# Accuracy of the orbit measurement by KEKB BPM system for the study of ILC damping ring

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Requirement for the accuracy of BPM data wrt the design orbit, i.e. the magnetic center of magnets :  $10\mu m$ 

by Y. Ohnishi

- A. BPM system of KEKB
  - •The HER and LER are equipped with 443 and 454 pickups, respectively.
  - •Narrow band system : typical band width 50 Hz
  - •Sampling speed : a few seconds



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## B. Resolution of BPM

Estimated resolution taking into account thermal noise

Band width : 50 Hz, cable length :100m



Resolution is better than 1µm at 10mA.

#### Measurement

### Measurement at a test bench



Fig. 8. Resolution and measuring time evaluated at the test bench.

Input level corresponding to 10mA

A resolution is 0.5µm by averaging 8 times of 2048-points FFT results.

### Measurement with beam





Resolution is about 1µm.

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#### Measurement of the resolution by 3-BPM method



Resolution is less than  $10 \,\mu m$ .

Measurement may be affected by oscillation of the orbit.

C. Absolute position of BPM with respect to magnets

1) Definition of the geometric center of a BPM head (K. Satoh, M. Tejima)



Fitting error of beam position  $x_m$ ,  $y_m$ :  $3\mu m$  (M. Tejima)

2) BPM offset from the adjacent quad

Beam based alignment ("Quad-BPM" method)



Figure 2: The beam position which is insensitive to a  $\Delta I$  of the adjacent quadrupole magnet, QA4LE. The beam position change is monitored by every BPM in HER when QA4LE strength is changed.

Find BPM reading x<sub>Q</sub> at a quad Q in

 $\frac{\delta x / \Delta I_Q}{\uparrow} = 0$ orbit change

 $x_Q$  can be obtained by any BPM reading  $\delta x_i$ .

RMS of  $x_{Q,i}$ 's may be a measure of the measurement error.

Error of the measurement : 40µm

M. Masuzawa et. al.

#### Movement of BPM from the adjacent quad by thermal stress





HER



Figure 3: Readings of gap detectors after a beam abort.

M. Tejima et al., PAC05

Movement of several hundred microns at the beam abort.

No data in LER arc sections.

## Movement of a BPM from the adjacent sextupole

•Tune change by the orbit deviation at 4 sextupoles for local chromaticity correction in LER



$$\beta_y = 460 \text{ m}, \text{ K}_2 = 2.4 \text{ m}^{-2}$$
  $\longrightarrow \Delta v_y = 0.0035 \text{ for } \Delta x = 10 \mu \text{m}, \text{ if 4 sextupoles shift same direction.}$ 

•212 gap detectors(108 in LER, 104 in HER) have been installed in this summer in order to measure the displacement of the BPM from the adjacent sextupole.

#### Specifications

method	electrostatic (capacitive)
channels	2
range (mm)	0.5 - 2.5
resolution (µm)	< 0.2
nonlinearity (%)	< ±0.3
frequency response	e (Hz) 0 - 100
temperature coefficient (µm/deg	g.) < 0.2



•Deformation of the fixing arm by temperature change Horizontal : 1µm/deg, Vertical : 4µm/deg

•Stability of the tunnel temperature in operation < 1 deg

 $\implies$  Error of the measurement :Horizontal : < 1µm, Vertical : < 4µm



# D. Summary

- 1. Resolution
  - < 10 $\mu$ m , typically 5 $\mu$ m
- 2. Absolute position of BPM with respect to magnets
  - •Geometric center of BPM <  $3\mu m$
  - •BPM position wrt the magnetic center of the quad  $< 40 \mu m$  (for small beam current of 30mA)
  - •Movement of BPM wrt the quad : unknown
  - •Movement of BPM wrt the sextupole Corrected by displacement sensors below 4µm
  - •Effect of orbit oscillation on BPM data : unknown
- 3. Accuracy of BPM data is estimated to be about 40µm though several unknowns remain.
  - •The biggest error comes from the measurement error of the beam based alignment.
  - •The estimated accuracy does not fulfill the requirement by Y. Ohnishi.
  - •Low current operation may be desirable to avoid the movement of the BPM head wrt the quad.