (at KEKB not azimuthal 3.5msec after injection)



8 hours  
Before continuous injection



8 hours  
After continuous injection

Gain in integrated luminosity at KEKB: ~30%

# Beam background

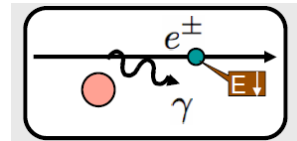
- At SuperKEKB with x40 larger Luminosity, beam background is expected to increase drastically.

Beam-origin

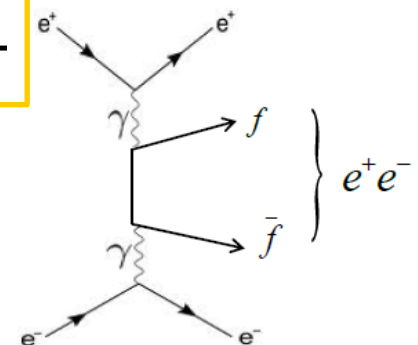
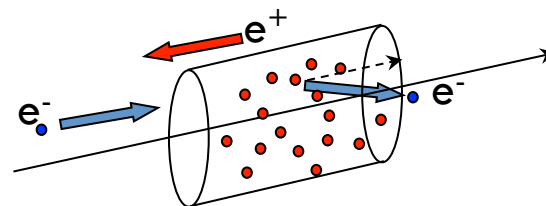
- Touschek scattering
- Beam-gas scattering
- Synchrotron radiation

Luminosity dependent

- Radiative Bhabha event: emitted  $\gamma$
- Radiative Bhabha event: spent  $e^+/e^-$
- 2-photon process event:  $e^+e^- \rightarrow e^+e^-e^+e^-$
- etc...



$\sigma \sim 50 \text{ nb}$



Nov. 12 17:00

**Background estimation 20'**

Speaker: Hiroyuki Nakayama (KEK)

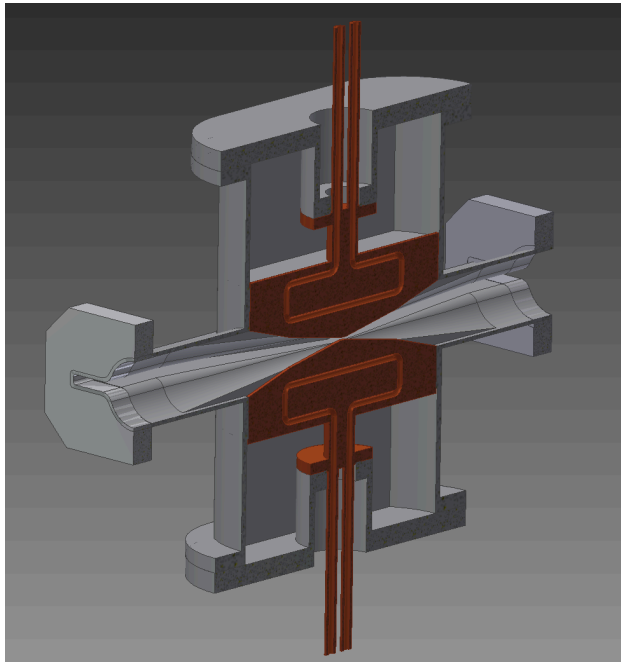
Nov. 12 16:40

**Beam collimators 20'**

Speaker: Takuya Ishibashi (KEK)

# Collimators

Vertical  
collimator

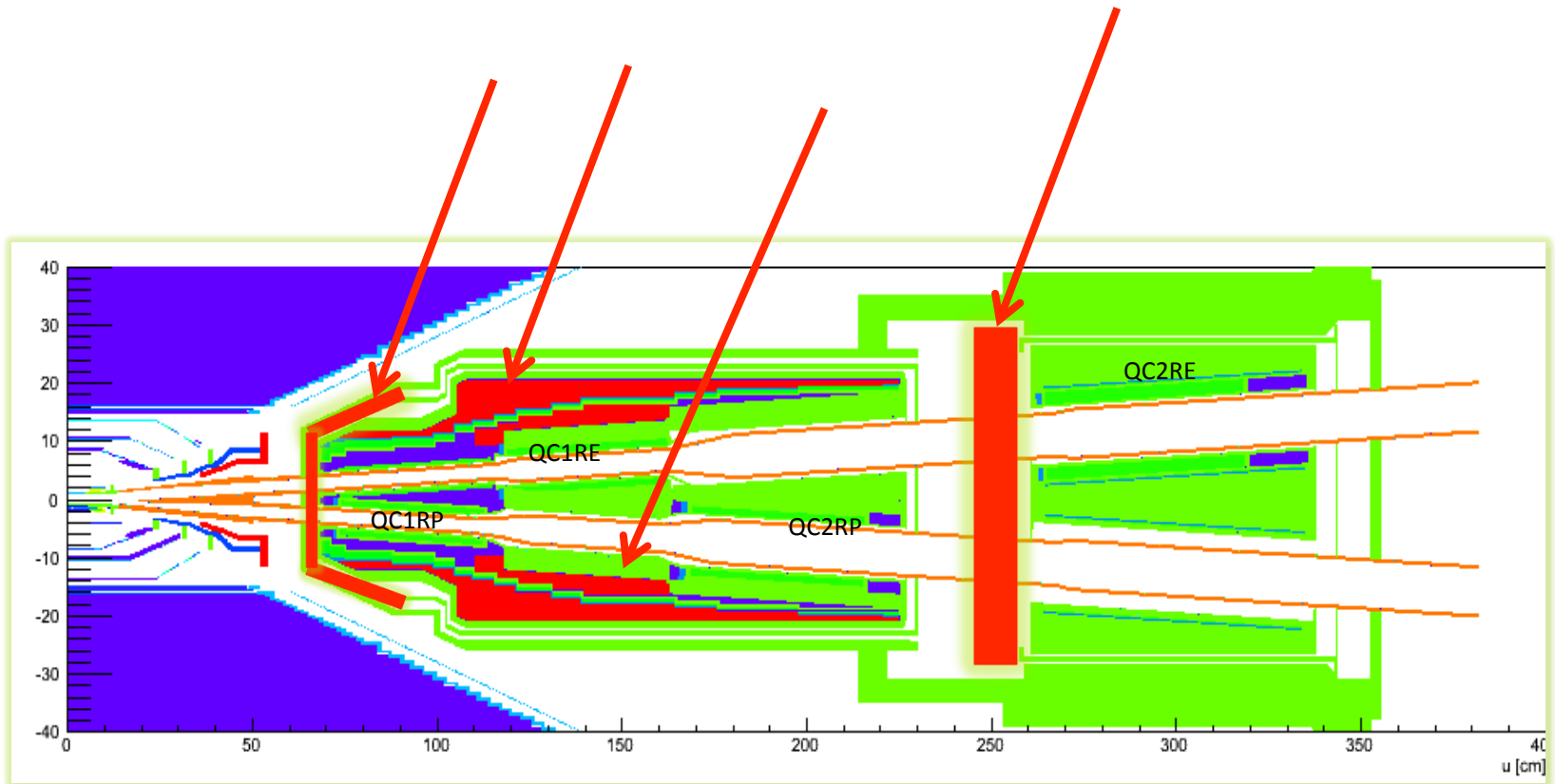


- Horizontal collimators are effective to reduce Touschek BG in IR area
- To reduce IR loss of beam-gas Coulomb BG, very narrow ( $\sim 2\text{mm}$  half width) vertical collimator is required
- TMC instability is an issue, low-impedance design of collimator head is important
- Should withstand  $\sim 100\text{GHz}$  loss (tungsten)
- Precise control of collimator width is important (otherwise IR loss rapidly increase)

| Life time | Touschek | Beam-gas Coulomb | Rad. Bhabha | IR loss $ s  < 4\text{m}$ | Touschek | Beam-gas Coulomb | Rad. Bhabha |
|-----------|----------|------------------|-------------|---------------------------|----------|------------------|-------------|
| LER       | 10 min.  | 25 min           | 28 min.     | LER                       | 250 MHz  | 90 MHz           | 0.6GHz*     |
| HER       | 10 min.  | 46 min.          | 20 min.     | HER                       | 30 MHz   | <10 MHz          | 0.5GHz*     |

\*Effective rate

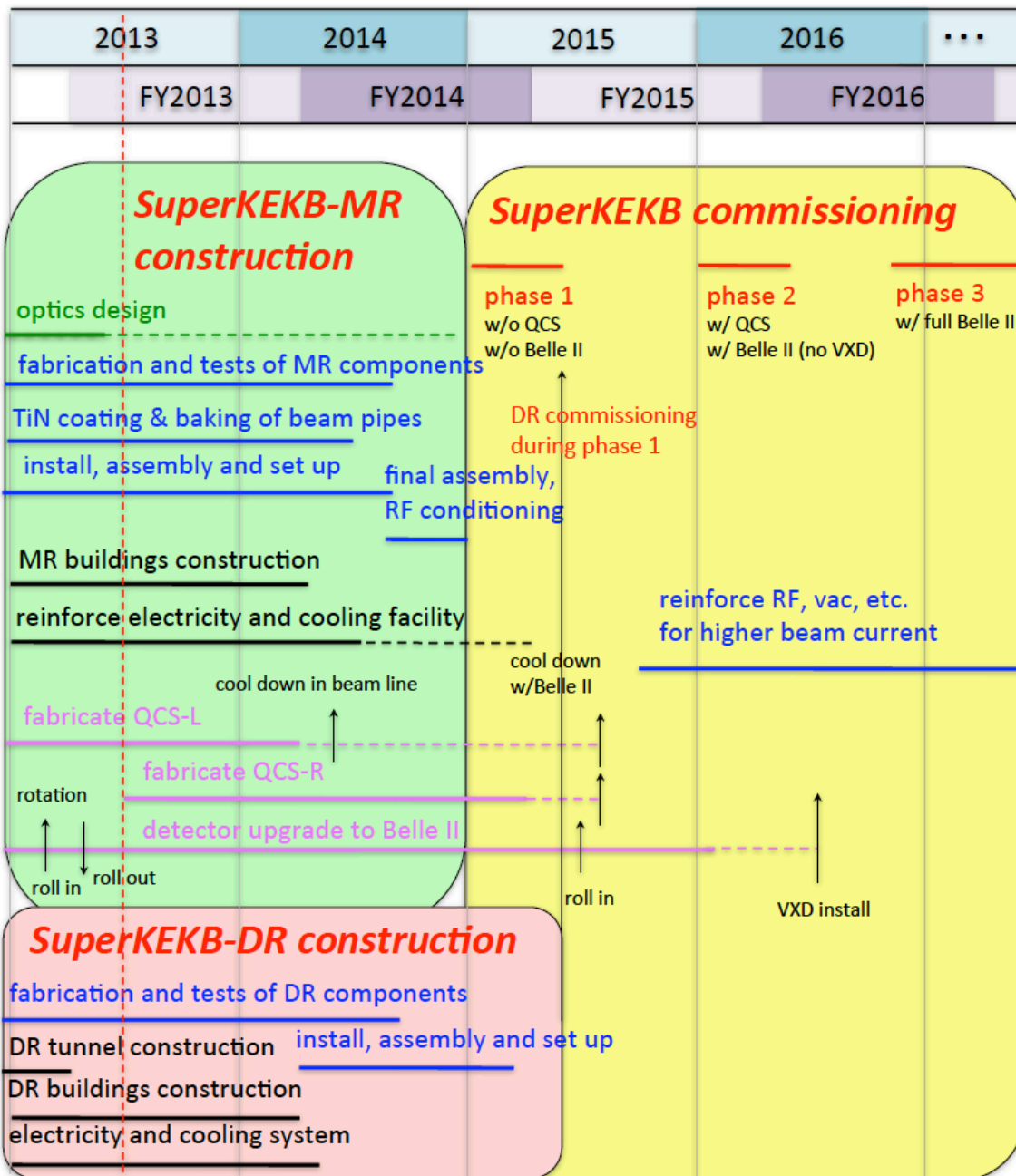
# Tungsten shield inside QCS cryostat



Put as much tungsten as possible around the beam pipe  
to stop showers generated by beam loss

# **COMMISSIONING PLAN**

We are here.



## Master Schedule

**Phase-1**  
w/o QCS and Belle II

2015 Jan.-June



**Phase-2**  
with QCS and Belle II

2016 Jan.-May



**Phase-3**  
Physics Run

2016 Oct.-

# Commissioning phase 0 (2013 Sep. ~ 2014 Dec.)

- Machine condition
  - SuperKEKB rings: construction
  - Linac commissioning in parallel with its construction
- Tuning items
  - To be covered by the next talk.

Nov. 11 09:50

**Injector commissioning and issues 30'**

Speaker: Masanori Satoh (KEK)

# Commissioning phase 1 (2015 Jan. ~ June)

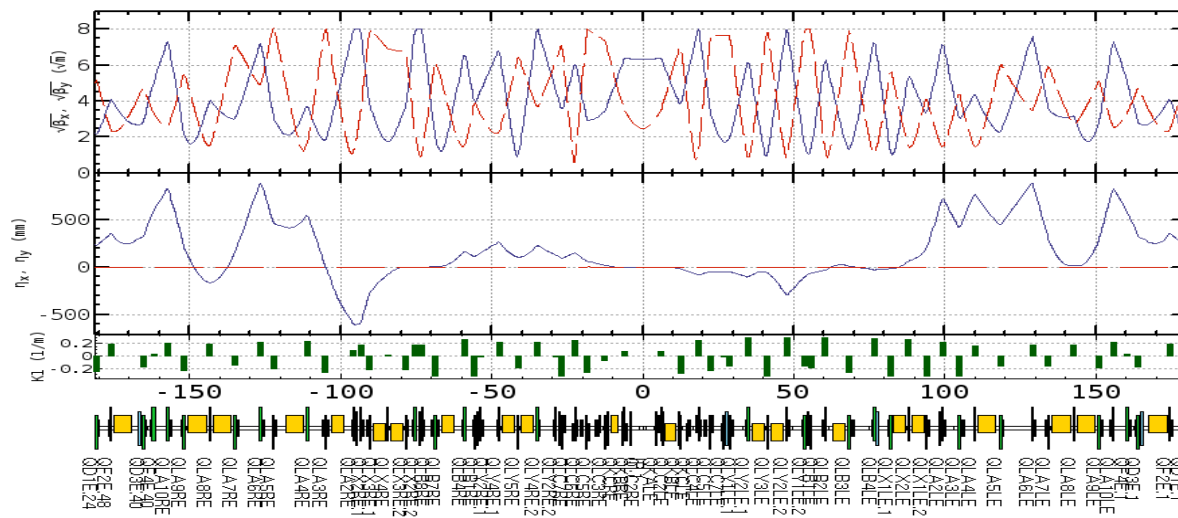
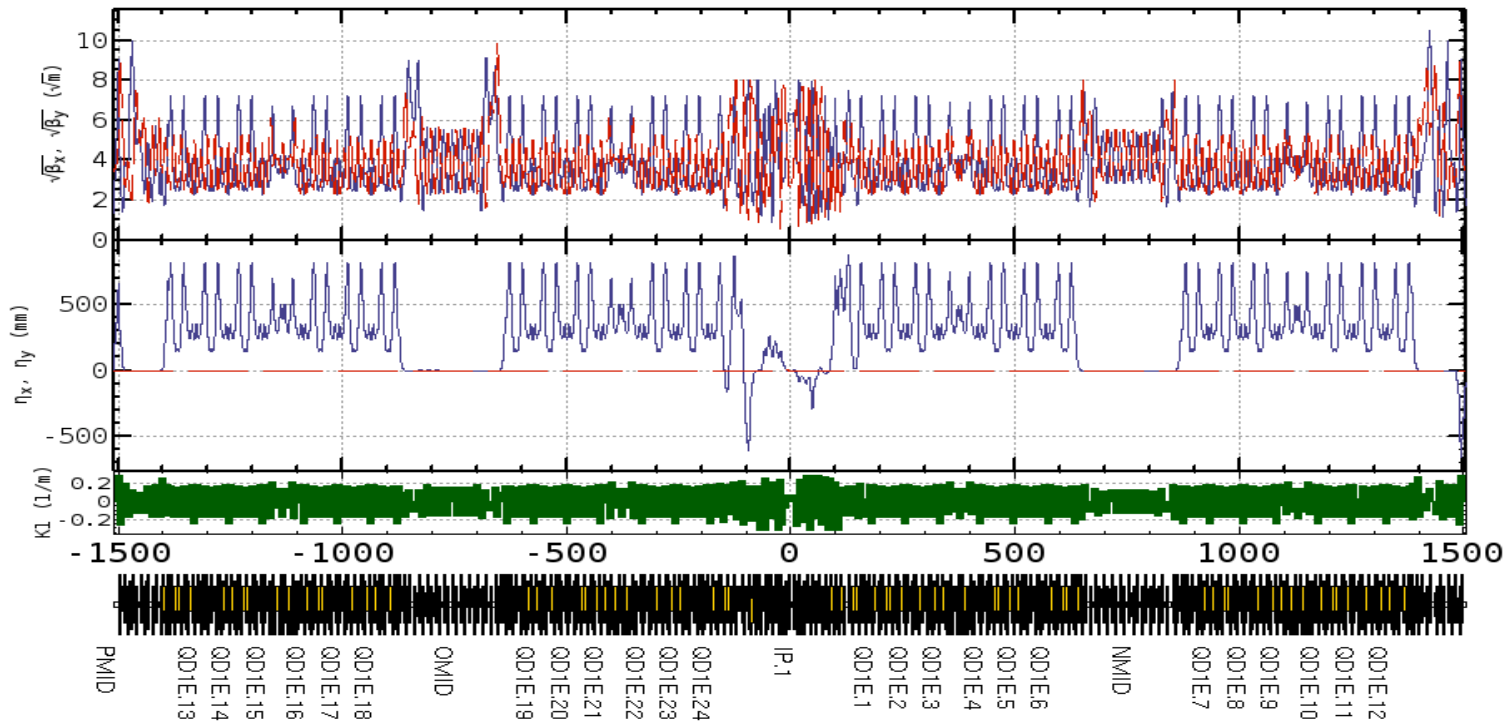
- Machine condition
  - No QCS, No solenoid (no Belle II), No beam collision
- Tuning items
  - Linac tuning (if necessary)
  - Basic commissioning of machine (~ 1.5 month)
    - Injection tuning, Hardware check and bug fix, software bug fix
  - Vacuum scrubbing (>~3 months)
    - Belle II people request enough vacuum scrubbing in this stage (before Belle II roll-in). At least one month with beam currents of 0.5 ~ 1 A.
  - Damping ring commissioning (start from May 2015)
    - Beam injection with damping ring
  - Detector beam background
    - Study with Beast detectors, check of collimator system (two new-type collimators in LER)
  - Some optics tuning
    - With day-1 optics
    - Low emittance tuning w/o Belle-II solenoid
  - Study of beam instability (FII, e-cloud)
    - Tuning on bunch-by-bunch feedback

Nov. 13 09:20

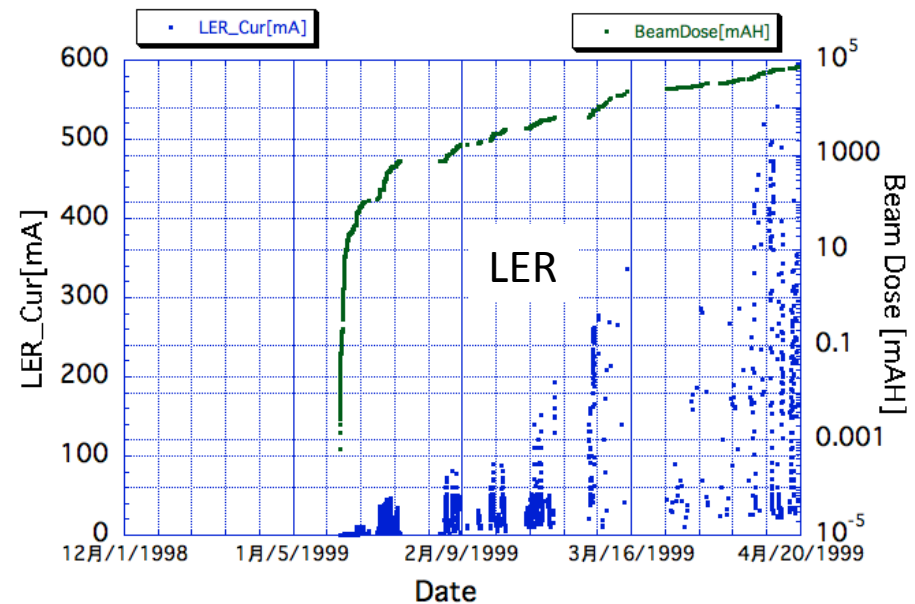
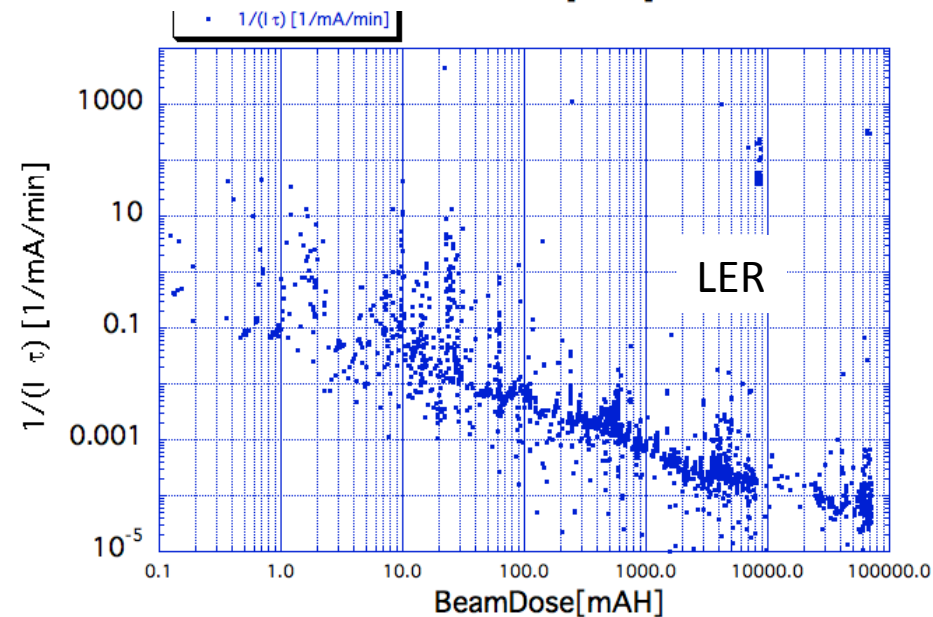
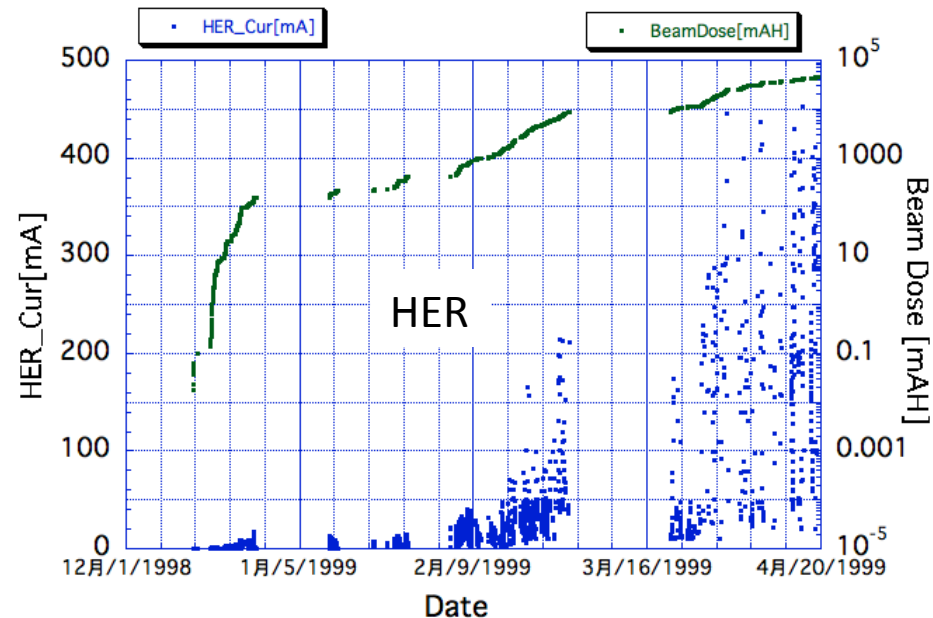
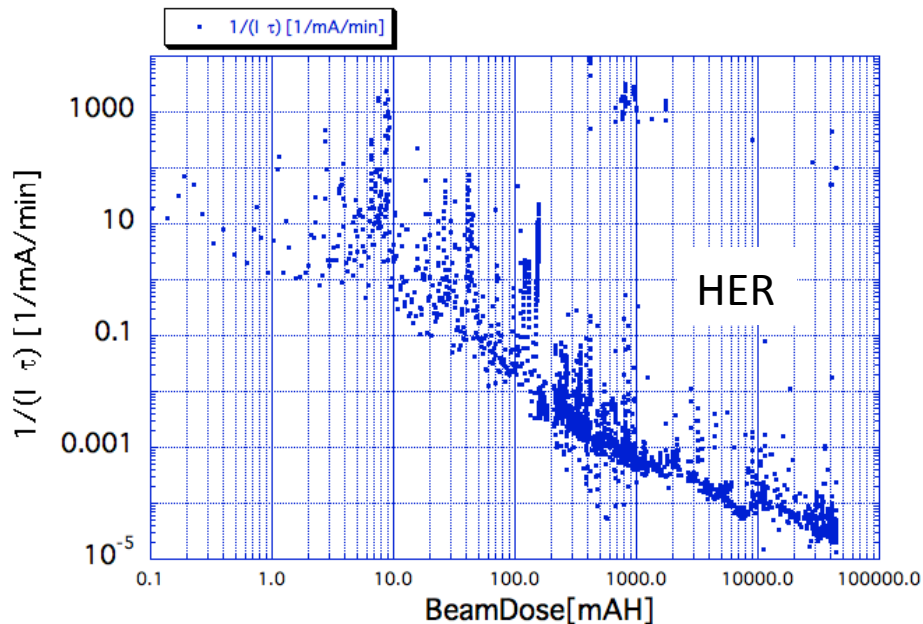
**Bunch-by-bunch feedback 20'**

Speaker: Makoto Tobiyama (KEK)

# Phase 1 optics (HER)



# Vacuum scrubbing at KEKB (HER/LER)



# Damping ring commissioning

- We have no concrete commissioning plan so far. We need to make a plan.

Nov. 12 11:20 **DR LTR, RTL 20'**

Speaker: Mitsuo Kikuchi (KEK)

Nov. 12 11:40 **DR beam monitors 20'**

Speaker: Hitomi Ikeda (KEK)

# Commissioning phase 2 (2016 Jan. ~ May) Feb. ~ June

- Machine condition
  - w/ QCS, w/ Belle II (w/o VXD), TOP detectors partially installed, full accelerator tuning, no physics experiment
- Tuning items
  - Optics tuning
    - Tentative target values of IP beta's:  $\beta_x^*$ : x4,  $\beta_y^*$ : x8
    - Optics tuning with QCS and Belle II solenoid
    - Low emittance tuning w/ Belle II solenoid
    - Optics tuning w/ beam collision
  - Detector beam background
    - Study with Belle II detector, test of continuous injection
  - Increase of beam currents (instability, RF power, vacuum issues)
    - Detector background may possibly give some restriction.
    - Continue upgrade for RF system (support ~70% of design beam currents)
  - Beam collision tuning
    - Orbit feedback (fast feedback, dithering system)
    - Collision tuning w/ “Nano-Beam” scheme
  - Luminosity tuning
    - Tuning knobs (x-y coupling at IP etc.)
    - Target luminosity:  $1 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$  (design of KEKB)

# Detuned Optics (4x8)

Example of machine parameters for  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$

**LumiPanel** 09/27/2012 10:31:57 Help

**Luminosity:**  $1.034 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$

|                                   | Value                | Min.            | Max.    |            | Value                             | Min.                 | Max.            |         |     |
|-----------------------------------|----------------------|-----------------|---------|------------|-----------------------------------|----------------------|-----------------|---------|-----|
| <b>LER</b>                        |                      |                 |         | <b>HER</b> |                                   |                      |                 |         |     |
| $\epsilon_{xL}$ :                 | 2.2000               | .0000           | INF     | nm         | $\epsilon_{xH}$ :                 | 5.2000               | .0000           | INF     | nm  |
| $\beta_{xL}$ :                    | 128.0000             | 20.000          | INF     | mm         | $\beta_{xH}$ :                    | 100.0000             | 25.000          | INF     | mm  |
| $\epsilon_{yL} / \epsilon_{xL}$ : | 2.0000               | .2000           | INF     | %          | $\epsilon_{yH} / \epsilon_{xH}$ : | 2.0000               | .2000           | INF     | %   |
| $\beta_{yL}$ :                    | 2.1600               | .0100           | INF     | mm         | $\beta_{yH}$ :                    | 2.4000               | .0100           | INF     | mm  |
| $\xi_{xL}$ :                      | .0033                | .0000           | INF     |            | $\xi_{xH}$ :                      | .0013                | .0000           | INF     |     |
| $\xi_{yL}$ :                      | .0240                | .0800           | INF     |            | $\xi_{yH}$ :                      | .0257                | .0800           | INF     |     |
| $I_L$ :                           | 1.0000               |                 |         | A          | $I_H$ :                           | .8000                |                 |         | A   |
| $\sigma_{zL}$ :                   | 6.0000               |                 |         | mm         | $\sigma_{zH}$ :                   | 5.0000               |                 |         | mm  |
| $E_L$ :                           | 4.0000               |                 |         | GeV        | $E_H$ :                           | 7.0070               |                 |         | GeV |
| $\sigma_{x'}$ :                   | 16.781 $\mu\text{m}$ | $\sigma_{y'}$ : | 308.286 | nm         | $\sigma_{x'}$ :                   | 22.804 $\mu\text{m}$ | $\sigma_{y'}$ : | 499.600 | nm  |
| $\theta_{xh}$ :                   | 41.5000              | 41.500          | 41.5    | mrاد       | $N_b$ :                           | 2500.0000            | 2000.0          | 2600    |     |

Working File: ~/lum/lastoptimum

**Calculate** **Optimize**

Main Application Area

$\beta_x^*$ : x4,  $\beta_y^*$ : x8, x-y coupling =2 %,  $\xi_y \sim 0.025$ ,  $I_{LER} = 1 \text{ A}$ .

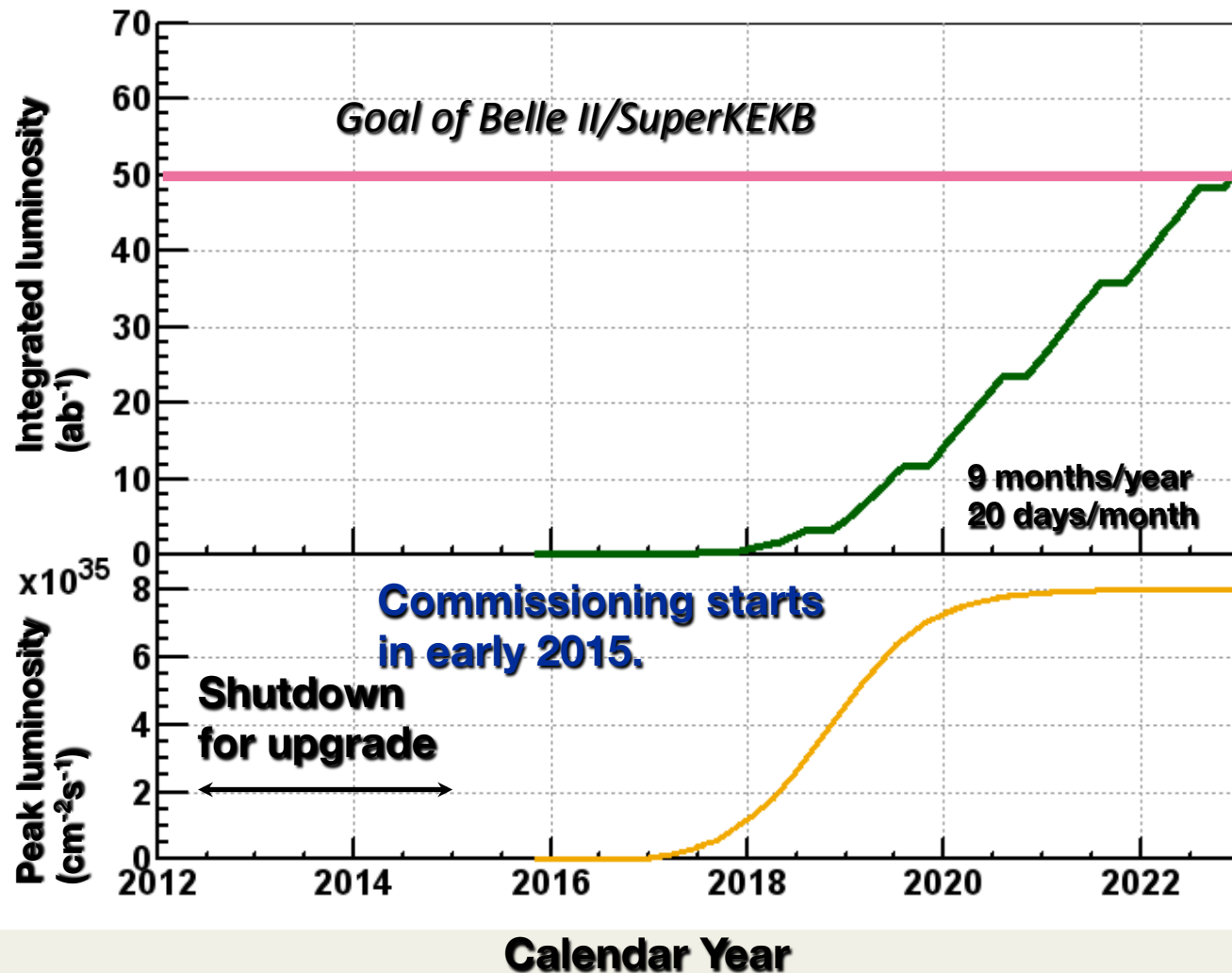
# Commissioning phase 3 (2016 Oct. ~ )

- Machine condition
  - Full set of Belle II, Physics experiment will start.
    - Maybe some TOP counters will be delayed.
- Tuning items
  - Optics tuning
    - Toward design values of IP beta's
      - Maybe it will take several years.
    - Low emittance tuning:
      - Design values for vertical emittances are very small. Demonstration of feasibility of TLEP.
    - Optics tuning w/ beam-beam effect
  - Detector beam background
    - Establishment of continuous injection (azimuthal VETO)
  - Increase of beam currents
    - Design values are as twice high as those of KEKB.
  - Luminosity tuning
    - Study on effects of lattice non-linearity and space-charge
    - Stability of tuning will be an important issue. (continuous optics correction?)

# Difficulty of SuperKEKB

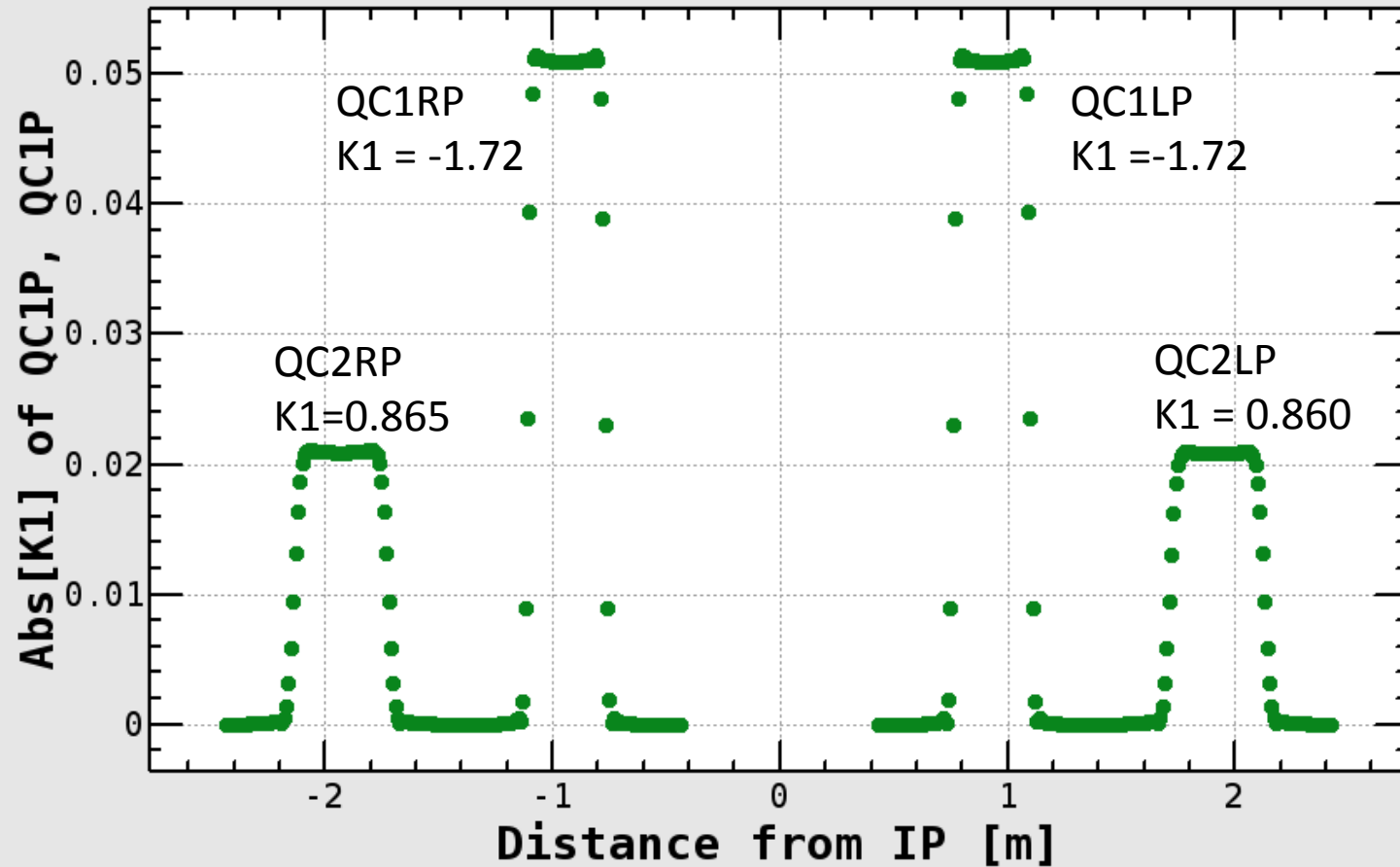
- The commissioning phase 3 will be the most critical phase.
  - The true difficulty of SupeKEKB will be recognized in this phase.
    - Corrections of machine errors seem the key issue.
    - Stability of machine condition seems important.
      - Continuous optics correction?
  - Some unknown difficulties will possibly appear.
  - My personal impression: Important milestone of luminosity:  $1 \times 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$ .

# SuperKEKB luminosity projection

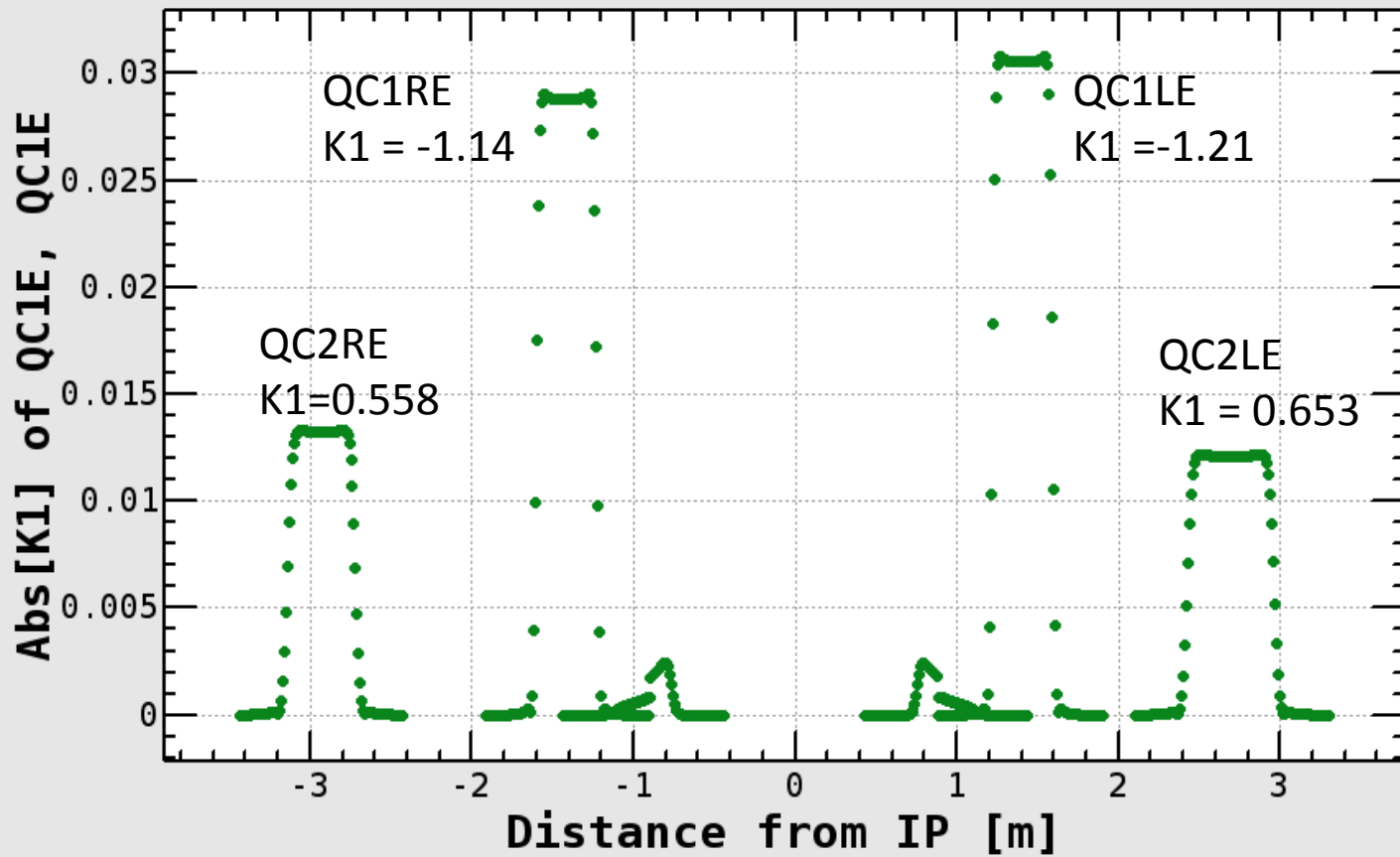


**BACKUP SLIDES**

# QC1P, QC2P



# QC1E, QC2E



# Facilities

- Storage and staging areas needed for magnet and vacuum components.
- Need increased cooling water for klystrons and magnets:
  - 24 klystrons for ARES cavities, 8 klystrons for SCC
  - Magnet cooling water needs double (4 plants -> 8)
- Electricity:

Electricity Consumption: June-09

KEKB/KEK total

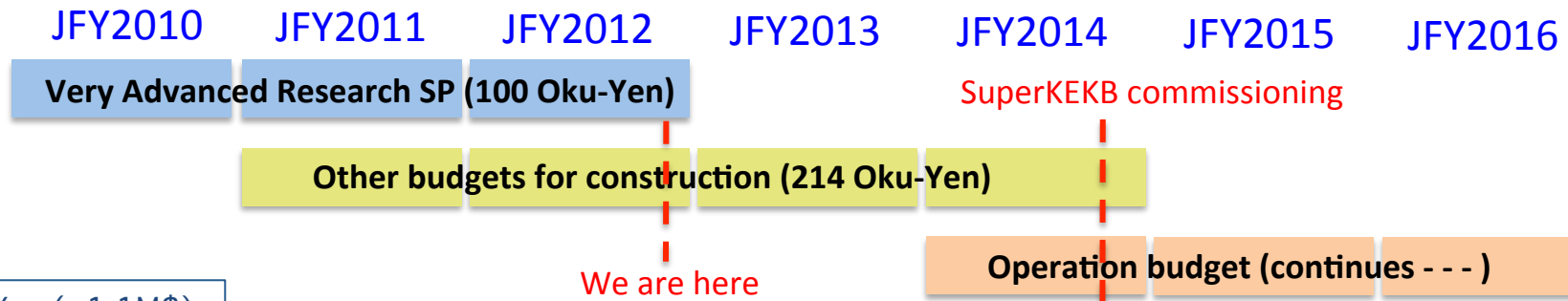
| (Design option)    | KEKB:MW | $\Delta$ MW | KEK:MW | $\Delta$ MW |
|--------------------|---------|-------------|--------|-------------|
| Present(Average)   | 45      |             | 64     |             |
| Nano Beam: June-09 | 70.7    | 24.3        | 96     | 32          |
| Upgrade: Feb.-09   | 94.8    | 49.8        | 120    | 56          |
| Super: '07-July    | 102.6   | 57.6        | 128    | 64          |

Recent Design(Feb.-10): Add 2 ARES units--> +(3~4)MW

# Overall budget (original)

- Budget

- Total construction budget is 314 Oku-Yen for Rings, Injector, and Belle-II.
- Most of the budget comes year-by-year based.
- Operation budget is expected in FY2014 and later.



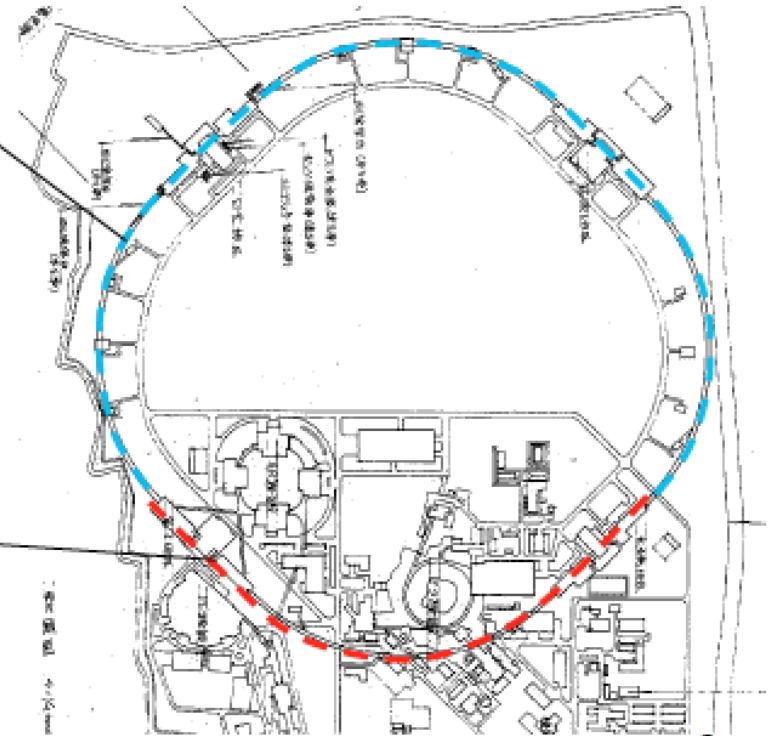
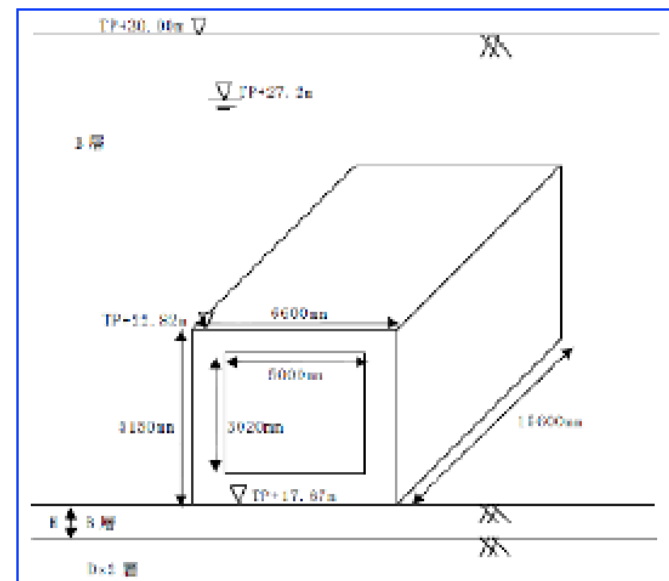
Unit: Oku-Yen (~1.1M\$)

|               | JFY2010     | JFY2011     | JFY2012     | JFY2013     | JFY2014     | Total        |
|---------------|-------------|-------------|-------------|-------------|-------------|--------------|
| VARSP         | 75.0        | 10.5        | 14.5        | 0           | 0           | 100.0        |
| Others        | 0           | 41.6        | 40.2        | 61.6        | 46.7        | 190.0        |
| Buildings     | 0           | 4.5         | 12.4        | 7.2         | 0           | 24.1         |
| <b>Total</b>  | <b>75.0</b> | <b>56.6</b> | <b>67.1</b> | <b>68.8</b> | <b>46.7</b> | <b>314.1</b> |
| <b>Status</b> | Supplied    | Supplied    | Supplied    |             |             |              |

# Configuration of the KEKB tunnel



- No piling under the floor at arc-section.
- Refilled soil after complete the tunnel.



Walls to prevent a landslide .

# IR Design Features

- Natural chromaticity:

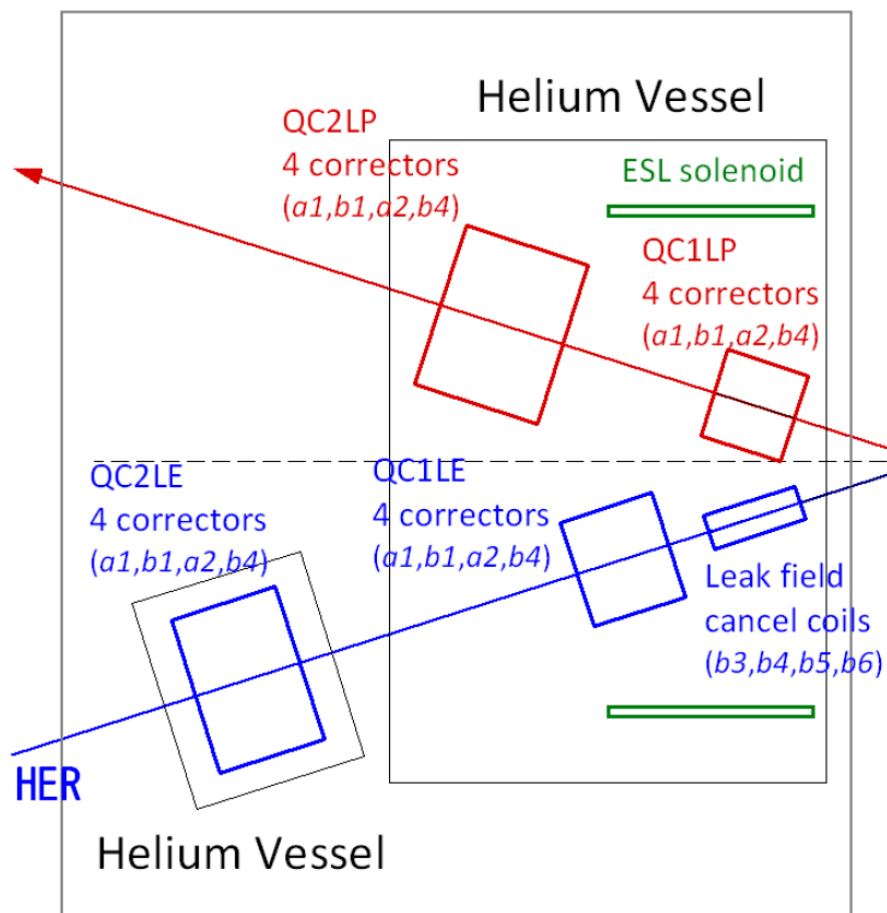
|            | SuperKEKB   |              | KEKB |      |
|------------|-------------|--------------|------|------|
|            | LER         | HER          | LER  | HER  |
| $\xi_{x0}$ | <b>-105</b> | <b>-171</b>  | -72  | -70  |
| $\xi_{y0}$ | <b>-776</b> | <b>-1081</b> | -123 | -124 |

- Approximately 80 % of the natural chromaticity in the vertical direction is induced in the Final Focus. A "*local chromaticity correction*" is adopted to correct it.
- The angle between Belle II Solenoid(1.5 T) and beam-axis is 41.5 mrad. Anti-solenoids are overlaid with QC1 and QC2 to compensate the Belle II solenoid field. The vertical emittance (about 1.5 pm) is generated due to the solenoid fringe field. To reduce them, skew coils and/or rotation of QC1 and QC2 are used.

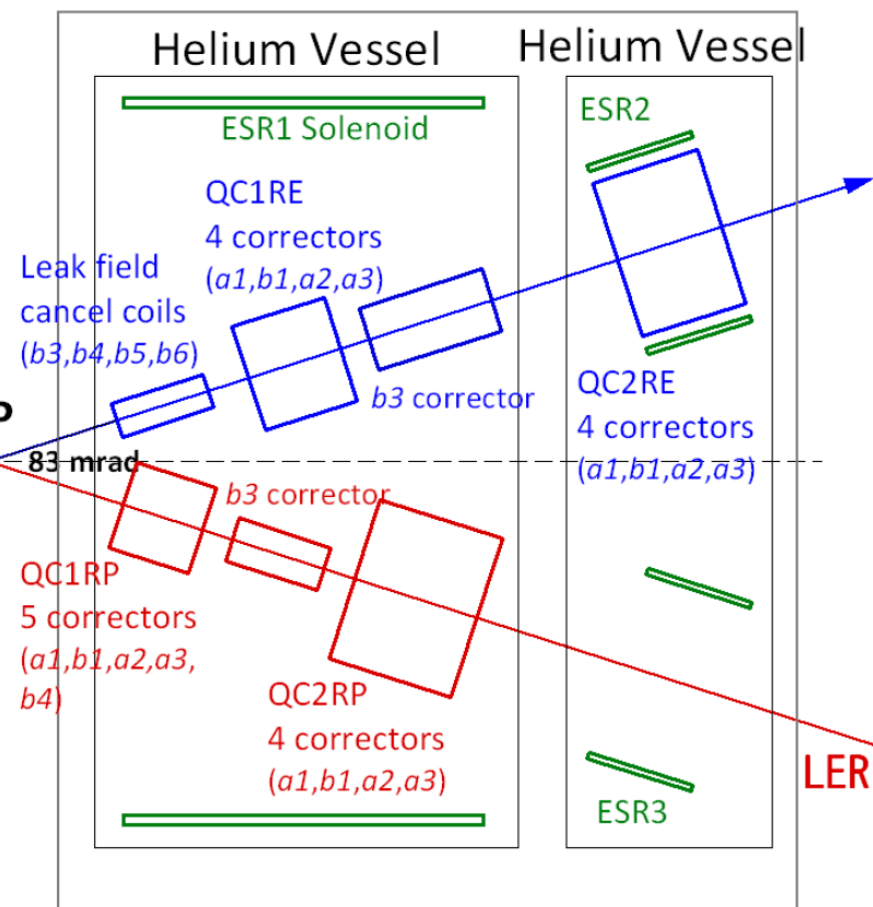
# SC correctors by BNL

Revised corrector scheme in the right side:

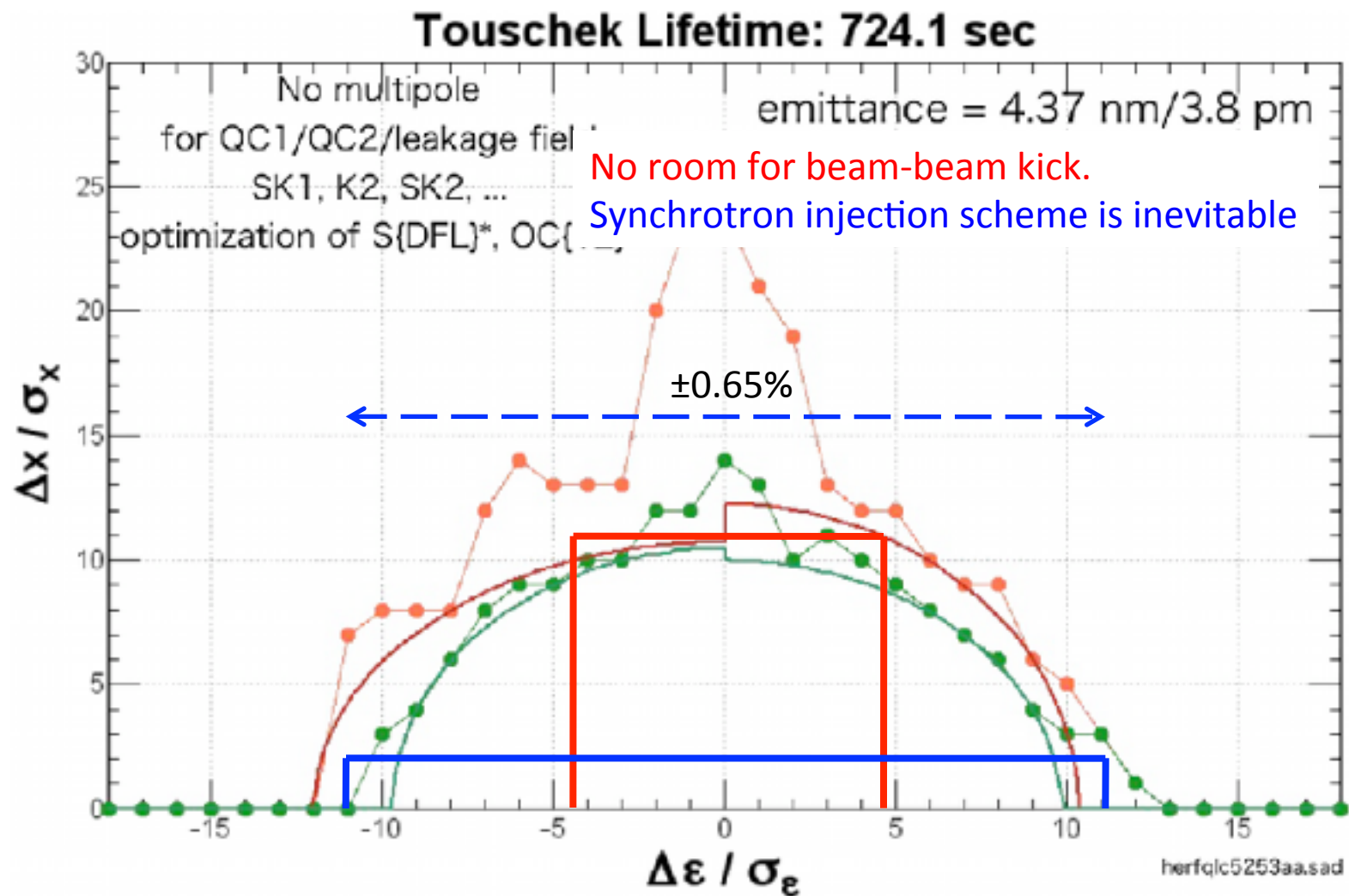
## QCS-L Cryostat



## QCS-R Cryostat



# Improvement plan for HER Aperture



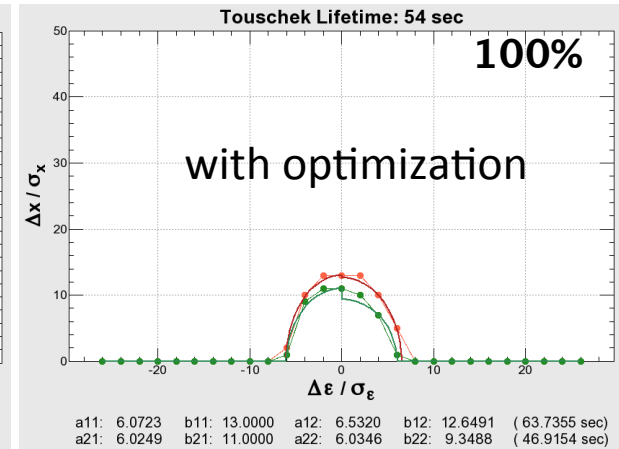
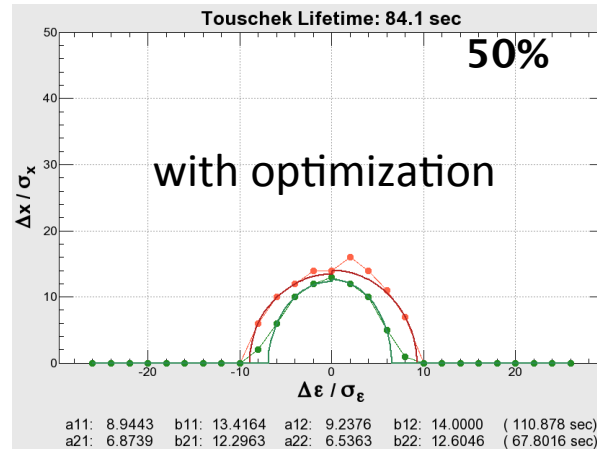
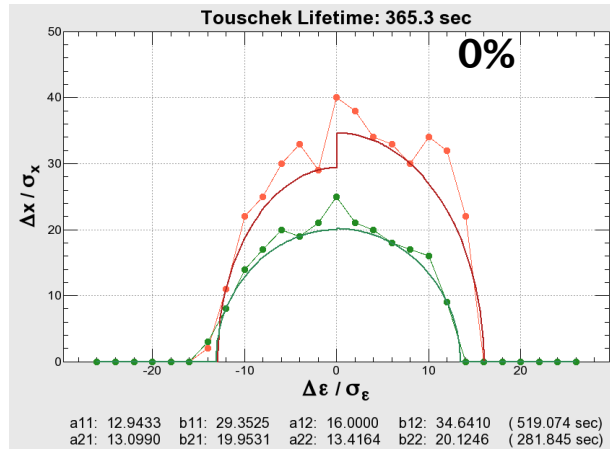
# Impact on detector

- Assuming design luminosity, BG impact on detector performance(occupancy, tracking/PID performance etc..) is tolerable.
- Assuming 10 years operation at design luminosity, most of our detector components are safe for radiation damage/neutron flux.
  - except for TOP PMT photocathode lifetime, which needs further x2 reduction.

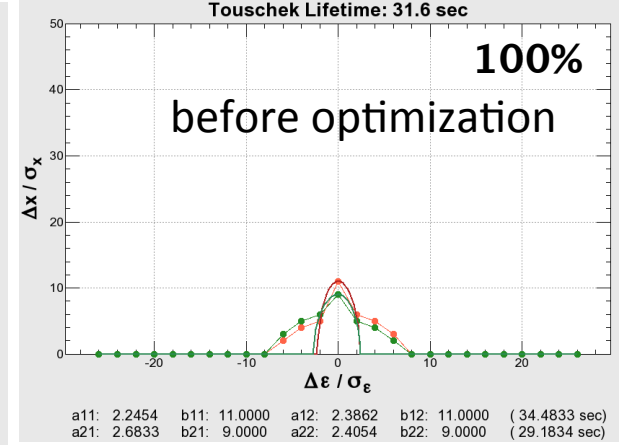
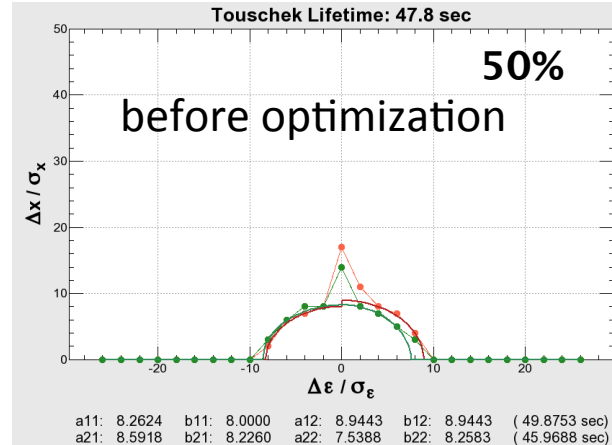
Gammas in BGshower reach TOP quartz bar and generate electrons by Compton scattering and etc.. Those electrons emit Cerenkov photons and those photons reach PMT photocathode.

TOP: Time-of-Propagation counter, detect ring image Cerenkov radiation for particle ID

# Preliminary results on dynamic aperture study with sextupoles for crab waist



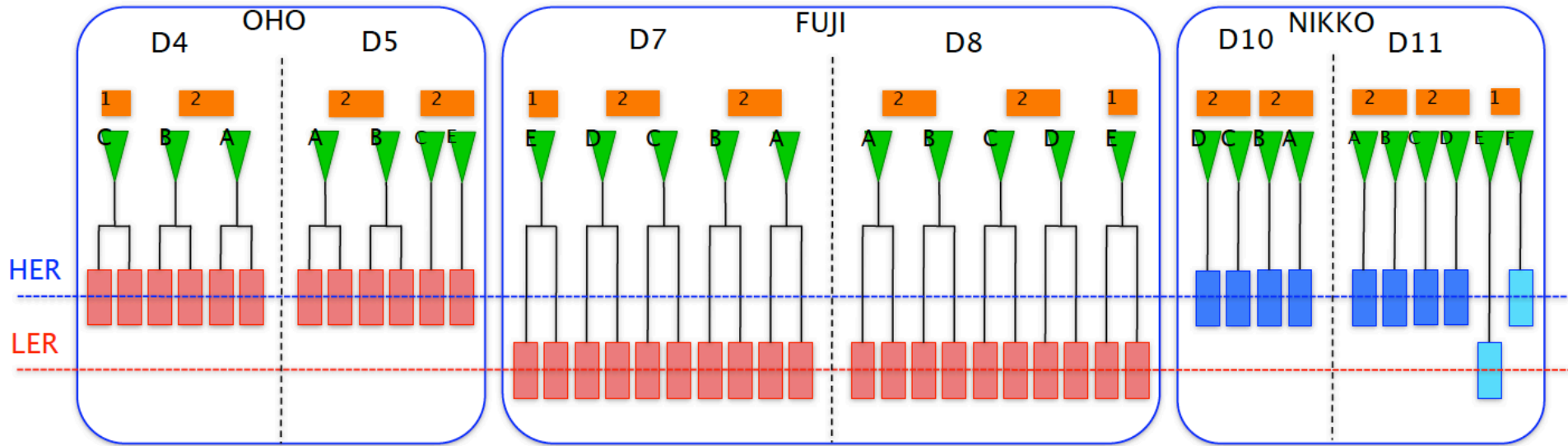
H. Koiso



We have considered that the crab waist scheme can not be used at SuperKEKB due to the degradation of dynamic aperture. Now, we have started to study this scheme more seriously.

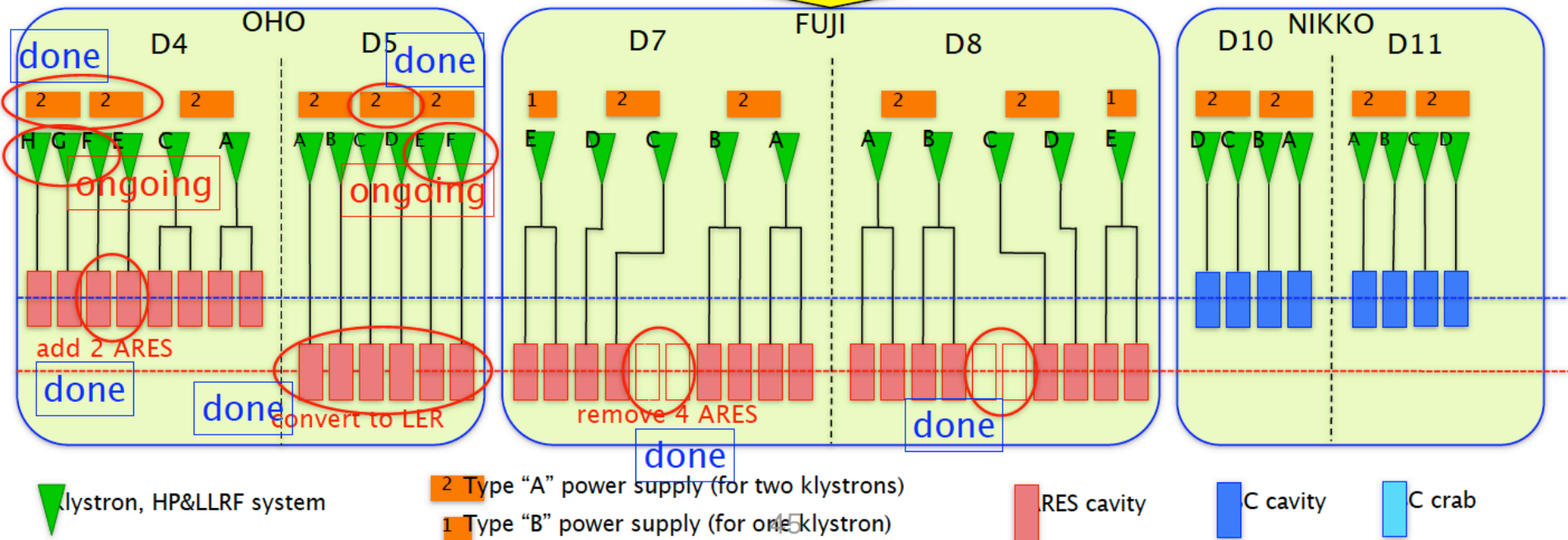
We are collaborating with people in BINP.

# KEKB-RF



## SuperKEKB-RF (phase 1)

add 5 klystrons, HP&LL  
add 3 power supplies



▼ klystron, HP&LLRF system

2 Type "A" power supply (for two klystrons)

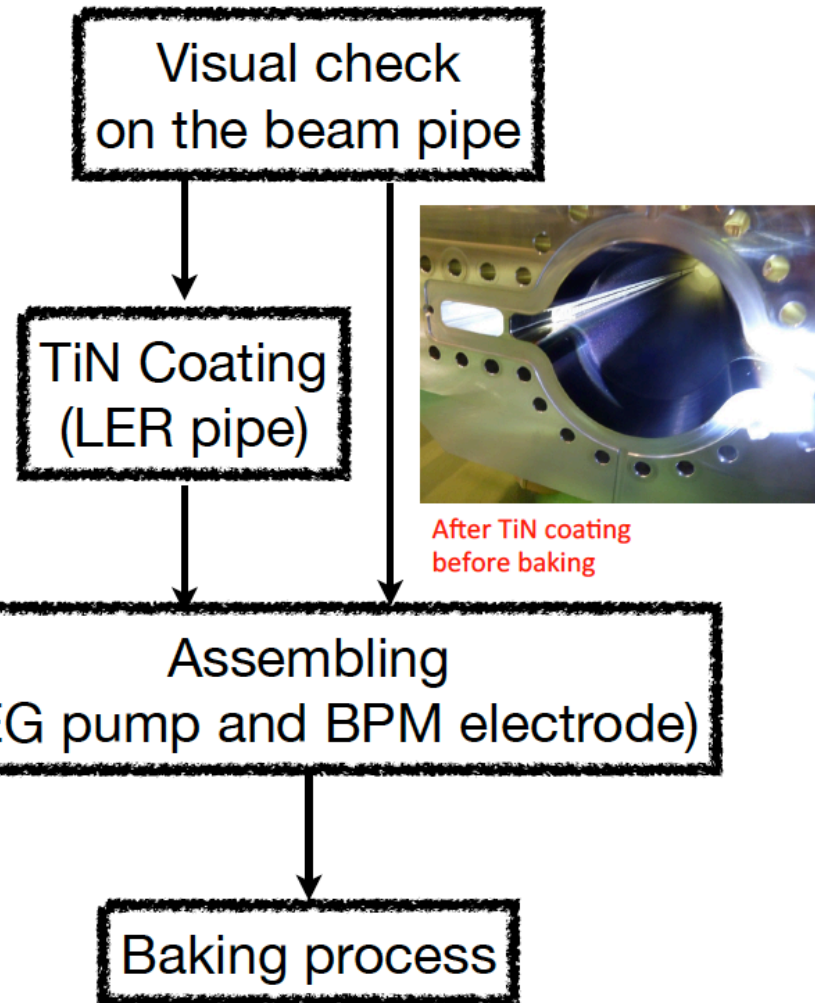
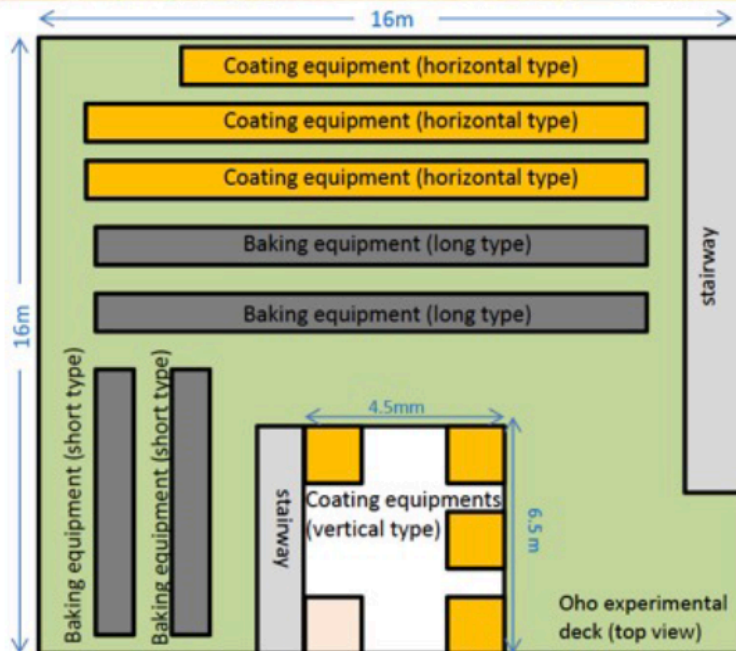
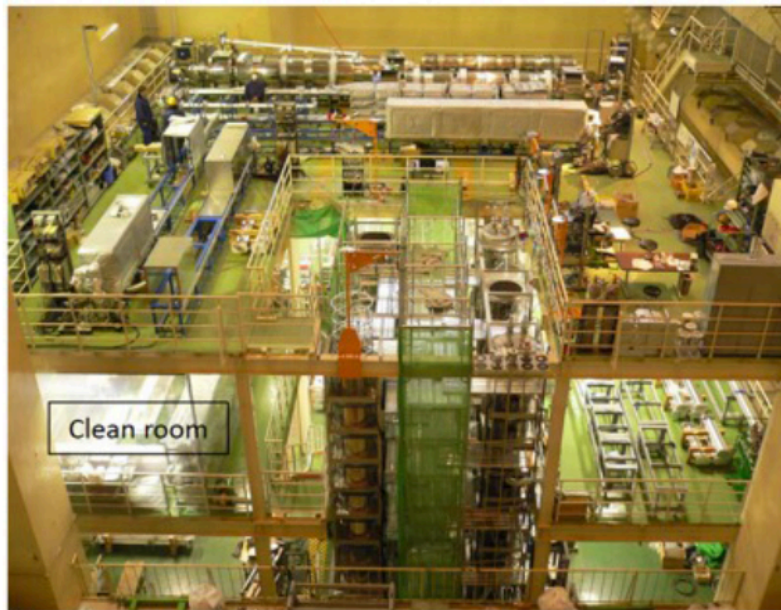
1 Type "B" power supply (for one klystron)

■ ARES cavity

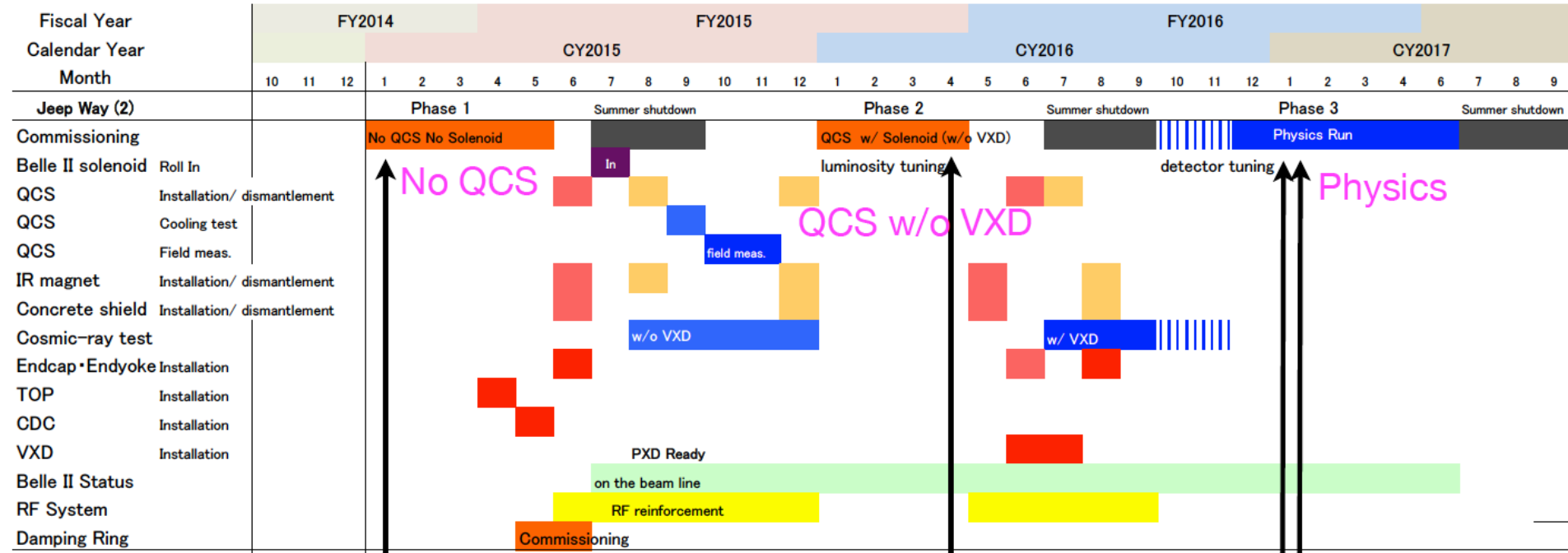
■ C cavity

■ C crab

# TiN Coating and Baking at OHO Lab.



# Commissioning Schedule: Baseline



## Phase-1

Target: > 500 mA

**Positron injection  
w/o Damping Ring.**

**Vacuum scrubbing  
Optics tuning  
Detector background**

## Phase-2

Target:  $10^{34} \text{ cm}^{-2}\text{s}^{-1}$

**Detuned: 10 x nominal  $\beta^*$   
Squeezing  $\beta^*$  gradually**

**Optics tuning  
Detector background  
Increase currents**