

Present status of clearing electrode study plan at KEKB

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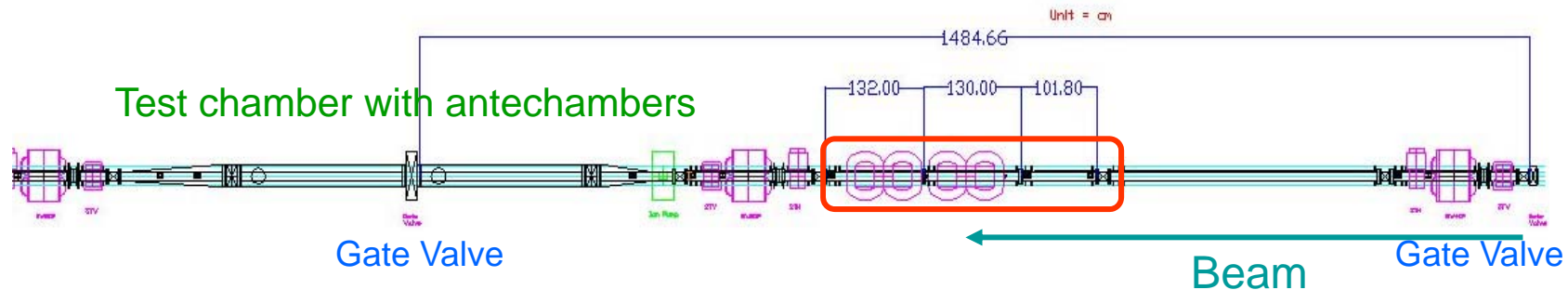
Background

- A possible solution to suppress electron cloud **in magnets.**
- Experimental study on a clearing electrode using KEKB positron ring is planned as a chain of ILC DR R&D study.
- Goal
 - **Establish the technique of clearing electrode for ECI,** which is available for high current machine and with a low beam impedance.
 - **Demonstrate the effect on electron cloud formation.**

Test plan

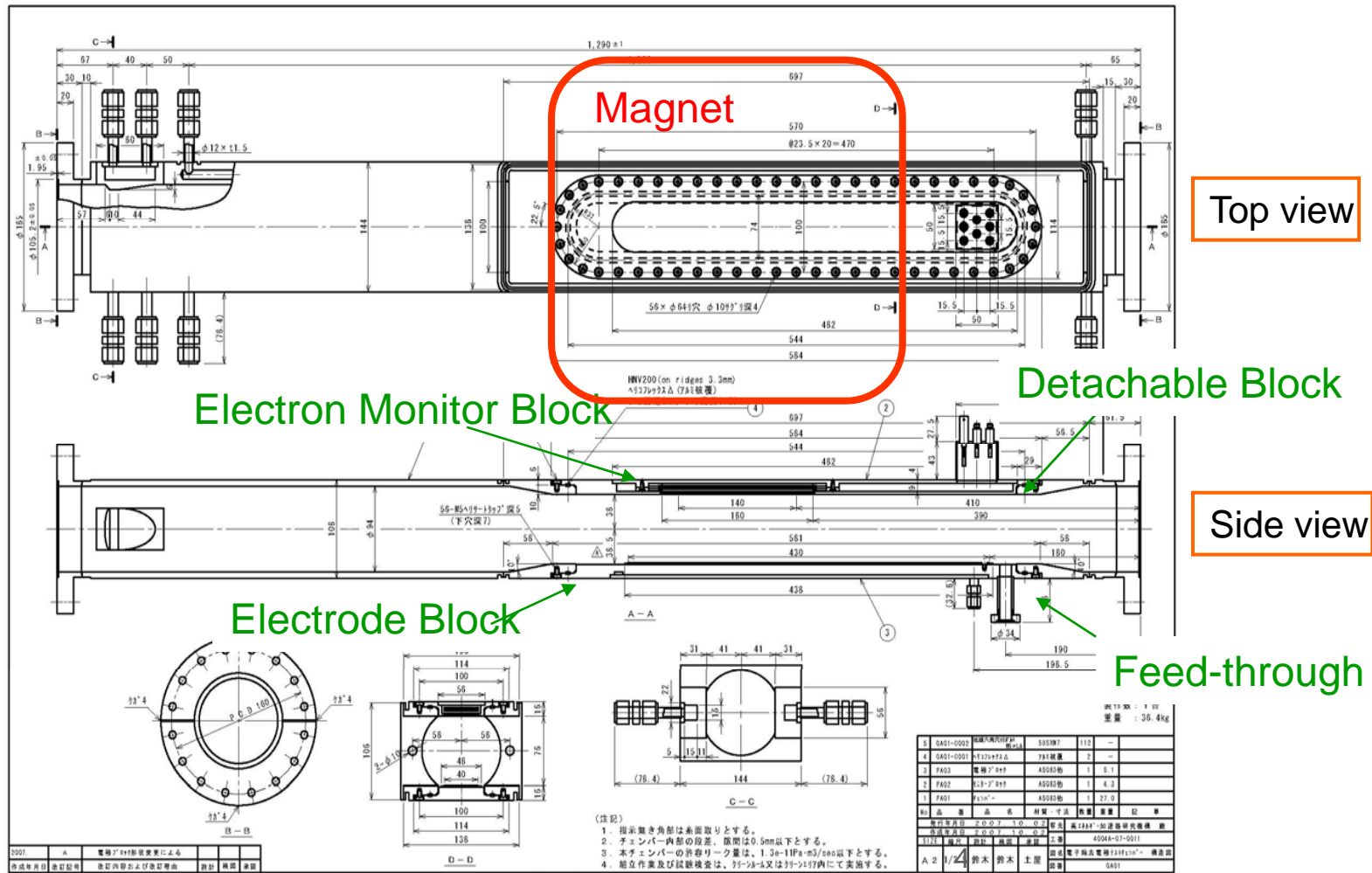
- Install a test chamber with an electron monitor and a clearing electrode into a wiggler magnet of LER (Oho straight section).
 - At the most upstream side of wigglers
 - Very weak SR
 - Magnetic field: 0.75 T
 - Effective length: 346 mm
 - Aperture (height): 110 mm

Wiggler magnets



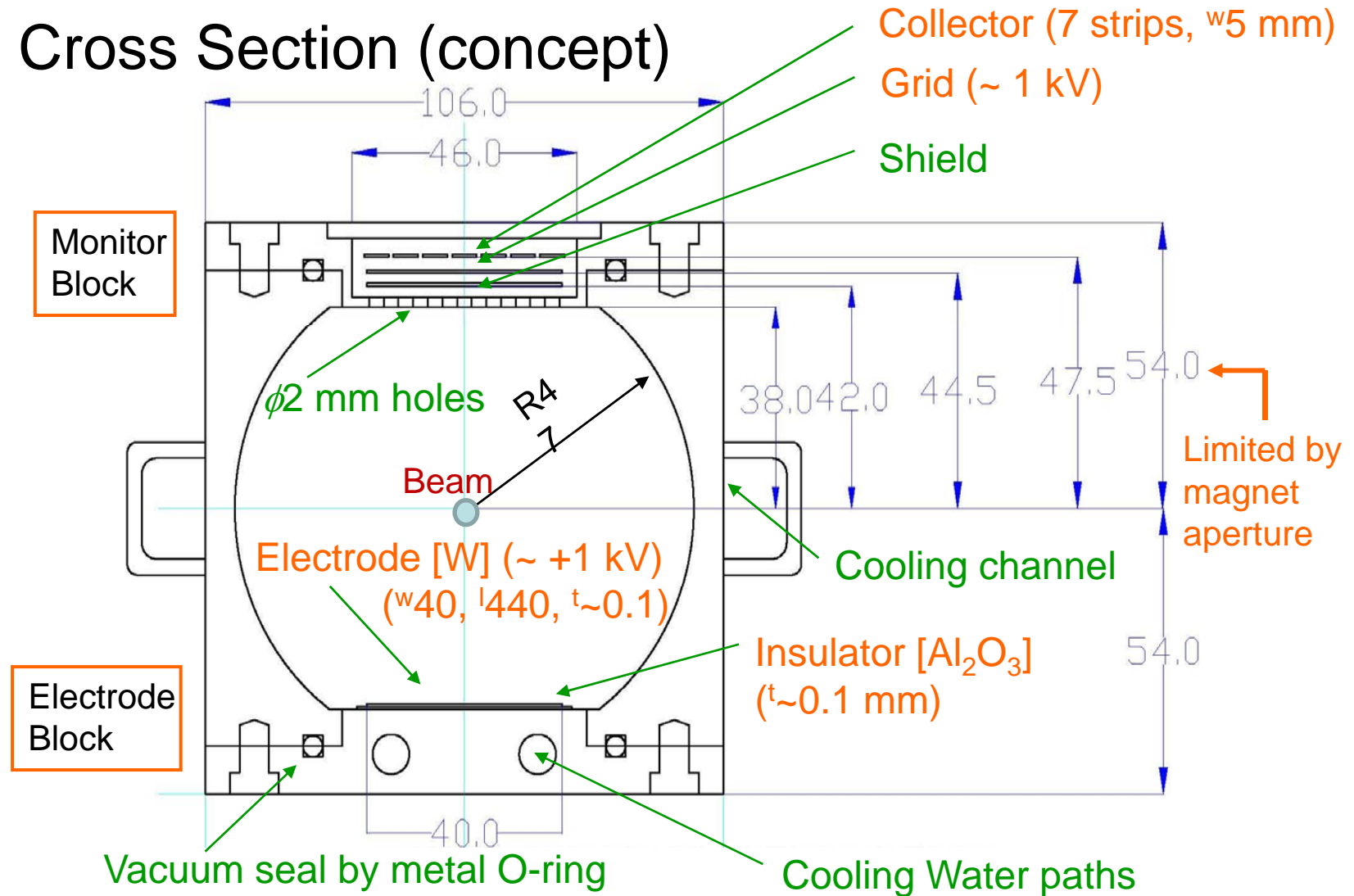
Test Chamber

- Over all design of the test chamber



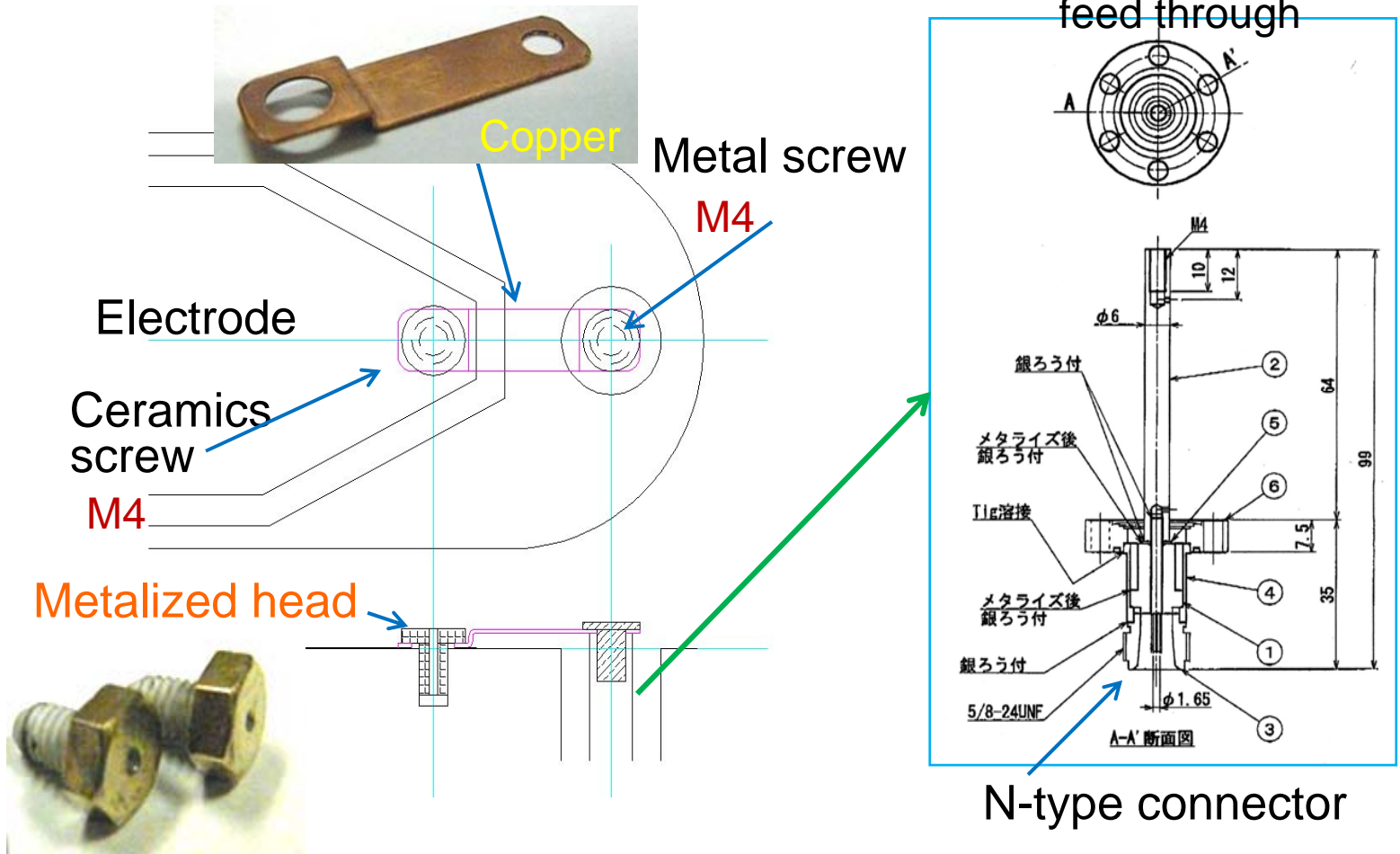
Monitor and electrode

- Cross Section (concept)



Feed through

- Copper bridge to connect feed-through and electrode was manufactured.



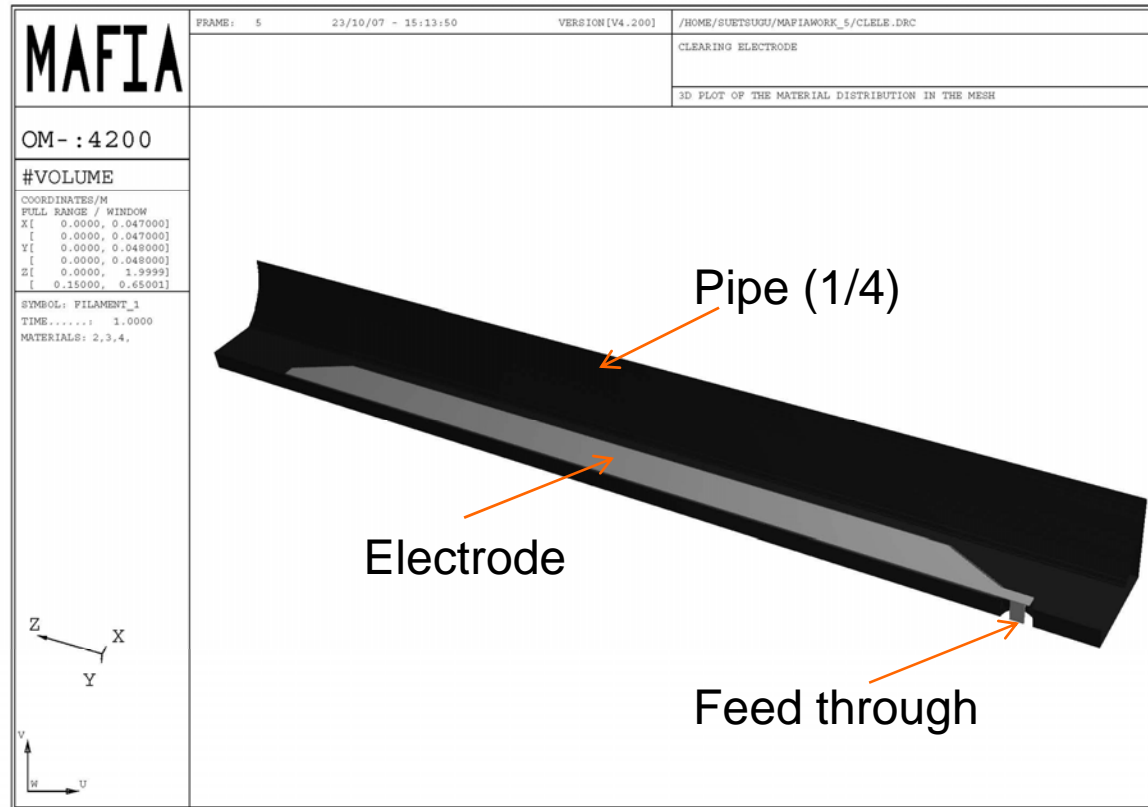
Features of the test chamber

- Strip type electrode.
- Monitor and electrode are exchangeable.
- Electron collectors are seven strips to measure the spacial distribution.
- Very thin electrode and insulator.
 - Electrode: ~0.1 mm, Tungsten, by thermal spray.
 - Insulator: ~0.1 mm, Al_2O_3 , by thermal spray.
 - Small beam impedance.
- Water cooling just behind of the electrode.
 - Absorb dissipated power in the electrode and the insulator.

RF calculation

- Model (By Mafia)

- Length = 2 m
- 1/4 model
- Electrode position = 195-625 mm (430mm)
- Width = 40 mm
- Mesh sizes = 0.5 x 0.1 x 0.4 mm
- Bunch length = 6-8 mm
- Electrode thickness = 0.2 mm
- Alumina thickness = 0.2 mm
- Alumina $\epsilon_r = 9.9$
- Port = 14 mm (o), 6 mm (i) (50 Ω)

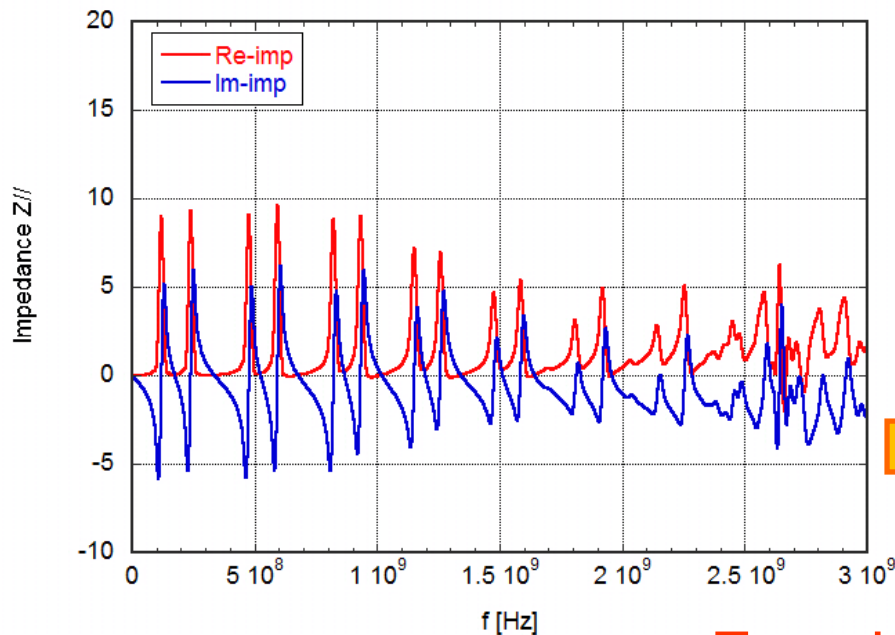


Embedded + Taper + Feed through

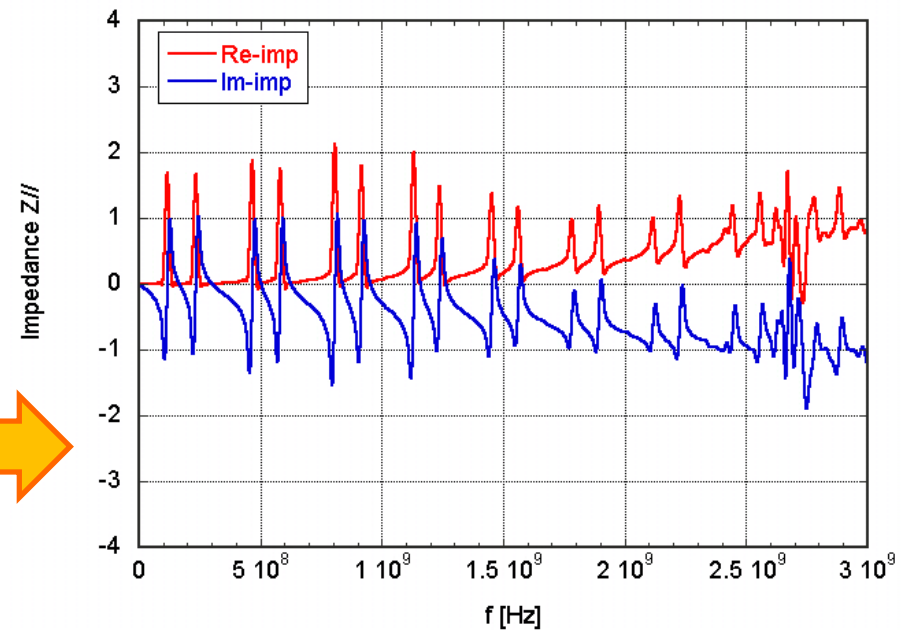
RF calculation

- Impedance($z_{//}$)
- $\sigma_z = 20$ mm (to calculate wakes for long distance)
 - 0.5 mm electrode
 - 1.0 mm Al_2O_3
 - 0.2 mm electrode
 - 0.2 mm Al_2O_3

V18tpAlO43a_z_f18_result_2



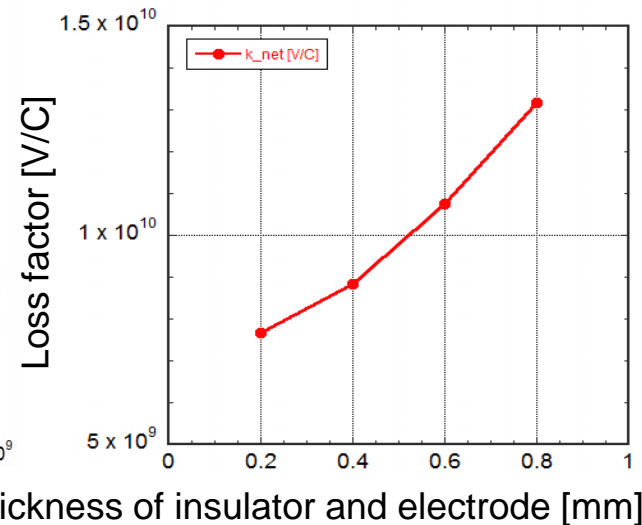
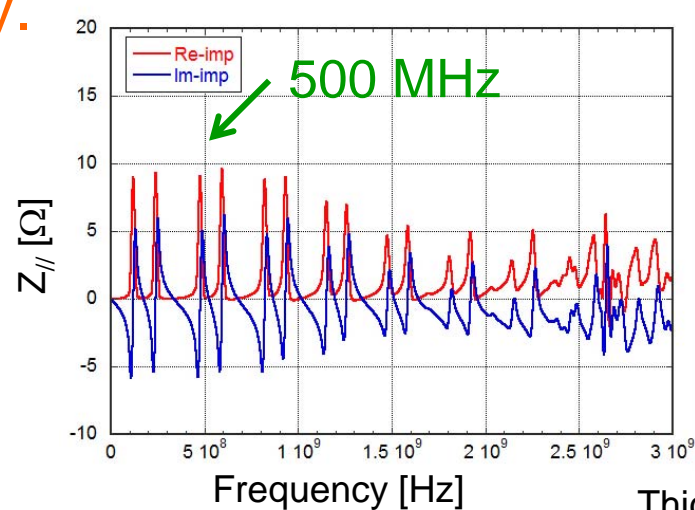
V20tpAlO_z_f18_result



$Z_{//}$ reduced to $\sim 1/5$

RF calculation

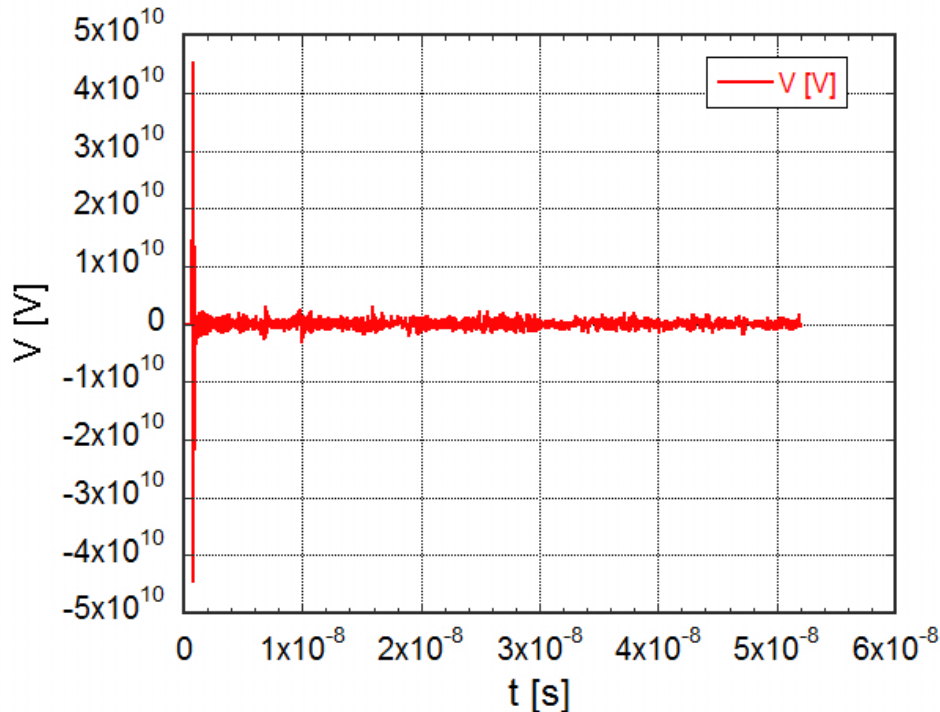
- Loss factor
 - $k = 7 \times 10^9$ V/C, and Input power is ~ 150 W for 2 electrodes. (1.7 A @1389 b)
 - Most of input power into electrode will be dissipated by electrode and chamber.
- Longitudinal impedance
 - Length is 440 mm to avoid resonance with RF frequency.
 - a few Ω



RF calculation

- Voltage at feed through by MAFIA
 - $\sigma_z = 6 \text{ mm}$

Voltage at the end of port @ 1C



at 1.7 A (1389 bunches),

- Output voltage is
 $V_o \sim 600 \text{ V}$ (If no resonance)
- Output power from feed-through
 $P_o \sim 60 \text{ W}$,
if $R=50\Omega$ and no loss
- Voltage between electrode and chamber is
 $V \sim 12 \text{ V}$ (If no resonance)

Thermal calculation

- Assumption
 - Power loss in the electrode (insulator):
 - 100 W for 1.7 A, 1389 bunches
 - Power loss on the electrode (copper):
 - 10 W for 1.7 A, 1389 bunches
 - From a formula

$$P' = \frac{\Gamma(3/4) I_b^2 C}{4\pi^2 a \sigma_z^{3/2} \sqrt{2\mu\sigma_c / Z_0}}$$

For 1.7 A 1389 bunches,

$$\Gamma(3/4) = 1.225$$

$$I_b = \text{Bunch current [A]}$$

$$C = \text{Circumference} = 3016 \text{ m}$$

$$Z_0 = 377\Omega$$

$$\sigma_z = \text{bunch length} = 6 \text{ mm}$$

$$\sigma_c = \text{Conductivity} = 1.8 \times 10^7 \text{ 1}/\Omega\text{m (Cu)}$$

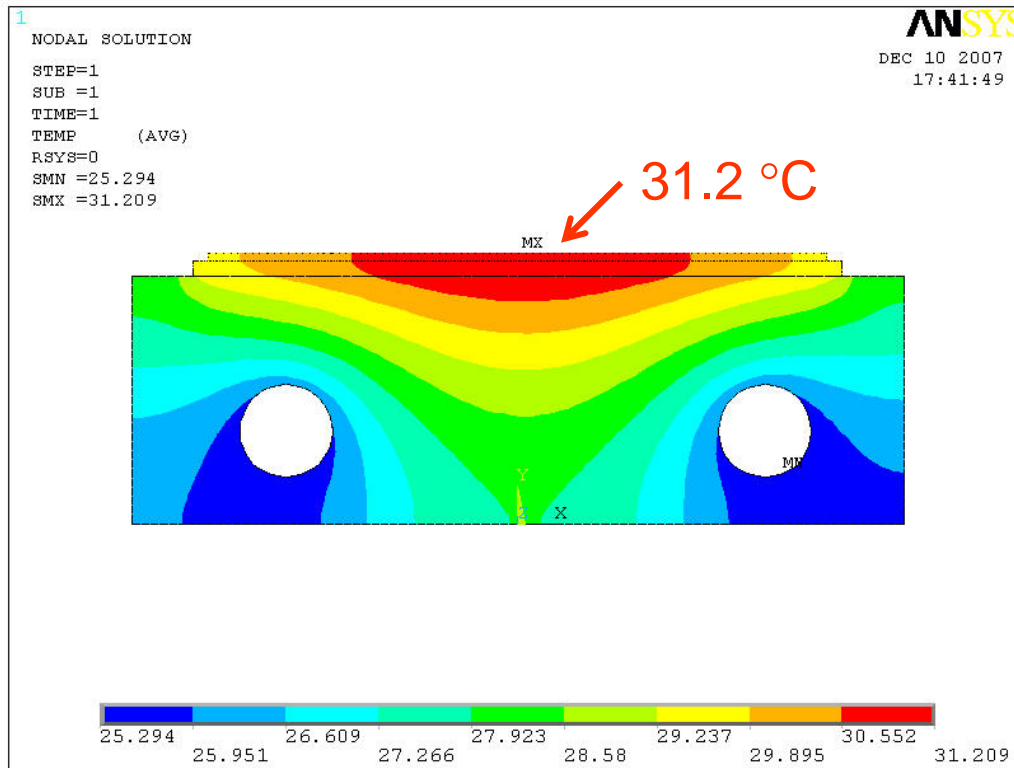
$$\mu = 1$$

$$a = \text{radius} = \text{now } 38 \text{ mm}$$

$$P = P' \times 1389 \times 0.4 \text{ [m]} \times 0.5 (\text{one side}) = 7.13 \sim 7 \text{ W}$$

Thermal calculation

- Result



0.5 mm electrode
1.0 mm Al_2O_3

- Heat transfer coefficient between chamber and water = $0.01 \text{ W/mm}^2/\text{K}$
- Temperature of water = 25 degrees.

Material	Thermal Conductivity [W/mm/K]
SUS	0.017
Al_2O_3	0.03

Test schedule

- First step (from February, 2008)
 - Install **outside of magnet** (upstream side)
 - Check the heating of electrode
 - If possible, with electron monitor and Measurement without magnet.
- Second step
 - Install **into the wiggler magnet** with electron monitor
- Third step
 - Groove surface, and other promising surfaces



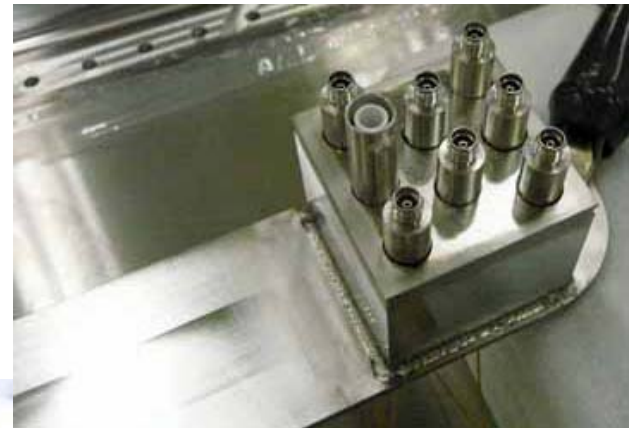
Manufacturing

- Machining and assembling are undergoing.

Monitor part



Output feed-through



Collector (strips)

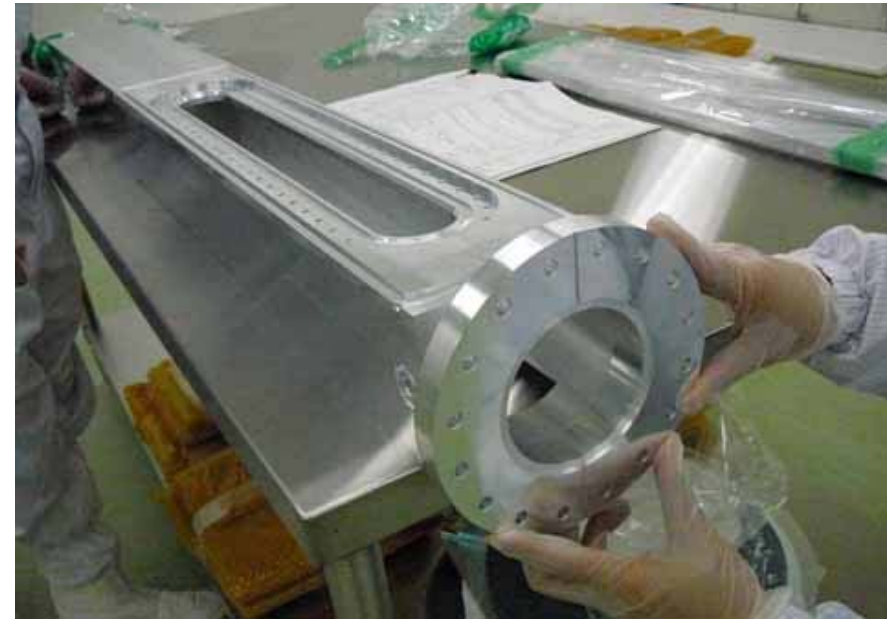
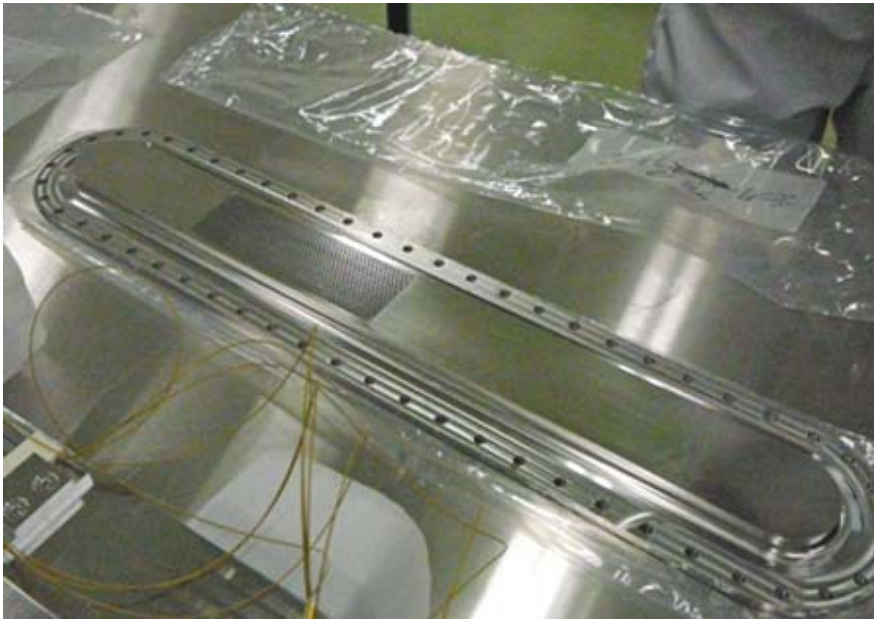


Manufacturing

- Machining and assembling are undergoing.

Flange

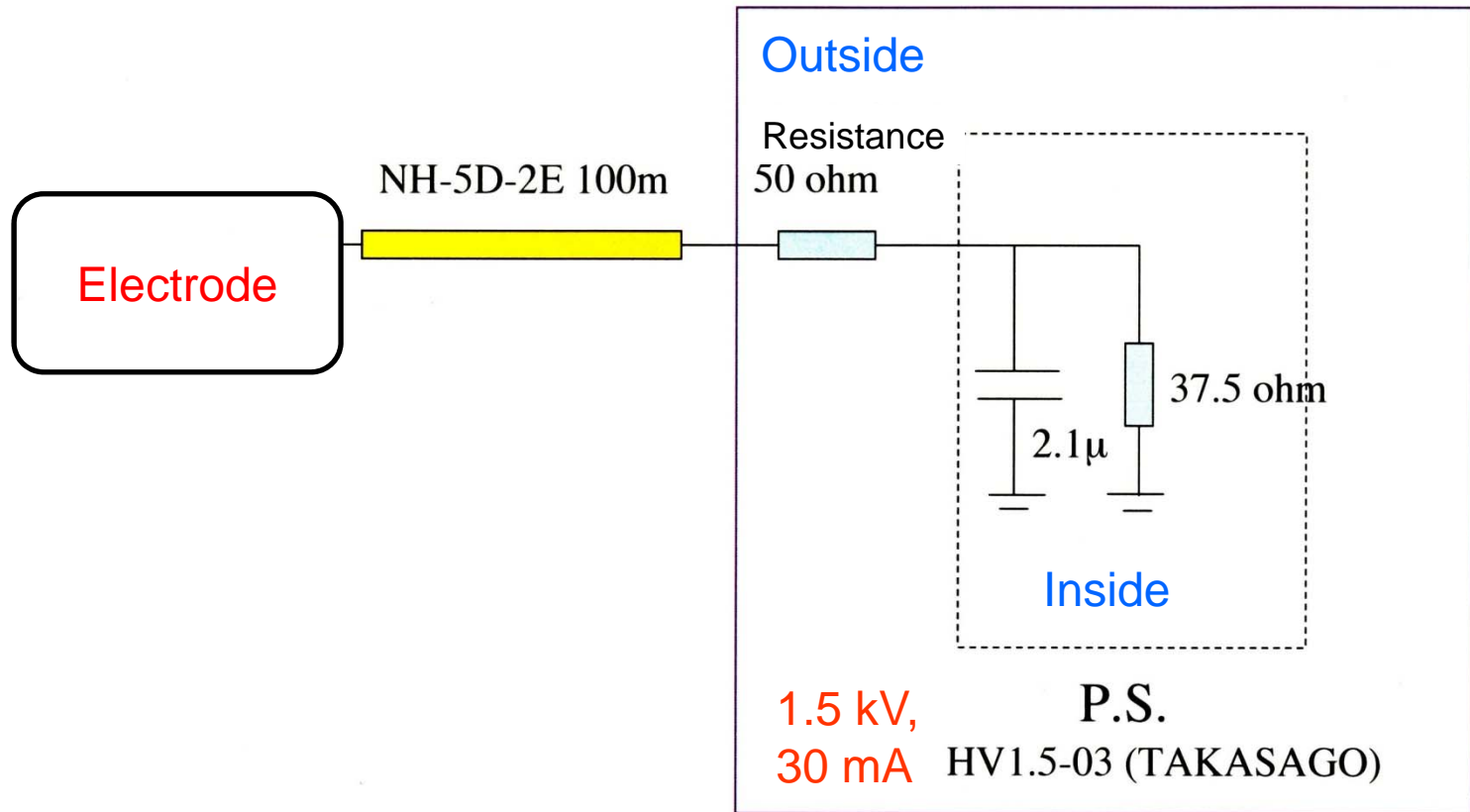
Chamber



- Hot spray of Al_2O_3 and W: Next week

Power Supply

- Power supply for electrode (Fukuma-san)



Summary

- Clearing electrode has been studied for a cure of EC in magnets.
- Manufacturing of test chamber is undergoing.
- Thin electrode and insulator contribute to decrease the impedance.
- Input power into the electrode can be treated by water cooling.
- Beam test will start from next February.

References

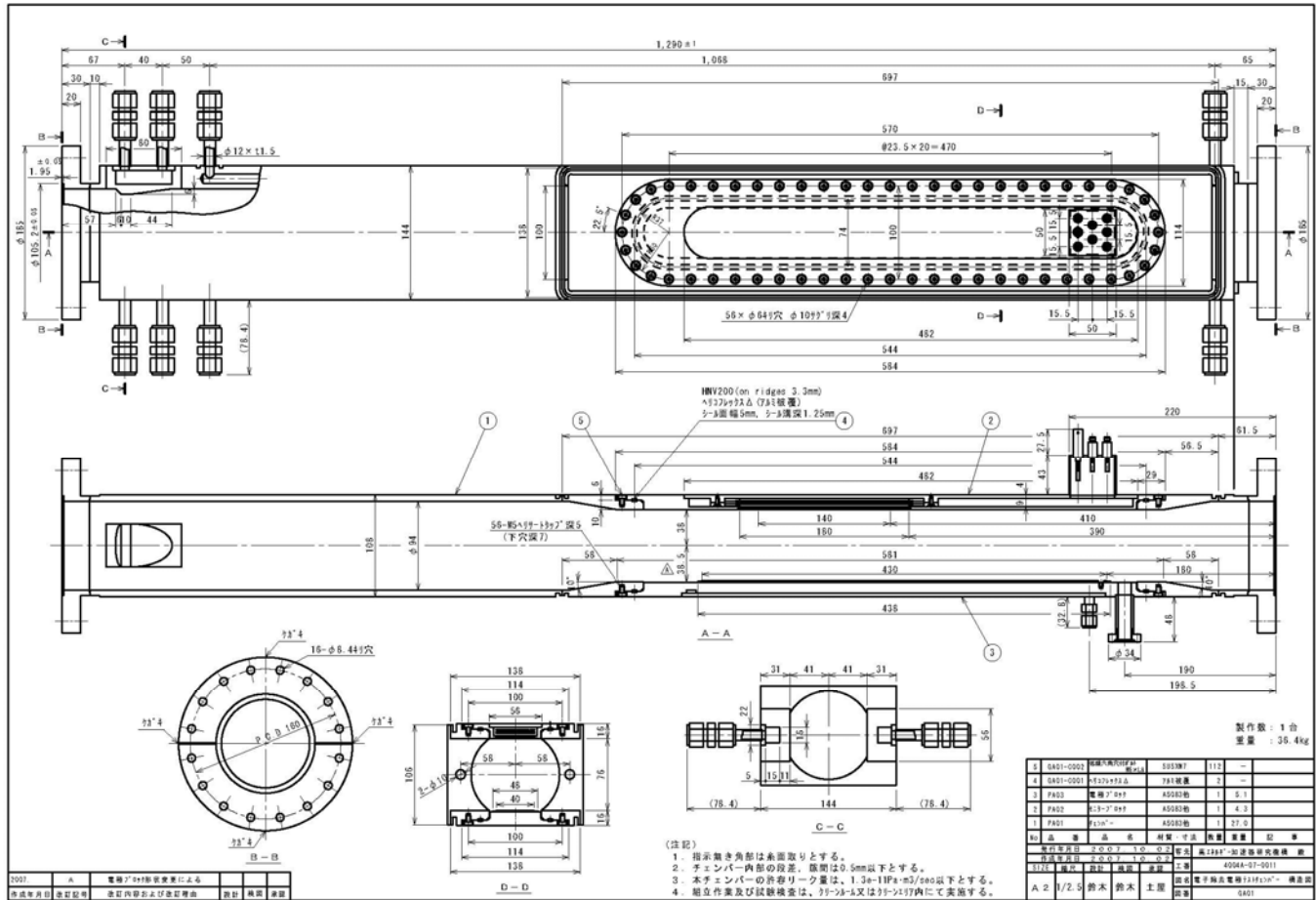
Materials

- Properties

	Cu	W	Stainless Steel (SUS304)	Al ₂ O ₃ (96%)
Electric Conductivity [1/W/m]	5.8x10 ⁷	1.8x10 ⁷	1.4x10 ⁶	-
Thermal conductivity [W/m/K]	400	150	15	24
Linear expansion coefficient [1/K]	1.7x10 ⁻⁵	4.4x10 ⁻⁶	1.7x10 ⁻⁵	6.4x10 ⁻⁶
Relative dielectric constant	-	-	-	9.9

Structure

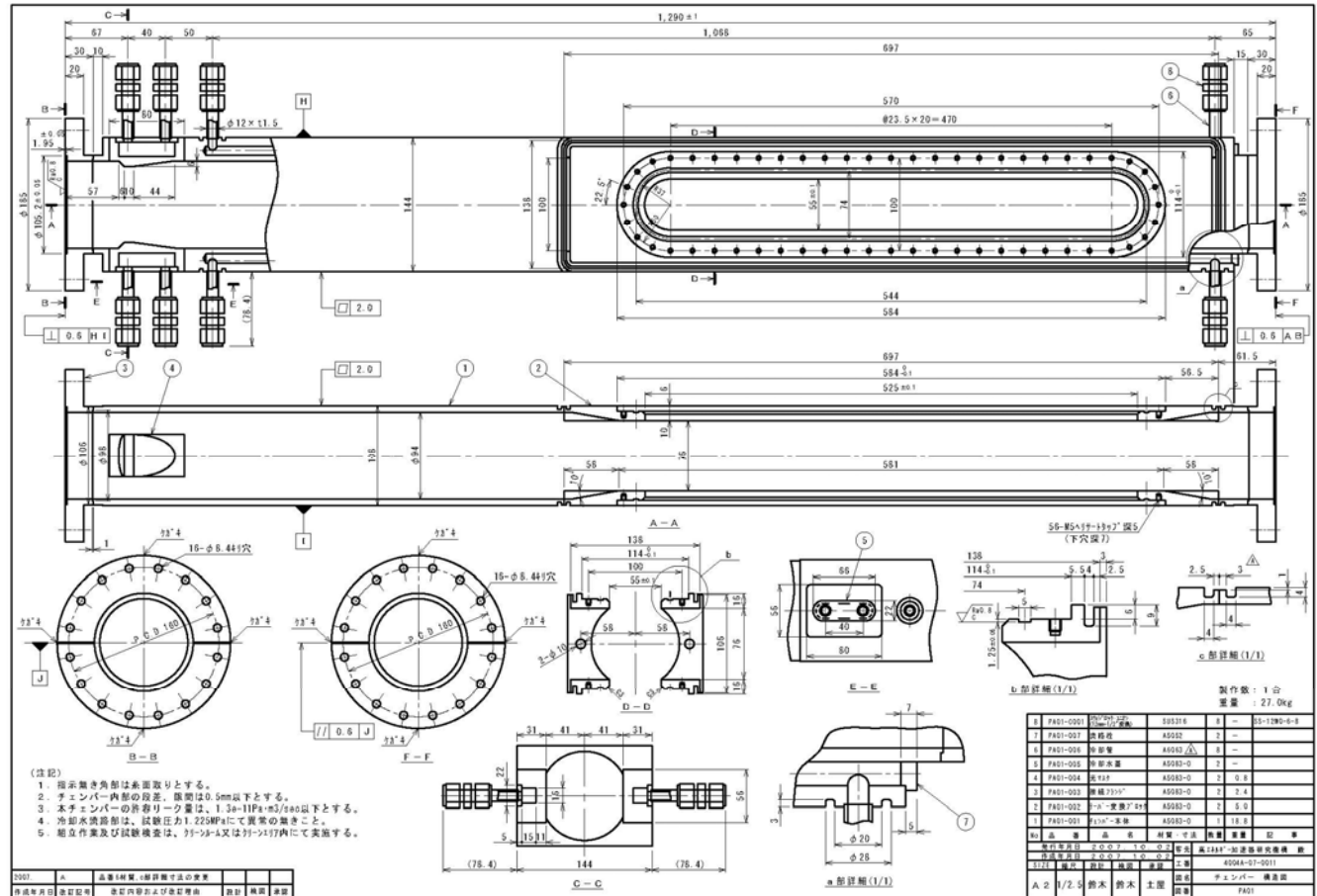
- Overall



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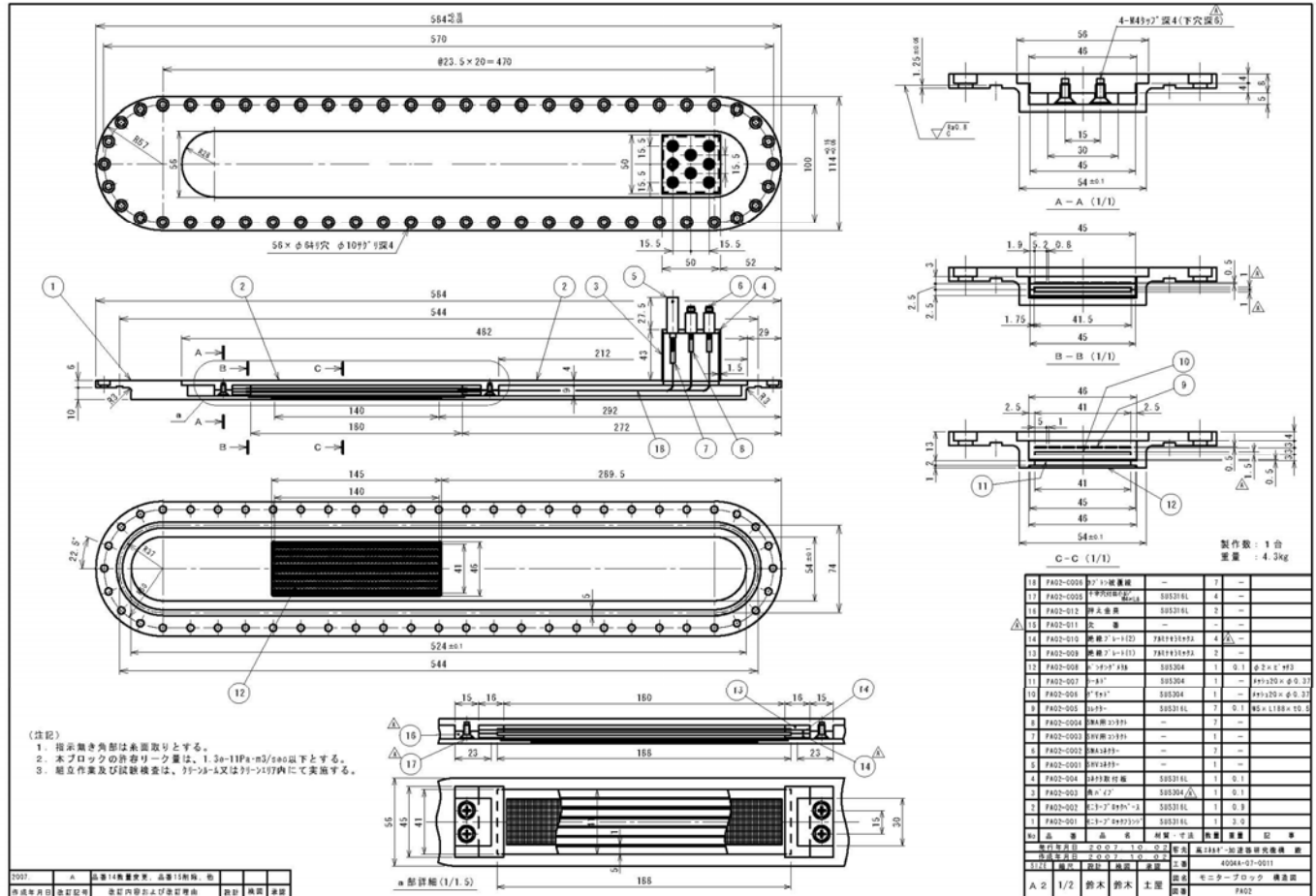
Structure

- Chamber (aluminum alloy)



Structure

- Monitor block (stainless steel)



Structure

- Electrode block (stainless steel)

